STAFF WORKSHOP

BEFORE THE

CALIFORNIA ENERGY RESOURCES CONSERVATION

AND DEVELOPMENT COMMISSION

CALIFORNIA ENERGY COMMISSION

1516 NINTH STREET

HEARING ROOM B

SACRAMENTO, CALIFORNIA

WEDNESDAY, APRIL 8, 2009
10:02 A.M.

Reported by: Peter Petty Contract No. 150-07-001

PETERS SHORTHAND REPORTING CORPORATION (916) 362-2345

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STAFF AND CONSULTANTS PRESENT

Ray Tuvell

Adam Gottlieb

Caryn Holmes

Mike Smith

ALSO PRESENT

Tracey J. Norberg, Corporate Counsel Rubber Manufacturers Association

Daniel M. Guiney Yokohama Tire Corporation

Mark E. Hawley ENVIRON Corporation

Eugene A. Petersen Consumer Reports

Tim Robinson Bridgestone Firestone North American Tire, LLC

Michael Wischhusen Michelin North America, Inc.

Alan Meier Lawrence Berkeley National Laboratory

Luke Tonachel (via teleconference) National Resource Defense

Walter H. Waddell Exxon Mobil Chemical Company

Nobuhiko Watanabe Toyo Tires Holdings of America, Inc.

Thomas Okihisa Toyo Tire (U.S.A.) Corporation

B.B. Blevins California Strategies, LLC

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ALSO PRESENT

Andrew F. Burke Institute of Transportation Studies University of California Davis

Alberto C. Sumera, Jr. Yokohama Tire Corporation

Bradley J. Rump Cooper Tire and Rubber Company

Sim Ford
The Goodyear Tire and Rubber Company

Megan Lloyd-Jones Edelman Public Relations

Julie Abraham Hisham Mohamed (via teleconference) Steven Wood National Highway Traffic Safety Administration U.S. Department of Transportation

Brian Callahan (via teleconference) Hankook Tire

Bob Ulrich (via teleconference) Modern Tire Dealer Magazine

Sally French (via teleconference)
Integrated Waste Management Board

Randy Cooper (via teleconference) Kumbo Tire

Jim Popio (via teleconference) Smithers-Rabena Laboratory

Jennifer Tuthill (via teleconference) Natural Resources Canada

Bruce Lambillotte (via teleconference) Smithers Scientific Services

Ayana Miranda Maryland Department of the Environment

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ALSO PRESENT

Mike Miguel
Jessica Johnston
Kamal Ahuja
Mihail Cucu
California Air Resources Board

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1	PROCEEDINGS
2	10:02 a.m.
3	MR. TUVELL: I'd like to bring the
4	workshop to order. We have a little bit cosier
5	room for the workshop today, as opposed to our
6	main hearing room. Tracey and I were just
7	talking. Hope that increases the opportunity for
8	dialogue, in particular. But we're likely to pay
9	a price ventilation-wise, so I want to apologize
10	for that ahead of time.
11	Thank you for coming. My name is Ray
12	Tuvell. I'm the manager of the fuel efficient
13	tire program here at the California Energy
14	Commission. And this is one of our staff
15	workshops that we're using to try to solicit
16	information, exchange views, perspectives, enter
17	into a dialogue to get the issues out, the
18	information out, the perspectives out that we can
19	then use to move forward with developing a
20	consumer information program principally for fuel
21	efficient tires. And this is one in a series of
22	our workshops that we have conducted.
23	I have a little bit of basic business to
24	take care of first. First of all, the restrooms
25	are right outside the door and to the right.

1 First flight up there's a coffee shop if you want

- 2 to go grab a cup of coffee, take a break of some
- 3 sort.
- 4 We do not have scheduled breaks on the
- 5 agenda, as you see, but it's obviously our
- 6 intention to break at some time for lunch and then
- 7 we'll kind of do that by figuring out how things
- 8 go and finding the appropriate timing. But figure
- 9 around 12-ish or so we'll be taking a break.
- 10 In the case of an emergency in the
- 11 building today and the siren goes off and we need
- 12 to evacuate, simply follow me. We'll go out the
- door and our evacuation procedure is across,
- 14 katty-corner to the park over there. And wait for
- instructions to occur in coming back. Not
- 16 anticipating any earthquakes or anything today,
- 17 guys. Those of you that are outside of
- 18 California.
- 19 We do have a very ambitious agenda
- today, as I hope you've seen when you picked up
- 21 the material or received our notices. And so I'm
- looking forward to moving forward with it. And
- 23 fully expect it, though, to take the entire day.
- 24 And so please plan accordingly.
- 25 Also, let me mention that this workshop

is a little unique, especially for me, in that

- 2 ordinarily I'm responsible for pulling the
- 3 workshop together and the agenda and getting all
- 4 the speakers and everything going.
- 5 But today what we had done is we
- 6 provided that opportunity for the RMA and the tire
- 7 industry. So the agenda that you see today, and,
- 8 of course, I'm going to soon be handing over the
- 9 mic to Tracy, is the tire industry's desire to get
- 10 this information out there. Okay.
- 11 So soon after my introduction I'm going
- to hand over the mic and the orchestration of this
- workshop to Tracey Norberg of the RMA.
- 14 Now, this being the case, and Tracey and
- 15 I talked about this, we really want to encourage
- 16 dialogue. And while it may seem a little bit
- formal in the room today, yes, I do have a court
- 18 reporter, and yes, we have processes and
- 19 procedures, I really want to encourage dialogue.
- 20 Okay.
- 21 And that being the case, and Tracey and
- I have talked about this also, please bring up
- questions during the presentations. Don't hold it
- 24 all to the end, okay. That will be the most
- useful to us.

1	Now, in doing that, since we are
2	recording today, a couple things that are
3	important. Please make sure to state your name
4	and affiliation for the record. If you're coming
5	up to ask questions I ask you to come to the mic
6	over here at this end of the table where the two
7	gentlemen are sitting. Okay. And that will get
8	you on the record and over the speakerphone.
9	We are webcasting today. And so there
10	will be other people participating through the
11	webcast, and, of course, I'm encouraging them,
12	just as I'm encouraging you in the room, to engag

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just as I'm encouraging you in the room, to engage in full participation. Okay.

So, what else do I have -- yeah, and of course, we are transcribing the entire meeting. So following the workshop we will post on our website copies of all of the presentations, plus a transcript of the meeting today. Okay.

And so that's about it for me. If there's any other questions as the day goes by, you know, just grab me, let me know. Otherwise I'm going to come out in the audience and be an audience-type participator today. Little bit of a different role for me.

25 So, Tracey, going to hand it off to you

1 now. And this is Tracey Norberg from the Rubber

- 2 Manufacturers Association.
- 3 That's okay. If it's okay with you
- 4 folks -- Tracey has asked if it would be okay,
- 5 people would feel comfortable introducing
- 6 themselves for the record, as being in the meeting
- 7 today.
- 8 So, it's going to take a little bit of a
- 9 parade, but if I can ask you to come up to the mic
- 10 and just introduce yourself, and affiliation, for
- 11 the record.
- 12 And also following completing that in
- the room, if I could ask for the people on WebEx
- 14 to also introduce themselves and their
- affiliation, I would really appreciate that.
- MR. WISCHHUSEN: My name's Mike
- Wischhusen representing Michelin.
- 18 MR. GUINEY: Dan Guiney, Yokohama Tire.
- 19 MR. PETERSEN: I'm Gene Petersen with
- 20 Consumer Reports.
- 21 MR. WATANABE: I'm Nobuhiko Watanabe,
- 22 Toyo Tires.
- 23 MR. OKIHISA: Thomas Okihisa with Toyo
- 24 Tires.
- MR. BLEVINS: B.B. Blevins with

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1 California Strategies.
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- 2 MR. MEIER: Alan Meier, Lawrence
- 3 Berkeley National Lab.
- 4 MR. BURKE: Andy Burke, UC Davis,
- 5 Institute of Transportation Studies.
- 6 MR. ROBINSON: Tim Robinson,
- 7 Bridgestone.
- 8 MR. SUMERA: Albert Sumera, Yokohama
- 9 Tire.
- 10 MR. RUMP: Brad Rump, Cooper Tire.
- 11 MR. FORD: Sim Ford, Goodyear Tire and
- 12 Rubber Company.
- DR. HAWLEY: Mark Hawley, ENVIRON
- 14 Corporation.
- MR. GOTTLIEB: Adam Gottlieb, Energy
- 16 Commission.
- MS. LLOYD-JONES: Megan Lloyd-Jones,
- 18 Edelman Public Relations.
- 19 MS. ABRAHAM: Julie Abraham, National
- 20 Highway Traffic Safety Administration.
- MR. WOOD: Steven Wood, NHTSA.
- MS. HOLMES: Caryn Holmes, Energy
- 23 Commission.
- DR. WADDELL: Walter Waddell, Exxon
- Mobil.

1	MR	TIIVELL.	And	WE 1276	e completed
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- 2 introductions of everyone in the room. Could I
- 3 please ask for those of you participating on WebEx
- 4 to introduce yourselves, also.
- 5 MR. TONACHEL: Luke Tonachel from the
- 6 National Resource Defense Council.
- 7 MR. CALLAHAN: Brian Callahan, Hankook
- 8 Tire.
- 9 MR. ULRICH: Bob Ulrich, Editor of
- 10 Modern Tire Dealer Magazine.
- MS. FRENCH: Sally French, Integrated
- Waste Management Board.
- MR. COOPER: Randy Cooper, Kumbo Tire.
- 14 MR. POPIO: Jim Popio, Smithers-Rabena
- 15 Laboratory.
- MS. TUTHILL: Jennifer Tuthill, Natural
- 17 Resources Canada.
- 18 MR. LAMBILLOTTE: Bruce Lambillotte,
- 19 Smithers Scientific Services.
- 20 (Pause.)
- MR. MIGUEL: Mike Miguel with the Air
- 22 Resources Board.
- MS. JOHNSTON: Jessica Johnston, Air
- 24 Resources Board.
- MR. AHUJA: Kamal Ahuja, ARB.

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1 MR. CUCU: Mihail Cucu, Air Resource
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- 2 Board.
- 3 MR. TUVELL: All right, thank you very
- 4 much, everyone.
- 5 MR. MOHAMED: Hisham Mohamed, NHTSA.
- 6 MS. NORBERG: Oh, more people on the
- 7 phone?
- 8 MS. MIRANDA: Ayana Miranda, Maryland
- 9 Department of the Environment.
- 10 MS. NORBERG: All right. Has everybody
- 11 on the phone introduced themselves at this point?
- 12 MR. MOHAMED: Hisham Mohamed, NHTSA.
- MS. NORBERG: Last call for phone
- 14 participants.
- MR. LAMBILLOTTE: Bruce Lambillotte,
- 16 Smithers Scientific.
- MS. NORBERG: Great, thank you, Bruce.
- 18 All right, good morning, everyone. And
- 19 thank you for that exercise. I'm Tracey Norberg
- 20 with the Rubber Manufacturers Association. And my
- 21 purpose in doing that was honestly not to see how
- 22 well we could all cooperate to go to the
- 23 microphone, although you all did very well.
- I thought, especially given that this
- 25 may be our last opportunity in a public forum to

1 share information and ideas on a very important

- 2 topic for I think all of us in this room, it
- 3 seemed like it would be helpful for us to
- 4 understand who everyone is. Many of us know each
- 5 other, but many of us don't. And it seemed like
- 6 hopefully that would facilitate an open dialogue
- 7 as we move forward today. So, thank you for going
- 8 through that exercise. I appreciate it.
- 9 As Ray mentioned, the Rubber
- 10 Manufacturers Association went through the process
- 11 of putting together an agenda to try and address
- 12 all of the major issues that we see in terms of
- developing a consumer information rating system
- for consumers on tire efficiency.
- 15 And so on the agenda there are three
- speakers from the tire manufacturing industry. I
- 17 would like to also point out, though, that there
- 18 are additional experts from the tire industry in
- 19 the audience that didn't happen to get their name
- 20 next to an agenda item.
- 21 So we have a number of people here who
- are truly the experts in their field, and they're
- 23 here as resources for all of us in discussing
- these issues today. So, please ask questions.
- 25 If the speaker is not necessarily the

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1 appropriate person to ask a certain question, we
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- 2 may elicit someone else's input, because we do
- 3 have a lot of expertise in the room. And so
- 4 please indulge us a little bit if we need to call
- $\,$ on someone else in the room as questions are
- 6 asked.
- 7 As we go through the presentations we
- 8 encourage questions, especially clarification on
- 9 what the speaker is talking about as the
- 10 presentation is being given. And then maybe if it
- 11 would help to manage the whole flow of the
- 12 discussion we can have overall discussion about
- 13 the presentations after the speaker's concluded.
- 14 And then it would really be helpful at
- the end of the day, if we can all stand it, to
- 16 have an overall discussion about what all this
- 17 information tells us, and open questions and next
- 18 steps. So, in terms of how the process for today
- 19 would work, that seems to make the most sense.
- 20 Just in terms of reviewing the agenda,
- 21 first we'd like to give an overview of ISO test
- 22 method. And Dan Guiney from Yokohama Tire
- 23 Corporation will give that presentation.
- Then we'd like to present some data that
- 25 we have assembled looking at all of the publicly

1 available data, plus some data that RMA has been

- able to collect from our members. And Dr. Mark
- 3 Hawley will be giving that presentation. And he
- 4 works at ENVIRON Corporation, which RMA has
- 5 contracted with to do this expert analysis.
- 6 And then after that, after Mark has
- 7 concluded, Gene Petersen will give an overview
- 8 from the consumer's perspective. And Gene is with
- 9 Consumers Union that publishes Consumer Reports.
- 10 And then after Gene, we'd like to launch
- 11 into how do we develop a rating system, and what
- would be helpful to consumers, given the tire
- 13 information and data. And Tim Robinson from
- 14 Bridgestone Americas will be sharing that
- 15 presentation with you.
- The last, the final presentation will be
- given by Mike Wischhusen from Michelin North
- 18 America. And Mike will be talking about, from the
- 19 tire manufacturer perspective, how can we get this
- 20 done. And we will share that information with you
- 21 last, and then, as I mentioned, we'd like to have
- 22 an open discussion.
- 23 Are there any questions before we get
- 24 started? Okay. Well, I'd like to introduce Dan
- 25 Guiney from Yokohama Tire Corporation.

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1 MR. GUINEY: Good morning, everyone.
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- 2 I'm Director of Technical Service for Yokohama
- 3 Tire. Our headquarters is in Fullerton,
- 4 California. So I am a native Californian, just
- 5 wanted to let you know that.
- 6 What I'm going to present today is a
- 7 very beginning view of everything that I present.
- 8 And there's certainly a lot of statistic and
- 9 engineering behind a lot of this that I will not
- 10 get into.
- If there is a need for that in going
- forward, we would bring other people to address
- 13 more deeply the engineering and statistics behind
- a lot of what's presented today.
- So my topic is the rolling resistance
- testing; its state of the art. An overview of ISO
- 17 28580, the draft international standard on rolling
- 18 resistance testing, and the associated uncertainty
- 19 analysis involved in rolling resistance testing.
- 20 The first thing I'd like to do is for
- 21 everyone's benefit is to help define engineering
- 22 terminology. It is a bit confusing, I will admit
- 23 that. Engineers have engineer-speak. And I want
- 24 to share a little engineer-speak with you, but
- don't hesitate to use the terms that mean

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1 something to you. But this can help you get at
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- 2 least a foundation in the engineering portion of
- 3 this.
- 4 So, from the standpoint of F-sub-R, or
- 5 Fr, those are the engineering terms used to
- 6 describe rolling resistance force. Which is --
- 7 this is the definition directly out of the SAE
- 8 standard for testing of rolling resistance, so
- 9 it's the exact terminology that's used in that
- 10 engineering document.
- So, rolling resistance force is rolling
- 12 resistance of a free-rolling tire. And it is the
- 13 scalar sum of all contact forces tangent to the
- 14 test surface, which is a road wheel, and parallel
- to the wheel plane of the tire.
- So if you did a force diagram, which we
- 17 don't have here, you would see exactly what that
- 18 force vector is.
- And in this presentation in other
- 20 documents you might be reading you will see RRF
- 21 referred to. So it's okay to use RRF, but it is
- 22 not the engineering term.
- 23 Another one you'll see used, an
- important one, is C-sub-R, or Cr, and that's
- 25 rolling resistance coefficient, defined as the

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1 ratio of rolling resistance to the load on the
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- 2 tire. Also in documents you will see RRC.
- Now this one's interesting because this
- 4 one is truly tire energy efficiency. This one is
- 5 strictly force. So in the terms of tire energy
- 6 efficiency, the one that we use in the engineering
- 7 world and in terms of the standards for testing,
- 8 is C-sub-R. That is uniquely tire energy
- 9 efficiency.
- 10 Okay, let's talk just a little bit about
- a tire's rolling resistance and what it means.
- 12 The tires roll under the vehicle's weight.
- 13 They're shaped as that happens, and the tire is
- 14 rolling through what we call the footprint or
- 15 contact area, the tire's being deformed. And
- 16 since the tire is a viscoelastic body, as it
- deforms it has a purpose.
- 18 And deformation insures traction; it
- 19 insures comfort. But it also dissipates energy
- when it's bending, and that turns into heat. So
- 21 that's where the rolling resistance force comes
- from. And that's where the tire rolling
- resistance coefficient's derived from.
- So in this area, in the contact area,
- 25 there's bending that you can see not only

obviously in the sidewall area, but also in the

- tread area. The elements are deforming, they're
- 3 deforming to take the aggregate of the road.
- 4 There's a lot of bending and compression going on
- 5 that is consuming energy.
- 6 So rolling resistance force is in this
- direction. The car is say traveling in this
- 8 direction. You can see the F-sub-R is actually
- 9 resisting that and going in the opposite direction
- of travel. So when we set tangent we mean in this
- direction.
- 12 So tire rolling resistance is defined as
- the energy dissipated by a tire per unit of
- 14 distance traveled, so or rolling resistance force,
- 15 and can be characterized in terms of efficiency as
- 16 C-sub-R, the ratio of the load on the tire -- the
- force the tire is -- the resistive force the
- 18 tire's generating from bending, divided by the
- 19 load of Y.
- 20 So the efficiency then becomes how
- 21 efficient is any one tire in handling the load
- 22 applied on the vehicle in terms of generating
- 23 higher or lower force.
- So, I see some pained look on some
- people's faces. Please, ask questions while we're

going along, because we don't want to not be able

- 2 to answer questions.
- 3 MR. TUVELL: Ray Tuvell, Energy
- 4 Commission.
- 5 MR. GUINEY: Sure.
- 6 MR. TUVELL: Dan, a couple times in your
- 7 presentation you were making the emphasis or the
- 8 point that rolling resistance coefficient of C-
- 9 sub-R is an energy efficiency measurement. Could
- 10 you clarify that?
- MR. GUINEY: In terms of the energy
- 12 consumed by the tire, the tires carry load to
- 13 support the vehicle. So the coefficient is how
- 14 efficient in energy consumption per unit load
- 15 carried.
- MR. TUVELL: Okay. Here's the reason
- 17 why I ask. In fact, I have never found anywhere
- in any literature that defines rolling resistance
- 19 coefficient just the way you used the term.
- MR. GUINEY: Other than the SAE
- 21 definition. And if you look at the mathematical
- formula, the only way to explain, at least the way
- I explain it, is that way.
- MR. TUVELL: Okay. But that's what I
- wanted to clarify. I mean this is an explanation

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that you're using, but it is not universally
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- 2 agreed or understood that rolling resistance
- 3 coefficient is defined as an energy term.
- 4 MR. GUINEY: Correct.
- 5 MR. TUVELL: Okay, thank you.
- 6 MR. GUINEY: As far as my knowledge,
- 7 that's a true statement.
- 8 The measurement methods, let's go next
- 9 to measurement methods for rolling resistance. We
- 10 list three. Commonly in the USA it's called SAE
- 11 J1269. It is a historical test used for many
- 12 years in the United States. It is a multipoint
- and a single-point test. There are options within
- 14 the test that allow you to test at a multiple
- group of points to do some things that are
- necessary at times. And there's also a single-
- 17 point version.
- 18 It's commonly used today to characterize
- 19 tires and be able to compare between tires for
- 20 tire energy efficiency.
- 21 Commonly used international standard is
- ISO 18164. It is a single-point test-only. And
- 23 it has been used widely globally, but not
- 24 necessarily in the United States.
- The new test that's under development

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and shortly to be published is the ISO 28580
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- global. It's a global standard, as well. It's in
- development. It is a single-point test. It is
- 4 not -- there are no multiple points tested. A
- 5 single appropriate point.
- It's a new standard to be used for tire
- 7 characterization purposes including, it's very
- 8 important at this point in time, to introduce
- 9 testing machine alignment.
- 10 The other procedures, the 18164 and the
- 11 1269 do not address themselves to aligning one
- 12 test machine to another. This is the first
- 13 procedure that I'm aware of that allows that
- 14 particular alignment, and we will go into it in
- 15 some detail.
- 16 Let's look at the actual tests a bit in
- 17 the next slide. Okay. Starting with 1269, again
- 18 it's a single-point test. You can see that the
- 19 test drum diameter is 1.5. And the smooth or 80
- 20 grit means you can use a smooth wheel surface,
- 21 which is just bare steel; or you have the option
- of putting a texturized surface on there for
- 23 different engineering reasons. And both are used.
- 24 So they're both allowed.
- The reference diameter for correcting

1 all results depending on your wheel diameter is

- 2 1.7 meters. The environment of the test is to be
- 3 24 degrees Centigrade with some allowed variation.
- 4 That's specified. The test speed, 80 kilometers
- 5 per hour. The test load is defined as 70 percent
- of the maximum capacity of the tire, as defined on
- 7 the tire sidewall.
- 8 Inflation pressure of the tire is both
- 9 regulated and it's two different -- depending on
- 10 whether you're dealing with a standard load tire
- or an extra load tire, it would be different.
- 12 In case of correcting the data, once you
- make a test, 1269 is corrected for the room
- 14 temperature. So if there is a room temperature
- 15 difference within the allowed range, the actual
- 16 results are corrected for that. There's a
- 17 temperature equation that is specified in the
- 18 standard so you can correct the readings for
- 19 temperature.
- There is no alignment procedure.
- 21 So as you go across, you will see
- 22 differences between the two. It's probably not
- 23 that critical that we -- you can read the chart
- and see what the differences are, but there are
- 25 differences between the tests for the purpose of

1 the engineering that was designed into each test.

A couple of important points is the ISO

- 3 test is corrected for temperature and drum
- 4 diameter, both. So there are two corrections for
- 5 the ISO test. Both of them, the long-standing ISO
- 6 test and the new standard.
- 7 The other thing is, again, as we've said
- 8 before, this new draft standard ISO 28580 is the
- 9 first one that has the lab alignment procedure
- 10 included.
- I just want to dwell a little bit on the
- 12 test machines because it's going to have an impact
- 13 later on if questions come up about how some
- 14 uncertainty comes about.
- 15 In this test machine, it's a laboratory
- instrument, okay. It has electrical parts, it has
- 17 mechanical parts. It has an operator that sets it
- 18 up and runs it. So in terms of its operation, the
- speed is controlled, this wheel is controlled by
- the speed regulation of the motor.
- 21 In terms of the load applied in this
- direction it's controlled by a load cell, either
- it's actuated mechanically or hydraulically. So
- there's a control over this.
- There is also, in terms of the rolling

1 resistance force, either a torque cell operating

- on the main shaft of this wheel. There can be a
- 3 force transducer on the axle, and there can also
- 4 be a third variant, can't remember what it is --
- 5 power, power consumption by the motor.
- So, I just wanted to take a moment to
- 7 explain in any laboratory instrument there are a
- 8 number of different mechanical/electrical systems
- 9 that are being controlled to certain tolerances.
- 10 And there is an operator interacting with that
- 11 test instrument.
- 12 So, if you can grasp that I think you'll
- 13 understand better why there is some uncertainty
- left behind at the end of this presentation.
- Next slide. We said there are
- differences between the test procedures, so one of
- 17 the questions that could come up is, well, how do
- 18 we deal with numbers coming off the different
- 19 tests.
- 20 The way we would deal with that is in
- 21 terms of taking data from both tests and running a
- 22 correlation study to see how good the correlation
- is, how tightly they're grouped around any given
- 24 shape or form. In this case it's a straight-line
- 25 fit.

This is a correlation of the SAE 1269

test result against the 18164 ISO result. And

it's for a number of different passenger size

standard load tires. So a lot of test points.

But you can see the correlation is quite good. And in the case of where you break all these down by, say, tire categories based on tire size, or tire type or location, we find that if you use all of the points there's about an 18 percent relationship between the two tests. So you can convert one test to the other by an 18 percent transformation.

If you break these down by say size or tire tread pattern or location, then it changes a bit, but it's still -- the correlation is good and it can be dealt with. It might be anywhere from 13 percent translation to a 22 percent translation.

So I think in the engineering community we feel comfortable if we've agreed in prior workshops to consider SAE 1269 as a measurement criteria, we can transition to ISO 28580 with not a -- at least at this point in time, not a great concern about doing that. So we can go back and forth between the two. And someday we'll

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1 standardize on whatever makes the most sense for
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- 2 the regulation.
- Next slide. Okay, now I wanted to
- 4 repeat what the ISO 28580 standard is focused on,
- 5 and this is the cover page right from the draft
- 6 standard. But it is a tire rolling resistance
- 7 measurement method. Again, a single-point test.
- 8 And a measurement result correlation designed to
- 9 facilitate international cooperation possibly
- 10 regulation building. For passenger car and
- 11 medium/heavy truck and bus tires.
- 12 The important thing I wanted to point
- out is here it refers to correlation. When I go
- 14 into the next few slides we're going to use a word
- 15 that's a little easier to understand. I've said
- it before, alignment.
- 17 Okay, so alignment is a little more
- 18 comfortable term for most people in terms of how
- do I align with one lab to another so that I can
- use results from both.
- 21 So, if you will permit, we will talk
- 22 about alignment going forward. But it is
- 23 actually, what they're talking about is
- 24 correlation here.
- Next slide. Okay, let's look at the

1 alignment method now. And I will share with you

- 2 what is available and present -- and be able to
- 3 answer questions on what's on the slides. Some of
- 4 it, because the standard isn't published, I
- 5 couldn't just put everything up there, because
- 6 it's not public information. But whatever we feel
- 7 comfortable that can be shared, or has been shared
- 8 prior, we're sharing again now.
- 9 So, in terms of alignment the very first
- step, and it's a very critical step and I'll
- 11 explain why, is a reference lab is picked, Lab R,
- that creates two groups of alignment tires.
- 13 The first criteria in the standard for
- that lab is the reference lab machine
- repeatability must be less than or equal to .05
- 16 kilograms per ton. Also the two groups picked
- must have C-sub-R values or rolling resistance
- 18 coefficient and tire size or load index with a
- 19 sufficient amount of separation so that this
- 20 alignment is fairly stable and has a good meaning
- 21 to it.
- One of the things I want to point out is
- 23 this is a very critical statement, that the
- 24 machine repeatability be equal to or below a
- 25 specific value.

1 What that means in engineering-speak is
2 if a machine is having repeatability issues you
3 can't go any farther. If a laboratory instrument
4 is demonstrating repeatability concerns above a
5 certain level everything else after that, or
6 analyzation of data after that could be coming
7 from an unstable machine. So there's really no
8 purpose in going forward.

This is a very critical part of the ISO standard. So that's one thing you want to always remember is step one is almost like a rite of passage. You have to do this before you can go any farther.

The second part of the standard comes from the candidate labs, or the labs that are receiving the reference tires. Could be lab A, lab B, lab C, whatever. It could be a tire company lab, could be a private vendor of rolling resistance testing.

They receive at least two alignment tires, two groups and two tires in each group.

And the repeatability test is the next thing that lab does.

So, not only did the reference lab have to pass that standard before they did anything

1 else, and establish these groups, the candidate

- 2 lab has to do the same test.
- 3 In developing the standard the
- 4 engineering community decided that the candidate
- 5 lab must pass a standard of 0.75. So the
- 6 reference lab 0.050, candidate lab .075.
- Now, there was an allowance -- there's
- 8 no allowance provided here if this standard isn't
- 9 met. If the reference lab doesn't meet that
- 10 standard they got to work on the machine. They
- got to figure out what is causing repeatability
- issues and go back and correct those until they
- 13 achieve this.
- So, the candidate lab, there was an
- 15 allowance added that if 0.75 is exceeded there was
- one option put in that additional repeats can be
- done on the reference tires, replicate testing,
- 18 test the same tire many times, to try to bring
- down that variability and uncertainty around any
- 20 given test result.
- 21 But that's obviously done at a cost
- 22 penalty for the lab. And I'm sure that while this
- is in there, there could be a decision made in any
- 24 given lab to do what the reference lab does, and
- 25 that's find the source of the repeatability issue

1 and correct the electrical/mechanical issues going

- 2 on.
- 3 So, once now the candidate lab has their
- 4 measurements completed and have passed the
- 5 standard, they derive a linear alignment formula
- just in the standard formula of Y equal AX plus B.
- 7 In the case of each lab we're going to look at,
- 8 how that's done in some of the next slides.
- 9 Finally, the standard requires that
- 10 these candidate labs, once they've completed their
- 11 testing and they have this alignment formula, they
- 12 must report to their customer, whoever's asking
- for the data, aligned results.
- So the standard goes another step
- 15 forward. Even though I know the alignment, I must
- 16 now correct or transform my test results to
- 17 aligned results. So that us in the community of
- 18 customers can say we have some relative ground
- 19 here of commonality between any lab that's
- 20 providing the data.
- 21 Had the standard stopped short of this
- you wouldn't necessarily know the alignment had
- 23 been applied. But it does go on and say
- specifically that any test results provided by
- 25 this laboratory, these candidate labs, must be

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1 aligned results.
```

- Okay, so let's get into -- oh, you know
- 3 what happened, Tracey? When you put the RMA
- format on it moved my lines around. But that's
- 5 okay.
- In your copies I hope you have -- it's a
- 7 shame, but anyhow, let me --
- 8 (Parties speaking simultaneously.)
- 9 MR. GUINEY: -- explain what went on
- 10 here. I created a format without the cover text.
- 11 When you slap the cover text on, it moves slides
- 12 around. And what happens is the nice little
- graphics got messed up.
- 14 But anyhow, this line, this blue line is
- supposed to be right here. This blue line is
- supposed to be right here for a visual aid, only.
- 17 This red line is supposed to be here, and this red
- 18 line is supposed to be here.
- 19 So what do we have now? What have we
- 20 plotted here? Okay, well, this is step one of
- 21 that candidate lab's responsibility. This is
- 22 where the candidate lab -- and this is real data
- done by real testing labs to the ISO 28580
- 24 standard. This is the real deal going on here.
- This isn't hypothetical data, it's real data.

```
So, the standard reference tire is
 1
         described as a rugged trail TA, that's the tire
 2
         model. And that's alignment tire one. Tire paw
 3
 4
         AWP is alignment tire two. And these are
 5
         different in terms of their rolling resistance
 6
         coefficient, as we mentioned, in terms of their
         size tire.
                   You can see the rugged trail TA
 8
         generally is in this range, and that the -- for
 9
         both labs. And that the tire paw AWP is at a
10
         lower level.
11
                   So let's look now at lab B and the
12
13
         reference lab that created lab B's tires for an
14
         example. These are the actual results.
                   So the reference lab results -- sorry,
15
         I'm shaking a bit, but that's my own hands --
16
         these are the three results on three tires --
17
         excuse me, one tire tested three times. So it's a
18
19
         single tire tested three times. Rugged trail TA,
20
         one tire, three repeats of the same tire at the
21
         reference lab.
                   This is three, the same exact three
22
         tires tested at lab B. So the tires were actually
23
```

moved between the labs and tested, the exact same

tire, tested -- one tire test repeated three

24

- 1 times.
- 2 So what you can see here, of course the
- 3 blue line should be here, is the different result
- 4 between unaligned between the two labs. What's
- 5 involved here is the repeatability of the machine
- 6 testing the same tire three times.
- 7 Okay, now in the case of lab H, same
- 8 tire model, but a different tire. This is the
- 9 reference lab result, and this is the candidate
- 10 lab result. So you can see that the disagreement
- was in a different direction for lab H, it wasn't
- in the same direction. So the relatively
- 13 alignment between the two labs is different.
- 14 Again, if you go to the second alignment
- 15 tire, the reference lab is here, the candidate lab
- is here. So, this is their alignment difference.
- 17 This is the machine variation testing one tire
- 18 three times.
- 19 And I'm sorry it's covered up because
- 20 everything slid around, but this is the reference
- 21 lab for lab H. And they have a relatively no
- 22 misalignment at all, just on the first test.
- So now what do we do with this
- information? Well, that's where that linear
- 25 alignment formula is created. So, they take --

1 lab B will take this result for their results, and

- they know the results from the reference lab.
- 3 They will take this result for their result and
- 4 they know these results from the reference lab,
- 5 and they just do an XY fit of that data to come up
- 6 with a linear line through those two data points.
- 7 So you plot the reference lab on the X
- 8 axis, and you plot the candidate lab on the Y
- 9 axis, and you just draw a best fit line through
- 10 them.
- 11 What happens is you can then come up
- 12 with two different parts to the formula. B is the
- 13 offset between the labs if the load was taken to
- 14 zero. A is the relative gain, or the slope of the
- 15 line, between the two labs. So knowing both the
- offset and the gain, lab B can now align itself to
- 17 the reference lab.
- So, if you have any questions about this
- 19 part, this is step one, real data. The important
- thing to see here is the two labs testing, the
- 21 test results are different. The other thing is to
- see that the repeatability of the machines are not
- exactly the same.
- 24 Important point. The reference in all
- cases, even though this amount of variability that

```
1 you see, the reference lab must pass the same
```

- 2 standard. So whatever variability it was
- 3 experiencing when it developed these tires, it
- 4 still passed this requirement. So its
- 5 repeatability was correct.
- 6 MR. PETERSEN: Dan, Gene Petersen with
- 7 Consumers Report.
- 8 MR. TUVELL: Gene, could I ask you to
- 9 come to the speakerphone.
- 10 MR. PETERSEN: The question I have is in
- 11 the selection of the tires. Of course, I think
- 12 you want a large enough span so you have a pretty
- good correction factor or linear regression. How
- 14 did they go about choosing these tires? Is it as
- a result of that span that they're looking for?
- 16 Or is there some other consideration?
- 17 MR. GUINEY: According to the standard
- 18 it is the span.
- MR. PETERSEN: Okay.
- 20 MR. GUINEY: So in the standard there's
- 21 not an additional prescription; it only prescribes
- that the two tires need to be separated by a given
- 23 amount of rolling resistance coefficient.
- MR. PETERSEN: Okay. So my second
- 25 question is the tires that are tested, they must

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1 fall within this span to utilize this correction?
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- MR. GUINEY: They must be at least that
- 3 -- it must be at least the specified distance
- 4 apart. It could be more, but it can't be less.
- 5 So, -- I don't have it in the
- 6 presentation, but I think the standard for
- 7 passenger is 3 kilograms per ton.
- 8 MR. PETERSEN: Okay.
- 9 MR. GUINEY: That's the minimum distance
- 10 that they have to be separated by to be allowed
- 11 reference tires.
- 12 MR. PETERSEN: And while I'm up here, I
- 13 understand this is a proposal.
- MR. GUINEY: Yes.
- MR. PETERSEN: Is there any sense as to
- 16 what stage it lies in right now? Would you know
- 17 about that?
- 18 MR. GUINEY: Some -- I think we're
- 19 close, but I'll let somebody else answer that.
- MR. ROBINSON: Yes, Tim Robinson from
- 21 Bridgestone. And our company is sponsoring the
- development and supply of the ARRT tires.
- 23 And to answer your question, Dan's
- 24 exactly right, the span of rolling resistance
- coefficient will be sufficient to cover any

1 foreseeable range within the market of what we see

- 2 now in the U.S. as far as rolling resistance
- 3 coefficient for force is concerned.
- In addition to that, those tires are
- 5 also developed, so they also covered the total
- 6 range of load indices, the load carrying
- 7 capability for radial passenger car tires.
- 8 MR. TUVELL: Ray Tuvell with the Energy
- 9 Commission. Thanks, Tim. Just for clarification
- 10 purposes, and I want you to correct me if I'm
- 11 wrong.
- 12 So Dan has referred to the reference
- 13 tires that are specific to the 28580 protocol.
- 14 And the important point here is that Bridgestone
- made specific reference tires for that purpose.
- MR. ROBINSON: Right.
- 17 MR. TUVELL: These are not just tires
- 18 pulled off the street and used. They are designed
- and built specifically to be reference tires for
- the ISO 28580 process.
- 21 And so I just wanted to ask the
- 22 question, I believe it's understood that those
- 23 tires, in fact, have been produced and are
- 24 currently available, is that correct, Tim?
- MR. ROBINSON: They have been produced

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and they will be available. We had to scale up
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- 2 production to align with the release of the ISO
- 3 28580 standard.
- 4 But the other purpose of these ARRT
- 5 tires is to make sure that they are consistent as
- 6 possible. So they will be built under controlled
- 7 conditions such that we remove as much tire
- 8 variability as possible.
- 9 So what you'll be seeing in the lab
- 10 alignment is really a test repeatability, not tire
- 11 variation.
- 12 MR. GUINEY: So, it is a little
- 13 complicated sometimes. Good point, good point,
- 14 Ray.
- MR. MEIER: It's Alan Meier, Lawrence
- 16 Berkeley Lab. I'm curious, what's the sigma on
- these reference tires? I mean it was less than
- that, but what was it actually?
- MR. GUINEY: Honestly, I don't know. It
- 20 was not reported. But we do know that it was
- 21 below it. And when the standard's published, I'm
- 22 not sure what the policy is, but the research
- 23 behind it, I'm not sure what happens with all of
- 24 the research behind it, all I can say is it passed
- 25 that standard.

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1 MR. MEIER: I'm just trying to look at
```

- that range and especially the BR. Seems like it's
- 3 a fairly wide range.
- 4 MR. GUINEY: You actually have to look
- 5 at data and derive the data to --
- 6 MR. MEIER: Yeah, I know. But there are
- 7 only three tires, so it's hard to --
- 8 MR. GUINEY: Yeah, right, exactly.
- 9 MR. TUVELL: Ray Tuvell with the Energy
- 10 Commission. I want to make a comment, also, about
- 11 the sigma, the .05 and the .075 standard
- 12 deviation, and please clarify or correct me if I'm
- 13 wrong about this.
- 14 For passenger tires we would expect to
- 15 see rolling resistance coefficients in a range of
- 16 6 to 15, roughly, spans, rolling resistance
- 17 coefficients we would expect to see passenger
- 18 tires, all passenger tires in the current
- 19 marketplace falling roughly within that range, for
- the sake of argument.
- 21 And that being the case, then the .05
- that we're seeing there is an accuracy of better
- than 1 percent. And the .075 slightly more than 1
- 24 percent.
- 25 And I just offer that explanation to put

1 this in context. Those are standard deviation

- 2 numbers, but we're talking about fairly accurate
- 3 standard deviations here. We're down in the 1
- 4 percent range of accuracy, which is very very
- 5 important to this subject.
- 6 MR. WISCHHUSEN: Excuse me, Mike
- 7 Wischhusen, Michelin. Two points. Gene asked a
- 8 question that didn't get answered yet. The status
- 9 of the ISO 28580 is nearing the final stages of
- 10 its approval. We anticipate final approval toward
- October of this year. So it's on the path and
- it's on its way.
- 13 Second point. Recall these
- 14 measurements, I believe, were they done with -- I
- 15 don't know, excuse me -- the range Ray is talking
- about, the 6 to 15, those are measurements using
- 17 J1269, okay.
- 18 So remember Dan's slide three or four
- 19 slides ago about the offset between SAE measures
- and ISO measures. So that range, those numbers
- 21 will change. It'll be a simple offset, but it
- 22 won't be the number six and it won't be the number
- 23 15 when we're actually testing the 28580.
- MR. GUINEY: That's correct.
- So we -- go ahead, sure.

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MR. TUVELL: Ray Tuvell, Energy
 1
         Commission. I appreciate that clarification,
 2
         Mike. The point I was trying to use it to
 3
 4
         illustrate that range was the level of accuracy of
 5
         the -- we're still talking in the 1 percent range.
 6
         Thank you.
                   MR. GUINEY: Yeah, that is an important
         point. The foundation for everything we do from
 8
         here on is -- oh, I'm sorry -- the foundation for
         everything we do from here on out is based on
10
         meeting these requirements. Very important point.
11
                   So I think we can go to the next slide.
12
13
              It's in the right place, but I know
14
         something else will be out of line. But, anyhow.
                   This now is step two. So what's
15
         happened in step two? Step one we got the
16
         alignment formula finished. Step two is, in the
17
18
         case of the development of the standard 28580.
                   Both lab, the reference lab H and the
19
         candidate lab B, reference lab created eight
20
21
         additional groups of tires in different tread
22
         patterns, different load indexes, different aspect
         ratios, different ODs, different rim diameters,
23
24
         different speed ratings, to try to get as much
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dispersion as possible to actually apply the

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1 standard across the range.
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- So these models now are three tires in each model tested once. On the reference -
 creating the reference line we tested one tire three times. And then put a line through it to come up with the alignment equation.
- So what you're seeing here now let's

 just talk about the A349G tire. You're seeing

 that lab H got a rolling resistance coefficient

 from the three tires tested once in this range.
- When the tires were shipped to lab B, they got an answer in this range.
- So now we have eight different estimates

 of how much difference there can be in between

 machines. So we have some that have a relatively

 larger difference; some that have a relatively

 smaller difference. The only thing changing,

 since it was the same machine, is the tire sample

 or population, itself.
- 20 So three tires in each one of these were 21 tested one time, and this is the data derived from 22 it.
- 23 So what you can see is that this is 24 unaligned data. We would like to be able to align 25 this and actually bring these differences down so

1 that lab B and lab H are on a common footing based

- on a linear alignment between the two labs.
- What's not in here, it's important to
- 4 say, this is strictly machine alignment. There is
- 5 no alignment for product variation. So, if the
- 6 three different tires from this model, A349G, have
- 7 product variation. So we are not aligning product
- 8 variation. We are only aligning machine
- 9 variation. That's another important point.
- 10 Okay, go to the next slide. Don't hit
- 11 the button yet. Now, what's happened in this step
- is we've actually taken this data from the prior
- 13 slide and we've applied the alignment equation to
- 14 it. So this is now aligned data.
- 15 So however the linear alignment formula
- was calculated, it's now been applied to the data,
- and that disagreement has been removed.
- 18 And what you can see is now not all the
- 19 lines are pointing in the same direction, which is
- 20 the alignment formula at work. So, all the lines
- 21 before were going in this direction. And some
- 22 still do. But because of the alignment, some --
- 23 because of the improvement in alignment, some of
- 24 the lines go in a different direction. So they're
- 25 actually a different relationship now.

But, as you can see, there is still some 1 residual misalignment. You cannot come up with, 2 in terms of an alignment method that will remove 3 4 every bit of machine alignment. But a lot of the 5 alignment was addressed. Certainly the large 6 portion of it. I think in this case, we can get down to the formula here, but this residual alignment or disagreement in any one tire model is 8 going to exist, even after alignment. So what we have to do to get to 10 something that we call in the engineering world as 11 the uncertainty around any given test measurement 12 13 after alignment is we take the average 14 misalignment and calculate average misalignment after alignment. And that is this term in the 15 uncertainty equation. 16

So the average residual misalignment in all eight models is .08. I don't have up here what it was before alignment, but it was in the neighborhood of .5. So this number, -- just under .5 if I remember correctly. The alignment has improved the average misalignment by a factor of five or six or seven.

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23

The next thing you do to calculate

uncertainty is you take the variability of all of

1 these misalignments. Remember the first thing was

- 2 the average misalignment. That's this number.
- 3 The second thing you do in engineering
- 4 terms to calculate uncertainty is you take the
- 5 variability of these alignments, that's this term,
- 6 .24. That becomes the standard deviation. When
- 7 you take 1.96 times the standard deviation you
- 8 describe 95 percent of the population that that
- 9 variability was derived from.
- 10 So the total uncertainty remaining after
- alignment is .56. .08 of it came from the average
- 12 misalignment of these data points that remained
- 13 after we aligned the machines. And .24 times 1.96
- qives us 95 percent confidence, or 95 percent of
- 15 the total population of the variability of these
- 16 alignments. I know it's a little bit hard to
- 17 understand.
- 18 So the uncertainty around any given test
- 19 point now, or of the alignment, because lab B is
- 20 going to be reporting data, in this case for these
- 21 models tested, is .56.
- 22 How do we then evaluate for data
- reporting? How do we deal with this uncertainty?
- 24 How can engineers deal with that remaining
- 25 uncertainty?

1 Well, the way we deal with it is we kind 2 of look at categorizing test results, categorical 3 treatment of data.

So what the ISO committee did was they said what would be an appropriate way of defining the category or bin width around which data is reported, such that this uncertainty can be dealt with. And while I don't present it here, you've now taken and gone to a question about is you have this uncertainty around test data as you move closer to an upper limit or a lower limit.

Say a maximum bin rating, or a lower limit bin rating, what is the risk as you approach that bin width. To do that, the engineers came and did studies and found out that basically when you get to a total of five sigma, two sigma was used in the uncertainty analysis but when you get to five sigma the risk associated with getting close to a bin limit, an upper limit or a lower limit, is low enough that it's appropriate to stop at five sigma.

So, what we do to get the total bin width is we multiply this uncertainty, which is .56, times 5 divided by 2. 5 sigma, but we already used sigma here, so the remaining

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1 multiplier is 5 divided by 2. Okay. A lot of
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- 2 engineering terms.
- 3 But this ends up being the bin width.
- 4 So, .39 is, if you were going to accept, and you
- 5 have to accept that there's uncertainty remaining
- 6 in these test results, this particular testing of
- 7 eight models, three tires each, at two different
- 8 labs with say that a bin width of 1.39 kilograms
- 9 per ton or rolling resistance coefficient, would
- 10 allow you to be confident that you could contain
- 11 these different ratings in bins that are this
- 12 wide. About 1.39.
- 13 So what happens is, and you can hit the
- 14 -- as that bin width would move you can include
- different tires in the model.
- So, for example, here now you can
- include these two within this bin width and be
- 18 confident that they are in that bin.
- 19 But if you had a test result that was
- 20 very close to the bin limit, the risk would go up.
- 21 You could, in fact, as you get closer to the bin
- limit, because of the uncertainty that's there,
- 23 actually have a true value that's outside the
- 24 bin. So engineers use categorical information
- 25 to deal with uncertainty.

So, just to sum up, the ISO 28580 deals
with lab alignment. And the way it was dealt with
is through a linear fit. So this is aligned data,
but there is, even with that alignment we need to
make sure that it's recognized that there is
residual uncertainty around any given test result
from any given tire. From a machine that met the
limits on repeatability, from an aligned result,

there's still residual uncertainty.

You cannot be sure that any one of these test values is exactly in that point. And it's described in statistics this way. At a future meeting we could go into how this is all derived and bring a much more knowledgeable person than I here, how to do this. But in essence, we are including a total of 5 sigma plus the average misalignment that remains to get to this bin width.

19 Ouestion.

MR. TUVELL: Rick, Ray Tuvell with the Energy Commission. Now, I'm pretty sure I don't have the current draft version of 28580, and so my questions are going to go to that.

The last version I had had no mention

whatsoever of anything associated with bin widths.

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1 MR. GUINEY: No, the standard, it does
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- 2 not address itself. It's the derivation of the
- 3 standard that we needed to review these issues to
- 4 derive the standard.
- 5 MR. TUVELL: Okay. I just wanted to
- 6 clarify that. So, --
- 7 MR. GUINEY: That's correct.
- 8 MR. TUVELL: -- and it's not anticipated
- 9 that even in the final version of 28580 there's
- 10 going to be any mention of this subject of bin
- width or anything of the sort?
- MR. GUINEY: None whatsoever.
- MR. TUVELL: Okay, good. Now, let me
- see if I understand these numbers correctly and
- 15 can get them in context. And I believe I do.
- So, the -- but please correct me, and
- 17 that's why I'm asking this. The 1.39 you're using
- 18 there is essentially a rolling resistance
- 19 coefficient unit.
- MR. GUINEY: Exactly.
- 21 MR. TUVELL: Okay. And so back to my
- 22 comment about the range of numbers that we would
- 23 expect to see in passenger-type tires. Again,
- 24 with Mike's correction of what 28580 will do in
- 25 shifting things, if I'm dealing with numbers in

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1 the 6 the lowest to 15 in the highest, that 1.39
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- that you're using when applied to like a 6 is
- 3 talking about what, 20-plus percent variation in a
- 4 tire?
- 5 In other words, if I measured a tire and
- 6 its rolling resistance coefficient turns out to be
- around 6, you're claiming that the bin width, the
- 8 level of accuracy around a number like that is
- 9 1.39 around it, which is on the order of a 20-
- 10 percent-plus error rate.
- 11 MR. GUINEY: And I mentioned something
- 12 that is involved that maybe isn't quite
- 13 understood, okay. The absolute uncertainty is
- .56. But what the engineer needs to do is in
- order to report any data, he needs to know the
- 16 risk of reporting that number associated to some
- 17 requirement.
- 18 So, to answer your question directly,
- 19 because, if you told the engineer, I want a tire
- 20 that is below 9, recognizing this uncertainty, his
- 21 next question would be, what is the risk that
- you're willing to tolerate to be wrong.
- So, added into this is this risk factor.
- 24 Its 1.39 includes both the absolute uncertainty
- 25 plus, we decided, I think it was a 5 percent risk

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is tolerable to be off of the actual limit that
you specified.
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So the bin has say an upper limit of,

let's say the bin has an upper limit of 10, down

to 8.5. As I'm operating in the middle of this

bin there's very low risk that I'm outside that

actual bin, that category, saying it's a 8, like a

one-star tire, or two-star, a three-star tire,

whatever number category you want to call it.

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As you approach the limit of that category the risk goes up substantially that you're not in that bin anymore. So, to answer your question directly, the uncertainty plus the risk associated with being wrong is what derives the 1.39.

MR. TUVELL: Okay. Ray Tuvell, again, 16 with the Energy Commission. Here's why I'm going 17 18 with this, Dan. You took a leap to the bin here that I'm having a hard time going to. I'm back 19 here with I've got a machine, either reference of 20 21 a candidate machine. I ran a test tire. I came up with a number that I then calculated as being, 22 for the sake of argument, a 6.0 rolling resistance 23 24 coefficient.

Now, the level of accuracy on 28580 for

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1 my candidate machine said I'm within 1 percent one
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- way or the other. Because I had the three tire
- 3 test repeatability that I had to prove within 1
- 4 percent.
- 5 So right now I know I'm within 1
- 6 percent.
- 7 MR. GUINEY: On the --
- 8 MR. TUVELL: On the tire.
- 9 MR. GUINEY: On the reference tire only.
- 10 MR. TUVELL: Well, on the reference tire
- it's a .05, and so it's better than 1 percent, on
- 12 the reference lab. And then the candidate
- facility it's .075. So I'm still within 1
- 14 percent.
- MR. GUINEY: Right. But, --
- MR. TUVELL: And so I know my machine by
- 17 28580 is giving me numbers that are accurate
- 18 within 1 percent.
- 19 MR. GUINEY: Yes, yes, that's true. But
- you also have to remember that the machine will
- 21 interact with any given tire that's applied to it.
- So, in the case -- that's why we picked a broad
- 23 range of rolling resistance values. We also
- 24 picked a broad range of tire types.
- 25 And the machine repeatability may change

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a bit depending on the tire that's applied. But
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- 2 your statement is true. For the reference tire
- 3 test, for the rugged trail TA and the AWP, three
- 4 repeats on that machine, it was below that number.
- 5 But the machine, itself, could change, that
- 6 repeatability could change a bit depending on
- 7 which tire you put on that machine.
- I know it's complicated, but 1 percent
- 9 isn't just the -- isn't just the absolute number.
- MR. TUVELL: And you're saying that this
- is based on three tests on the same tire that you
- 12 have this data?
- MR. GUINEY: No, this is just -- no,
- this is, now when we got to this chart it was
- 15 three tires, one test each.
- MR. TUVELL: Okay. So now it's becoming
- 17 better for me to understand. So the variability
- 18 could well be tire to tire to tire. The three
- 19 tires, themselves, could be the variability not
- the test machine?
- 21 MR. GUINEY: Not in here. No. That
- 22 variability that you just mentioned is not
- 23 included in this analysis. It's excluded from
- this analysis.
- MR. TUVELL: You see where I'm having a

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1 hard time with this? I mean I'm starting out with
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- an ISO 28580 test process that basically insures 1
- 3 percent accuracy. And somehow it leapt to close
- 4 to 20 percent of a problem.
- 5 MR. GUINEY: Yeah. And, Ray, I do fully
- 6 appreciate that it is somewhat hard to understand.
- 7 And I think our hope would be that we would have a
- 8 meeting on that very subject and get there.
- 9 MR. TUVELL: Well, yeah, I mean this is
- 10 important. I mean should such a problem exist, I
- 11 would have expected this to have been revealed in
- the 28580 process. And I would have expected that
- the people on the committee would say this is
- 14 unacceptable, to stop at this point, we need to
- 15 hone this down.
- MR. GUINEY: The purpose of the
- 17 committee was to establish a test standard, not
- 18 how to apply the test standard to produce ratings.
- 19 That's what we're getting into now. How do you
- 20 take a test standard and apply it meaningfully to
- 21 a rating system. That's not up to ISO 28580.
- 22 It's up to another -- this community or group,
- 23 whatever we're going to do.
- MR. TUVELL: Well, maybe that's the
- 25 clarification then that I have to hear. I thought

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that your presentation was specifically designed
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- 2 to talk about the accuracy of the testing process.
- 3 MR. GUINEY: And it does, yes, that's
- 4 true.
- 5 MR. TUVELL: Okay, but I think what I'm
- 6 hearing you saying is now you're taking the leap
- 7 on this slide to applying it to creating a bin
- 8 system. And that's where, I think, we're -- my
- 9 confusion is arising.
- 10 MR. WISCHHUSEN: Can I have the mic?
- 11 Mike Wischhusen, Michelin.
- 12 A couple points. We got to remember
- 13 what a standard is. I mean Dan said a standard
- sets a test procedure. A standard does not create
- a measurement system for a regulation. I mean
- let's remember what 28580 is.
- 17 28580 gives us a tool from which we can
- 18 create a regulation. Okay. That's the role that
- 19 the ISO standard plays.
- Now, part of your issue, you're jumping
- from what you're perceiving as a 1 percent
- 22 tolerance or error band around an individual
- 23 measurement. This is addressing measurements on
- 24 two different machines in two different
- 25 laboratories. Okay. And I mean, that's just a

fact of life. Two different machines don't

- 2 measure the same number.
- 3 So what this analysis is addressing is
- 4 how we, as users of the standard, now have to take
- 5 into account the fact that those two laboratories
- don't measure the same number. I mean that's what
- 7 we're doing.
- 8 It's also an error to look at that 139
- 9 as an error, or an inaccuracy in the system. It's
- 10 simply a statement of fact. It's a probability,
- 11 you know, how sure am I that the number I state is
- 12 the actual measurement, okay.
- 13 So, even -- forget the concept of bins,
- okay. If you report a 6.0, okay, that 1.39 is
- 15 then a measure of a certainty you have that 6.0 is
- the correct number. It doesn't say your number is
- between 4.6 and 7.4. That's not what that number
- 18 says. It's not an error band.
- MR. GUINEY: And let me repeat what it
- 20 does relate to. The uncertainty around any given
- 21 test result on this, the residual uncertainty
- 22 around any given test result on this chart, at a
- 95 percent confidence limit, 5 percent chance of
- being wrong, is .56.
- 25 But, when you ask the engineer the

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1 question is how certain are you where it is in
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- relation to some type of a standard or a rating,
- 3 he has to add in the risk with which you could be
- 4 wrong on top of this.
- 5 That's where we went from 2 sigma to 5
- 6 sigma. To lower the risk to an acceptable level
- 7 such that when I report my rating, not the actual
- 8 test result, the only way I can deal with all this
- 9 uncertainty and risk is to give you where I think
- it lies with a 5 percent chance of being wrong.
- So, that's where this concept of -- you
- 12 got to deal with it categorically. You cannot
- 13 easily deal with it numerically. You have to deal
- 14 with it categorically because of these issues,
- 15 which are real issues, in being wrong with what
- 16 you told someone.
- 17 MR. TONACHEL: This is Luke Tonachel
- 18 from NRDC. I wondered if I could go back to Mike
- 19 Wischhusen's comment, that, Mike, if you could
- just help me understand.
- You mentioned that 1.39 doesn't mean,
- it's not an error band. If you could provide sort
- of an interpretation of what that 1.39 means?
- 24 MR. WISCHHUSEN: Yeah, I'm probably the
- 25 wrong person to do that. I think, you know, we --

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1 let's do a little bit of a sanity check here,
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- 2 okay.
- 3 We're not statisticians, okay. The
- 4 statisticians did this work. I just have the
- 5 feeling we're spinning our wheels by questioning
- 6 the statisticians' work, okay.
- 7 But, I mean anybody who has any
- 8 experience with laboratory measurements, technical
- 9 measurements, scientific measurements, you know,
- 10 the concept of uncertainty is there. I mean you
- simply cannot say I measured 6, therefore it is 6.
- 12 I mean that is a concept that has existed in the
- 13 technical world since we've been making
- 14 measurements.
- 15 And I think perhaps what is needed is a
- statistical expert to explain this stuff to us.
- Because I take it there are no statisticians in
- 18 the room, because no one's jumping up to explain
- 19 this.
- MR. TONACHEL: Yeah, I guess, I
- 21 appreciate that, Mike. The thing that I'm trying
- 22 to get to is that ultimately this comes down to
- 23 what does people -- everything is going to have
- 24 some level of uncertainty in it -- and what is the
- level of uncertainty that people are comfortable

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1 with under different types of rating scenarios.
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- MR. MEIER: This is Alan Meier. I have
- 3 a couple questions here. First of all, I
- 4 appreciate the presentation today. I think it's
- 5 wonderful. We can actually focus on the real
- 6 question.
- 7 First of all, let me make sure I
- 8 understand it. Those uncertainties are based on
- 9 three tire tests, is that correct?
- 10 MR. GUINEY: Yeah. Now, you have to
- 11 remember the formula is the average misalignment
- 12 remaining, which is .08. So you take all eight of
- 13 these and you average -- you take the average
- 14 misalignment between the two labs, that's the .08.
- 15 And then you take the variability of the
- misalignment, that's the .24. And you multiply it
- 17 by 1.96 to get the 95 percent calculation of -- or
- 18 5 percent not explained.
- 19 So we have not included product
- 20 variation in this. Product variation is excluded.
- 21 It is strictly the average misalignment plus the
- variability of misalignment, not the variability
- in this box, itself.
- 24 Because you want to know what is the
- 25 uncertainty with regard to the lab. Not throwing

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1 in product variation.
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- 2 MR. MEIER: So if we increase the number
- 3 of tires in each of those samples, does that
- 4 increase -- decrease the uncertainty?
- 5 MR. GUINEY: No. What it could do is it
- 6 could -- this very uncertainty we're talking about
- 7 is where is the center of the proxes CT01 tire.
- 8 Where -- if you had 100 of these, or 200 of these,
- 9 where --
- 10 MR. MEIER: I understand.
- 11 MR. GUINEY: -- where is the central
- 12 value for that tire model. If you increased from
- three to 20, you're going to get a much better
- description of where that central point is.
- 15 So all you would do is you may improve
- the alignment, the average alignment number. And
- 17 you may slightly change the average alignment --
- or the variability of the alignment.
- 19 MR. MEIER: Okay. I'm going to come
- 20 back to that one later. But, what if -- I guess
- 21 the next question is you assumed kind of a normal
- 22 distribution.
- 23 An alternative approach would be to say
- 24 how confident can I be that the number that I
- 25 report is less than, the actual value is less than

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1 what I report.
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- 2 MR. GUINEY: Yes, okay.
- 3 MR. MEIER: Which would, I think, if I
- 4 understand my -- sub statistics, then I don't need
- 5 to think about so much a normal, as more of a one-
- 6 tailed distribution and other kinds of
- 7 requirements can apply. And actually you can use
- 8 a much -- you actually have less uncertainty, or
- 9 more confidence about the value reporting.
- 10 So that if you avoid this bin approach
- and just say how confident can I be that the
- number is below the number that I'm reporting,
- then you actually have a greater certainty.
- MR. GUINEY: Yeah, and that's what we
- talk about in terms of you've got to ask the
- 16 engineer how certain are you with respect to some
- 17 number.
- 18 MR. MEIER: Yeah.
- MR. GUINEY: So the bin only is derived
- 20 from, can you tell me, is it below that or above
- 21 that.
- MR. MEIER: Yeah, but --
- MR. GUINEY: And he'll say -- he'll
- 24 say --
- MR. MEIER: But just sort of for the

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1 record, if you don't go the bin route and say how
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- 2 confident can I be that the reported value, the
- 3 actual value is less than the reported value.
- 4 Then your confidence increases with the same data,
- 5 because you don't have to worry about the other
- side of the distribution. You don't have to worry
- 7 about it being --
- 8 MR. GUINEY: What is the risk that the
- 9 tire is over-graded is basically what you're
- 10 saying?
- MR. MEIER: Yes, yes.
- 12 MR. GUINEY: And you can do it that way.
- MR. MEIER: Yes. And then your
- 14 certainty increases, probably doubles.
- MR. GUINEY: Well, if you use the 5
- 16 sigma limit you're going to end up -- that
- answer's going to be half of this bin width.
- 18 MR. MEIER: We'll talk about that later.
- MR. GUINEY: Yeah.
- MR. WISCHHUSEN: Mike Wischhusen,
- 21 Michelin, again. Just make a comment, try to --
- let's put this all in context.
- You know, we're here discussing AB-844,
- 24 which mandates the creation of a consumer
- 25 information system about the impact of tires on

- vehicles' fuel efficiency.
- 2 No one loves a rousing discussion about
- 3 statistics more than I do, but let's keep in mind
- 4 the big picture here, what we are here to do. And
- 5 not get sidetracked about, you know, some very
- 6 very small effects on what we're doing. Because
- 7 there's a lot of information to be presented
- 8 today. And we're not making a lot of headway
- 9 getting through it. Thanks.
- 10 MR. GUINEY: Anyhow, we can go to the
- 11 next slide.
- 12 MR. TUVELL: I have a comment first.
- 13 MR. GUINEY: What we want to do is share
- with you another lab pair, just so you had two
- examples of this, not just one.
- MR. TUVELL: Yeah, can I just make one
- more comment. And I appreciate your comment,
- 18 Mike, but whether we like it or not in 844 it also
- 19 directs us to adopt a test protocol. And
- significant to the test protocol is we're all
- 21 homing in one 28580.
- 22 And if there's some representation that
- 23 28580 yields numbers that have a high span, or in
- 24 other words a low degree of accuracy, we all need
- 25 to know that.

Now, I'm not a statistical expert,

- 2 either. And I don't pretend to be. But I look at
- 3 the information that's being presented today, and
- 4 I'm interpreting that as a very high degree of
- 5 variability.
- And this is the first time I've seen
- 7 anything that even remotely suggests that on
- 8 28580. That I've always been led to believe, in
- 9 fact, it's the exact opposite. It's the exact
- 10 opposite, that they worked so hard to refine it to
- insure a very very low level of variability. Not
- 12 only repeatability in individual labs, but lab-to-
- 13 lab variability.
- 14 And so I think maybe what's happening
- here is the subject is being complicated by
- 16 reducing it to a statistical, you know, analyses,
- and you recognize that. I certainly recognize
- 18 that.
- But I'd love to get people from the
- 20 28580 committee who's responsible for this lab-to-
- 21 lab variation issue and sit down with them and
- 22 say, guys, how did you resolve this and what did
- you come up with. Why did you stop where you are
- 24 now on this and say let's go ahead and adopt this
- 25 standard.

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MR. GUINEY: And to speak on behalf
 1
         of -- I was at some of the meetings and understood
 2
         what they did. They were responsible to come up
 3
 4
         with a test protocol that allowed single-point
 5
         testing, and would address lab alignment. And
 6
         they finished their work.
                   This issue that we're talking about here
         comes into once you take those results and apply
 8
         them to some standard or some requirement, the
10
         uncertainty with which being correct results.
                   And people holding, again, the tire
11
         manufacturers accountable for being right.
12
13
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Because that will happen, I guarantee you we will be held accountable for being correct.

14

15

16

17

18

19

2.0

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22

23

And this analysis just gives you a little glimpse -- I know it's complicated and I apologize -- it gives you a little glimpse of the uncertainty that engineers have to deal with to give you the correct answer and be accountable for it.

We just went to another lab pair so you knew we didn't just cherrypick the best lab here. But, anyhow, here's --

24 DR. WADDELL: I have a question on the 25 last slide before we --

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1 MR. GUINEY: Sure. No, I'm sorry, I'm
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- 2 sorry.
- 3 DR. WADDELL: -- proceed. Walter
- Waddell, Exxon Mobil. What it looks to me,
- 5 forgetting all of these statistics, because I do
- 6 that on my computer, is we've drawn up a bin shown
- 7 here in pink for the worst tire out of the eight,
- 8 comparing only two labs for three tires. And that
- 9 really was Alan Meier's question, is you need more
- 10 data, more tire brands or more labs to narrow the
- 11 window. Not more repeats of the process.
- 12 MR. GUINEY: No. If that was the
- 13 impression, this is the composite of all eight of
- 14 working, not just one.
- 15 DR. WADDELL: I understand that. But
- 16 what I'm looking at here is you got the worst
- 17 tire; you doubled its error limits, call that a
- 18 band. And you've doubled the error limits based
- only on two labs for one tire.
- 20 MR. GUINEY: No. These calculations are
- 21 based on --
- DR. WADDELL: I understand all the
- 23 calculation --
- MR. GUINEY: -- all eight tires --
- DR. WADDELL: -- arguments, okay. But

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1 that band width is 1.5.
```

- 2 MR. GUINEY: Yeah.
- 3 DR. WADDELL: Nowhere in the
- 4 calculations does it say that. So Alan Meier says
- 5 you got to narrow that 1.39 by more testing. And
- 6 you talked about testing the worst tire. We're
- 7 saying you need to have more labs test the same
- 8 tires, and more labs test more different tires to
- 9 find out what the real variability is.
- MR. GUINEY: Yeah, you --
- 11 DR. WADDELL: Because you've already
- 12 addressed the machine. And this now introduces
- 13 the tire variability.
- 14 MR. GUINEY: Yeah, the cost associated
- 15 with any testing schemes to reduce uncertainty can
- be dealt with at a future meeting. This is just
- 17 an example of what was done to decide what is the
- 18 best way forward in aligning labs, and to meet the
- 19 purposes of a good alignment procedure.
- DR. WADDELL: Right, but I'm saying I
- 21 look at a picture whose band width is twice the
- 22 worst tire of merely two labs.
- MR. GUINEY: Yeah, you'll have to
- 24 honestly dig into the statistics because that is,
- in fact, when you look at all of these and you

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1 look at how these formulas are derived, that is,
```

- in fact, what is contained in all of this testing.
- Now, so I understand your
- 4 interpretation, but in fact it's based on all this
- 5 data. It is not based on just the worst tire.
- 6 DR. WADDELL: But visually that's what I
- 7 see.
- MR. GUINEY: I understand visually. I
- 9 mean I can't help what happens in actuality. I'm
- just explaining how it's derived. Visually you
- 11 can come to that conclusion, but in fact it's
- derived from all this data.
- Now, go ahead. It's the same, I just
- 14 wanted to show you -- forget that -- that was lab
- 15 FL doing its alignment work. This is lab F-L --
- go forward -- this is lab F-L doing the same
- 17 alignment work. Sorry the arrows aren't in the
- 18 right place. Came up with their equation; made
- 19 sure that their machines were where they needed to
- 20 be.
- 21 Go to the next one. Unaligned data
- showing the raw unaligned lab disagreement. Next
- 23 slide. And the uncertainty was a little better
- 24 between the lab pair F and L. It was down to .51.
- 25 And the total uncertainty plus the risk of being

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1 wrong, or this relative bin width is at 1.28.
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- 2 That's the -- I just want to conclude,
- 3 since I'm taking a long time, I want to just give
- 4 you the basic conclusions. Next slide. You can
- 5 go past that, because we already --
- 6 So, C-sub-R is an appropriate
- 7 characteristic to analyze and categorize tire
- 8 rolling resistance information. ISO 28580
- 9 provides an effective methodology for aligning
- 10 labs based on C-sub-R. And the aligned results
- 11 are required to be reported.
- But a very important point is some
- amount of variation lab to lab, and within lab,
- 14 remains after alignment and creates uncertainty.
- 15 That residual misalignment lab to lab and within
- lab creates this uncertainty number we have to
- 17 deal with.
- 18 All we're saying is the way we typically
- deal with that in the tire industry is to apply
- 20 categorical ratings, not actual numerical
- 21 numbers. And we can discuss that further at a
- future workshop, or whatever you propose.
- 23 And then the presentations following
- 24 will help demonstrate how categorical ratings can
- 25 effectively avoid some of the issues that have

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been raised in prior workshops about customer or
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- 2 consumer confusion. And bring up an issue of how
- 3 we avoid some potentially inappropriate tire
- 4 selections that could occur if you do not use
- 5 categorical ratings.
- 6 So, we've had plenty of questions,
- 7 plenty of discussion. Sorry it took so long, but
- 8 that's the nature of the beast. Thank you.
- 9 MR. TUVELL: I just have sort of an
- 10 impromptu slide that I want to present that helps
- illustrate my confusion on this subject, if you
- 12 don't mind.
- 13 (Pause.)
- 14 MR. TUVELL: I appreciate your patience
- dealing with this. This sort of came up at the
- last minute. We weren't necessarily expecting to
- 17 show this. So it wasn't we rehearsed this. For
- some reason it's now showing correctly.
- 19 MR. GOTTLIEB: Dan, Dan, Adam Gottlieb
- 20 with the Energy Commission. You are using the
- 21 term "they" when referring to the ISO 28580. Can
- you identify who they are, who is the amorphous
- group that defines or that makes this
- 24 determination?
- MR. GUINEY: I have to go back -- I'd

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1 have to go back to the actual participant list.
```

- 2 But it was --
- 3 MR. GOTTLIEB: Is it a U.S. group, is it
- 4 a federal group, is it --
- 5 MR. GUINEY: No. It's a global tire
- 6 industry group.
- 7 MR. WISCHHUSEN: Tires, vehicle makers,
- 8 testing. I mean it's not limited to the tire
- 9 industry.
- 10 MR. GUINEY: No, yeah, it's not. It's
- 11 the global -- in the case of 28580 it's the global
- 12 community interested in that.
- MR. MEIER: May I ask some questions
- 14 while they're getting this fixed up? This is Alan
- 15 Meier.
- So, first of all, we were having a side
- 17 discussion there. For the moment assuming that
- 18 there were bins, are you suggesting that the bin
- 19 size should be the same through the statistics?
- 20 MR. GUINEY: Later on we will share some
- 21 information in another presentation that kind of
- shows our concept of how that could help the
- 23 consumer make a choice.
- 24 So that, say, for example, I wanted to
- 25 choose tire A versus tire B. Tire A being in a

better energy category than tire B. And maybe a

- 2 third or fourth category above that.
- We were looking at constant bin widths
- 4 to help have relatively constant amount of fuel
- 5 economy difference as you move between the
- 6 different bin widths.
- 7 Because the customer is interest, I
- guess, in my opinion, in miles per gallon on got
- 9 on my car after I bought your tires. So we were
- 10 thinking that if we used the constant bin width
- it's going to be more simple to present to him
- what fuel economy benefit is he going to gain by
- picking tires in different bins.
- 14 And it would be relatively constant
- 15 between the different bins.
- MR. MEIER: Thanks. This is a slightly
- 17 unrelated question, but maybe you know the answer.
- 18 When the automobile manufacturers request rolling
- 19 resistance data from the tire manufacturers, how
- 20 many tires do they request being tested?
- 21 MR. GUINEY: I'm not the best one to
- 22 ask. I know in our case it varies depending on
- the maker. I think the minimum I've ever seen is
- three per test group. But it does go higher.
- 25 Anybody else? Tim.

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1 MR. ROBINSON: Yeah, typically it's
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- 2 three; it can be higher -- always usually
- 3 basically --
- 4 MR. TUVELL: Can you come to the mic?
- 5 MR. ROBINSON: Sure. Yeah, Tim Robinson
- from Bridgestone. Typically it's three at a
- 7 minimum. Sometimes it can be more depending upon
- 8 the repeatability, variability of your testing.
- 9 But in every case their targets are typically set
- 10 based upon rolling resistance coefficient as
- opposed to rolling resistance force. We'll get
- into that a little bit later.
- MR. MEIER: But no manufacturers require
- more than three?
- MR. ROBINSON: I'm sorry?
- MR. MEIER: All manufacturers are just
- 17 about three? There's none that are greater than
- three that you're aware of?
- 19 MR. ROBINSON: There could be some that
- are greater than three. Basically though it's
- 21 typically three.
- MR. MEIER: Okay. Thank you.
- MR. TUVELL: Mike, I grabbed this off
- 24 the internet. It's a Michelin presentation. You
- see the date there. I don't know exactly where --

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1 the context of it. And so bear with me here. I
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- 2 want to go towards a slide at the end.
- 3 Having a slow time catching up, hold on.
- 4 (Pause.)
- 5 MR. TUVELL: It appears that we're not
- 6 going to be able to get this to come up. We'll
- 7 work on it during lunchtime so I can show you --
- 8 find a way to get it up so I can illustrate the
- 9 point. I appreciate everyone's patience.
- 10 MS. NORBERG: While we're getting the
- presentation up, just as a time check I know we're
- 12 at 11:35 a.m. We were way too -- to discuss an
- important subject. But I just wanted to check
- 14 with everyone in the audience, given that we're
- 15 getting near the noon hour, do we want to -- I
- 16 mean is it all right if we -- if this goes an hour
- or 45 minutes, are we good without taking the
- 18 lunch break now? Is everybody comfortable with
- 19 that?
- 20 Yeah. No one looks like they're dying.
- Okay. I just wanted to check, thank you.
- 22 (Pause.)
- DR. HAWLEY: Thank you for getting the
- 24 PowerPoint up. I'm Mark Hawley; I'm with ENVIRON
- 25 Corporation, working on behalf of the Rubber

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1 Manufacturers Association. And I did some
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- analysis of data, compilation of data, and then
- 3 analysis of data, data produced and available from
- 4 a variety of sources. And that's what I'm going
- 5 to talk about here.
- Next slide, please.
- 7 MR. SPEAKER: Sorry, Mark, could you get
- 8 closer to the microphone?
- 9 DR. HAWLEY: Certainly. Is this better?
- 10 MR. SPEAKER: That's better, yes.
- DR. HAWLEY: My second slide simply lays
- 12 out the contents of the presentation, that is I'll
- 13 talk about the objectives, describe the datasets,
- 14 market coverage, distribution of the RRC values,
- 15 sources of variation and then some points of
- 16 discussion.
- Next slide, please. These are the
- objectives of the work that ENVIRON did on the RRC
- 19 values. First objective was to compile a
- 20 comprehensive dataset. There have been a number
- 21 of sources that have distributed or made available
- 22 RRC values. We want to bring these all together
- and see if the collected or combined dataset
- 24 provided us with information that was useful.
- 25 Second, following up on a suggestion by

1 the Transportation Research Board, we thought we

should look at, make sure that we had evaluated

3 the degree of market coverage available in the

4 existing RRC datasets.

The TRP publication had noted that it was important to think about relative sales for individual tires when you were evaluating the variability in RRC data, in terms of how the market, as a whole, would be represented by those data.

The third point, or the third objective was to characterize the distribution of RRC values in the domestic replacement tire market. Of course, this is the state of California workshop, but we did not focus exclusively on the California market.

And then the fourth objective was to evaluate sources of variation and uncertainty associated with the RRC values that were in the combined dataset.

Next slide, please. The first of the available datasets I've listed here is the one produced for the California Energy Commission, which, of course, involved five replicates produced by the same laboratory, and I understand

on the same machine, for each of 149 passenger car

3 The CEC data report provided numbers in

4 terms of rolling resistance force. So we

5 calculated the RRC values from those rolling

resistance values. Other tire characteristics

7 were also reported.

tires.

The data that we obtained from the literature included two datasets produced by the Transportation Research Board, or provided by the Transportation Research Board. This is the 2005 report, SR286.

And the data that were the basis for that report include dataset of 34 observations, after we've eliminated the ones that aren't relevant to the specific passenger car tire limitation here. Thirty four reported by ECOS in 2002 and 162 RRC values reported by RMA numbers who submitted those data to the TRB back in 2005.

And then we, since we're working for the Rubber Manufacturers Association, we requested additional data from the RMA members. And we were provided with additional sets of data by some of the member manufacturers totaling another 662 passenger car tires.

Combining these three datasets gives us
a gross count of 1007 RRC test values with varying
numbers of replicates represented by each of those
test values. And varying levels and kinds of
additional information on each of the tested

Next slide, please. The variables we looked at in conducting this analysis included a group of variables used to identify the tires, such as the manufacturer, brand, model and so on.

tires.

Two of the characteristics in this first bullet, load index and speed rating, are really measures of, or indices of the service for which the tire is designed, a service description.

And then we also included in the tire identification category the size, which is defined by three dimensions, the rim diameter, the section width, and the aspect ratio. And also a prefix. Since we're focused on passenger car tires, the prefix really comes down to P metric versus Euro metric. Light truck tires have been excluded from the dataset.

The variable that we're focused on, understanding the variation in the distribution of this, the rolling resistance, we used rolling

1 resistance coefficient and, of course, for the CEC

- 2 dataset we computed that from the rolling
- 3 resistance force.
- 4 And then the other tire characteristics
- 5 for which we had data for some, but not all, of
- 6 the tires, included the UTQG ratings, traction,
- 7 temperature and tread wear, the tire weight, the
- 8 tread depth and the outside diameter.
- 9 And we were interested not just in
- 10 looking at the RRC values, themselves, but also to
- see how those other variables related to RRC.
- 12 Next slide, please. To combine the
- datasets we first looked at them critically to see
- 14 whether or not there were observations that should
- be excluded, or, in fact, if there were errors
- 16 that should be corrected. With the TRB dataset
- there were a few minor errors that we had to
- 18 correct.
- 19 And they and some of the other data
- 20 sources reported speed rating not as an individual
- 21 value, such as S or T or V, but as a group. For
- 22 example, S,T or H,V. They had defined speed
- 23 rating groups that in some cases were the same
- from one dataset to another, and in others
- 25 different between the datasets.

So we went and did our best to assign
individual speed ratings to each of the tires in
the TRB datasets. And load index values, as well.

The CEC dataset provided the actual speed rating and the load index and most of the other variables of interest to us. We did take the average of the five replicates, and the rolling resistance force, and then convert that average to a single RRC value for each of the 149 tires that were tested.

The additional datasets we received from the RMA members varied in terms of the number of replicates per tire. So we would look at RRC value for one manufacturer and see that that was an average of three replicates. And in others it was based on a single test.

Where it was possible for us to determine not just in the recent RMA member datasets, but in the others, we made sure that we knew how many replicates were represented by each of these RRC values.

We weeded out tires that were represented in the dataset, but which, I think, are not considered in the proposed regulation by excluding all LT, light truck, tires. And winter/

- 1 traction tread tires.
- 2 We included RRC values and data for
- 3 original equipment tires, because almost all
- 4 original equipment tires are also available as
- 5 replacement tires.
- As I said, the current count is 1007 RRC
- 7 values with identifying information. But the
- 8 extent of the additional information on variables,
- 9 especially such as tire weight, outside diameter,
- 10 tread depth, is variable from one RRC test value
- 11 to another.
- 12 Our second objective was to see how well
- this dataset characterized or represented the
- 14 replacement tire market. We had to try to
- 15 evaluate this without having any sales data that
- were specific to individual tires.
- 17 And RMA members provided us -- RMA
- 18 actually provided this compiled dataset that
- 19 showed tire shipments, domestic tire shipments for
- 20 the calendar year 2006. And we used this as the
- 21 basis for estimating domestic sales.
- 22 Again, second bullet. The sales data
- 23 are not available for specific tire brands,
- 24 models, stock keeping units, or states. We don't
- 25 have data for California only.

1	We used the RMA tire shipment data to
2	estimate the percentage of the 2006 domestic
3	passenger car replacement tire market accounted
4	for by specific combinations of tire size and
5	speed rating.

And these percentage estimates are based on shipments by RMA members which represent approximately 90 percent of the domestic replacement tire market. So we had some confidence that the numbers were reasonably good.

Next slide, please. In terms of market coverage what we find is that the combined 1007 observation RRC dataset includes tests on approximately 150 different sizes of tires with various speed ratings.

Many of those sizes, probably most of those sizes are produced in only one or two speed rating codes. There are many combinations of size and speed rating that are manufactured and sold.

Speed ratings, as related to tire construction characteristics, can influence the rolling resistance coefficient. And the tire characteristics that relate to the speed rating suggest four speed rating groups can be established. Those being H, -- and speed ratings,

to keep everything from being too transparent.

the higher speeds are farther along in the
alphabet generally with the exception of H, just

H, V which is faster than H, ZR which includes W, Y and Z rated tires. And then all others. That is the lower speed tires which have letter designations up to T. And in some cases not all the tires have speed ratings on them.

Size and speed rating are often related, that is higher speed ratings are typically found in sizes with larger rim diameters and lower aspect ratios.

And collectively in our combined RRC dataset we have test data, RRC test data for more than 200 combinations of tire size and wannabe sport SR groups that are sold in the domestic replacement tire market.

Take all together, the tire sizes represented in the combined RRC test dataset account for more than 92 percent of the 2006 domestic replacement tire market as gauged by the tire shipments by the RMA members.

The 200, more than 200, actually, combinations of size and SR group represented in the dataset account for almost 88 percent of the

1 market. So, the first bullet there is considering

- 2 size alone. We've accounted for more than 92
- 3 percent. If we look at the combination of size
- 4 and speed rating, we've covered about 88 percent
- 5 of the market.
- 6 What's critical, though, is that none of
- 7 the untested combinations, none of the
- 8 combinations of size and speed rating group for
- 9 which we don't have RRC data in the combined
- 10 dataset account for as much as half of a percent
- of the market.
- 12 So, the portion of the market that's not
- 13 accounted for by these 200-plus combinations is
- 14 distributed over a very wide and very large number
- of combinations that haven't yet been tested size
- and SR group.
- We also looked to see whether the
- 18 distribution of RRC test values we had across
- 19 these 200 combinations, many of which had more
- than were represented by more than one of RRC test
- 21 value, was the distribution of RRC values in the
- 22 combined datasets, similar to the proportions of
- 23 sales represented by those combinations. In some
- cases it was, and in some cases it wasn't. It
- certainly wasn't a well balanced dataset.

In terms of characterizing the 1 2 distribution of RRC values in the replacement tire market, which is the third objective, we took two 3 approaches. One was simply to use the available 4 5 RRC test data values. And the second was to 6 combine, or to use the tire shipment and sales data to assign weight to those RRC test data values. 8 And it's actually -- like we're using those two methods to address somewhat different 10 objectives. If you think about characterizing the 11 market, the replacement tire market, though, the 12 sales-weighted figures are the ones that would be 13 14 closer to, I think, what you're interested in 15 evaluating. Each of these two approaches allows us 16 17

to develop a curve that represents the distribution of RRC values in the market. And as shown on the next figure, the curves are nearly identical.

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The red curve here is simply representing the unweighted RRC dataset of all the values combined, 1007 values. At the blue curve, which is very similar, is after the sales weighting has been applied to those numbers.

	83
1	Next slide, please. The fourth
2	objective was to evaluate, to examine, identify
3	and evaluate sources of variation in RRC values.
4	And I like to think of this in terms of starting
5	with an individual single measurement and working
6	up from there.
7	Dan's presentation talked about efforts
8	to measure and control the repeatability of
9	measurements by specific laboratory working on the
10	same machine with the same tire. Once we get into
11	a question of the replacement tire market, there
12	are a lot more sources of variation that come into
13	this.
14	Focusing initially on sources of

Focusing initially on sources of variation within a specific stock-keeping tire, the two primary sources are item-to-item variability. Because the tires are manufactured items, they aren't all exactly the same. So there's some variability between replicates.

And then second, variability due to differences between test machines. And, of course, the ISO standard is developed and will be implemented to try to address that second source of variability.

The variability for both of these 25

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sources should be considered in evaluating the
uncertainty associated with an RRC value reported
for an individual tire.

Differences in RRC values between SKUs are separate from these two categories or sources of variation I mentioned previously. We also looked in the dataset and found that the differences in RRC values between various SKUs don't appear to be very strongly related to other variables in the combined dataset, such as the size, UTQG ratings and so on and so forth, there's other variables listed here, are not very good at —— they don't provide you with a high degree of precision in predicting what the RRC value of a specific SKU will be.

In terms of the variability with an SKU, the CEC dataset provides us something that we didn't previously have, and that is a dataset that can be used to look at the item-to-item variability. We have five replicates tested in the same laboratory on the same machine for each of 149 different SKUs, or types of tire.

And what I've shown here is a plot that shows on the horizontal axis simply the average rolling resistance coefficient calculated for each

- of those 149 tire lines.
- 2 At the black bars, the vertical bars
- 3 around that line are simply the confidence
- 4 intervals established for each of those RRC
- 5 values. And what's interesting about this is that
- 6 the width of the confidence interval appears to be
- 7 unrelated to the RRC value. That is you don't see
- 8 the confidence intervals getting larger as you go
- 9 up or down on the horizontal axis.
- 10 Next slide, please. The 95 percent
- 11 confidence intervals that are shown on the
- 12 preceding figure were simply computed from five
- 13 replicates from the same laboratory for each of
- 14 the tested tires.
- The half widths of the confidence
- interval is a function of the sample size, in this
- 17 case 5. And the test-to-test variation, or what I
- 18 had previously referred to as the item-to-item
- 19 variation, but it really also includes the
- 20 repeatability that Dan was talking about in his
- 21 presentation about the ISO standards. So it's
- 22 probably better to refer to it as the test-to-test
- 23 variation.
- 24 The half widths computed from five
- replicates for these 149 tire lines range from .03

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1 to 1.3. And the average half width is .26. So
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- 2 there is quite a range of variability or levels of
- 3 variability from one tire to another evident in
- 4 this dataset.
- 5 This item-to-item variability, I think,
- 6 causes substantial uncertainty, at least in some
- 7 RRC values. Some of them are obviously measured
- 8 very accurately, or can be estimated very
- 9 accurately, in that the error bar is plus or minus
- 10 .03. Whereas others are not so accurately
- 11 measured, as in the example here, 10 plus or minus
- 12 1.3.
- The level of variation among the five
- 14 replicates then is obviously varying substantially
- 15 from one tire, or SKU, to another. And that level
- of variability does not appear to be strongly
- 17 related to any of the other tire characteristics.
- 18 It certainly doesn't appear to be strongly related
- 19 to the average RRC, but it's also not strongly
- 20 related or well explained by size or speed rating
- or any of the other variables that we have here.
- In pair-wise comparisons between the
- 23 tires for which we have the five replicates, many
- 24 of the mean RRC values estimated from the CEC
- 25 dataset would not be significantly different. I

1 think that's visible probably better by inspection

- of the preceding slide with the graph -- could you
- 3 go back to that -- where you see large overlaps in
- 4 the error bars for two tires.
- 5 The likelihood that you would conclude
- 6 in a statistical sense that these are
- 7 significantly different in terms of their average
- 8 RRC is very small. You'd be looking for pairs of
- 9 tires where the error bars do not overlap before
- 10 you would expect to have a statistically valid
- 11 conclusion that, yes, this RRC is higher or lower
- than the RRC of this other tire.
- 13 So then just to follow up on these
- 14 points. We put together a dataset by combining
- 15 data from various sources that has a lot of RRC
- observations, over 1000 observations, in them.
- 17 But it includes sources of variation that we don't
- 18 expect to have to deal with once everybody starts
- 19 using the new ISO method. Particularly inter-lab
- variability which we expect will be largely
- 21 compensated for and quantified.
- I was not in a position to be able to
- quantify any of the inter-lab variability with the
- 24 dataset that I put together by combining these
- 25 things. I had no way of knowing whether there was

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1 a systematic difference between the values
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- 2 reported by ECOS and one of my manufacturers, or
- 3 one of the other manufacturers, and so on and so
- 4 forth.
- 5 Although we thought about it, I don't
- 6 think we'll find that there is a way to go back
- 7 and correct retrospectively for that source of
- 8 variation. So we have this combined dataset that
- 9 has a source of variation that we don't expect to
- 10 have to deal with, at least to a great degree in a
- 11 nonquantitative fashion going forward. But I
- don't think we'll be able to retrospectively go
- 13 back and remove or account for that variation in
- 14 the existing dataset.
- 15 MR. GUINEY: Yeah, I just wanted to make
- one point. The chart with the CEC data would not
- 17 benefit from any of the alignment because that was
- 18 one machine tested at that particular laboratory.
- 19 So that's still real. Regardless of the
- 20 ISO alignment.
- 21 DR. HAWLEY: The second point for
- 22 discussion here concerns the market coverage.
- 23 Again, this is based on tire shipments by RMA
- 24 manufacturers, but the analysis suggests that the
- 25 RRC data that we combined in this larger dataset

1 represents a very large proportion of the total 2 replacement tire market.

The third point with regard to the

distribution of RRC values focusing, I think, on

the sales-weighted, as a result of having what we

believe is good market coverage in the RRC

dataset, there was very little difference between

the sales-weighted and the unweighted

distributions.

And they are reasonably well behaved statistical distributions. They are not highly skewed; they're not bimodal; they're not complicated by a number of things that you might expect to see, or at least dread seeing when you combine data from a variety of different sources like this.

And then last, in the order of the objectives that we worked towards is the sources of variation, again. The CEC dataset provides insight into the variability you can expect for repeated testing in the same laboratory on replicates, that is different tires, different items from the same SKU, the same tire line.

And what we see there is that some tires cluster very tightly. That is, have very little

- tire-to-tire variability or test-to-test
- 2 variability in terms of the RRC value. And others
- 3 have substantially more.
- 4 And fortunately it's not my problem then
- 5 to decide how will you address that variability
- from one tire to another in terms of regulating
- 7 the market.
- 8 But when I think of reporting RRC
- 9 values, one of the things you have to deal with is
- 10 well, how many significant digits, how many places
- 11 to the right of the decimal are you going to
- 12 report.
- 13 And I could envision coming to the
- 14 conclusion that a reasonable way to report these
- is only to the left of the decimal place. We have
- a tire that rates 7, 8, 9, 10. Some tires you can
- 17 report to a very much smaller interval than that.
- 18 But regardless of what number you put
- out there, even if you had three places to the
- 20 right of the decimal place, you're still reporting
- 21 an interval. Only need to -- once you recognize
- 22 that you're reporting an interval, then the
- 23 question to be addressed is how wide should those
- 24 intervals be. And I think that's a question that
- has to be answered by regulators.

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1 Any other questions, comments?
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- 2 MR. TUVELL: Yes, let me -- Ray Tuvell
- 3 with the Energy Commission. Let me ask a question
- 4 specifically to your last point on how many places
- 5 on each side of the decimal point.
- 6 I'm generally familiar with all the
- 7 datasets that you reviewed, except I haven't seen
- 8 the RMA data. And obviously I understand that the
- 9 Energy Commission dataset, the TRB dataset and the
- 10 ECOS dataset.
- 11 If you think about it for a second, on
- 12 all those datasets how many places to the right
- 13 side of the decimal point were reported?
- DR. HAWLEY: I think typically two.
- MR. TUVELL: Typically two.
- DR. HAWLEY: Um-hum.
- 17 MR. TUVELL: So that's my understanding,
- 18 also. That historically that's what the industry
- 19 has always reported. Do you know something
- 20 different than what I know in any of these
- 21 datasets?
- DR. HAWLEY: I wouldn't be the best
- person to answer that. In terms of the datasets
- 24 that I saw, I remember looking at the
- 25 Transportation Research Board publication, the SR-

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1 286 publication. And they did discuss earlier
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- 2 datasets. But I don't recall what numbers --
- 3 excuse, significant digits for reporting those
- 4 datasets. We could probably go back and look at
- 5 that.
- 6 MR. TUVELL: So for the RMA datasets
- 7 that were given to you, how many points to the
- 8 side of the decimal point were they reported?
- 9 DR. HAWLEY: It varied from one
- 10 manufacturer to another.
- 11 MR. TUVELL: Okay. And what was the
- 12 variation?
- 13 DR. HAWLEY: I'd have to go back and
- look because the first thing I did was mask it
- 15 down to two, because carrying numbers with six or
- 16 eight significant digits to the right of the
- decimal point in my Excel spreadsheets was --
- 18 MR. TUVELL: Sure.
- DR. HAWLEY: -- just an annoyance. It
- wasn't helpful. So I can't tell you for sure.
- 21 MR. SPEAKER: It was at least two --
- 22 DR. HAWLEY: Yes, in each case I think
- 23 it was at least two.
- MR. TUVELL: So at least two. I mean
- 25 that's what I wanted to confirm, also, if your

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observation is the same as mine. Apparently
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         historical practices, for whatever reasons, it's
         been two, two to the right of the decimal, to the
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 4
         hundredths is what I see on almost all the data.
                   And I just wanted to make sure that if
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 6
         anybody's seen something -- or did you see any
         qualifications in any of that data that said,
         we're going to report to the hundredths, but you
 8
         can't do this, or it's not accurate --
                   DR. HAWLEY: No, I haven't seen that.
10
                   MR. TUVELL: -- or anything like that?
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DR. HAWLEY: I think most people, most

engineers, at least, -- I'm an engineer, I'm not a

statistician, either, although I'm providing

15 statistical advice here, and I do have a minor in

statistics. I am not a statistician by trade.

17 I'm an engineer, an environmental engineer.

I think that in engineering, at least,
the common assumption is that you carry through
significant digits until you reach the end of your
calculations. That is, you use the numbers as you
intend to use them, and then you decide where to

23 round off.

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Now, if, as a statistician, I was

25 interested in comparing the mean values

1 represented by the average of five replicates for

- 2 two different specific tire lines I wouldn't round
- 4 or more than two digits to the right of the
- 5 decimal place through those calculations.
- 6 MR. TUVELL: Yes, I was just trying to
- 7 understand how you went from the fact that your
- 8 observation of the data showed all others at least
- 9 reported to the hundredths to coming up with the
- 10 recommendation that no, you never report anything
- less than a whole number, which is what I thought
- 12 I heard you say.
- DR. HAWLEY: If I suggested that I would
- 14 never report anything to less than a whole number
- 15 I'm sorry about that. That's not the impression I
- meant to give.
- 17 The impression I meant to give is that
- 18 for some of the tires reported in the CEC dataset
- 19 the level of accuracy that's justified in
- 20 reporting that RRC value, that the average of 5 is
- 21 probably only good to the decimal point.
- When you have 10 plus or minus 1.3 as a
- confidence interval for the mean value, you can be
- 24 almost 95 percent certain that the actual mean
- 25 value for that tire is between 9 and 11. But you

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certainly can't be highly confident that it's
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- 2 between 9.9 and 10.1.
- 3 MR. TUVELL: I understand, but you're 10
- 4 to the plus or minus 1.3 I believe is the extreme
- 5 example of some of the worst tire variations we
- 6 saw. And, in fact, the vast majority -- and I
- 7 have the data here, we can roll it up if you'd
- 8 like to go over it -- shows that the very narrow
- 9 bands in the vast majority of cases --
- DR. HAWLEY: Some of them are very
- 11 narrow, yes.
- 12 MR. TUVELL: Right. And that where you
- saw these high degree of variations there were
- 14 indicators of other potential reasons why. Like
- in some cases we saw high variations in that tire,
- one of five. And you take a look and all of a
- 17 sudden you say, why does this tire weigh a pound
- and a half more than the rest of them.
- Or you look at the DOT serial code on it
- 20 and you find that, gee, this one tire was made at
- 21 a substantially different date, different plant
- location than the other four tires.
- 23 And there starts becoming some meaning
- 24 to what's going on here. But there's ways to
- 25 question or explain what's going on to the data

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that not just simply say let's aggregate it all
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- and say, oh, gee, it's plus or minus 1.3 RRC
- 3 variation across all of them. That's --
- 4 DR. HAWLEY: Well, I didn't mean to
- 5 imply, if I did, that it was plus or minus 1.3 for
- 6 all of them.
- 7 MR. TUVELL: Okay. But that was the
- 8 only numerical conclusion I saw in your slides is
- 9 my problem.
- 10 DR. HAWLEY: I think that is shown
- 11 as an example.
- MR. TUVELL: Extreme example.
- DR. HAWLEY: It's an extreme example,
- 14 because the extremes are what's important here, I
- 15 think. That is, I also have the .03 in that same
- 16 slide. That's the minimum, that's the smallest
- 17 half width that was observed.
- 18 And I report them both on that slide. I
- 19 think the 1.3 is the example I showed because I
- 20 thought the tire with the highest half width was
- 21 the one that was most important of knowing what's
- the limit, the upper limit of variability that's
- observed in this dataset.
- MR. TUVELL: But, I guess --
- DR. HAWLEY: The lower limit, I think,

1 we've already talked about in terms of Dan's ISO

- 2 presentation. And I did point it out when I went
- 3 through the slides.
- 4 MR. TUVELL: But I guess my point is you
- 5 didn't take the next step of saying here's this
- one highest tire with the 1.3 variability. I
- 7 wonder why. And start looking at the other data
- 8 to try to investigate that and try to determine
- 9 the reason why.
- 10 DR. HAWLEY: I looked at two things in
- 11 that regard. First, I looked at the serial
- 12 numbers. And my recollection, and it's been a
- 13 little while since I did this, but my recollection
- is that the majority of the 149 tested tires had
- 15 serial numbers that were very close to each other.
- 16 It was not two or three or four much different
- serial numbers within a set of five for most of
- 18 those.
- 19 When I looked at the combinations where
- 20 there was the greatest variation among the five
- 21 serial numbers, one of those had a relatively high
- variability, as represented by the half width.
- 23 And I don't remember which one it was. It wasn't
- the 1.3. And the other two had relatively low
- 25 variabilities, as measured by the half width. I

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1 have that in my notes; I didn't put it in my
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presentation.

The next thing I looked at was to see

whether or not there was an apparent relationship

between the level of variability among the five

replicates and any of the other tire

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five.

7 characteristics for which I had information. The

average RRC, of course, as shown on the slide.

But also the tire weight, the outside diameter,

the tread depth and all these other variables.

I had averaged those as I averaged the
rolling resistance force before I converted to
rolling resistance coefficient for each set of

So I didn't go back and look in the RRC dataset where all of the characteristics, individual characteristics for each of the five replicates were shown. Except for the serial numbers. The serial numbers are the only one of those variables that I looked at separately.

MR. TUVELL: I appreciate the answer.

And I welcome the opportunity, by the way, to sit down with you and go over the data and share with you the observations I've had on the same data, and the reasons why you would be highly suspect

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about some of these tires. Maybe it's a quality
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- 2 control issue associated with the manufacturer.
- 3 DR. HAWLEY: Okay. Well, I'll be happy
- 4 to do that.
- 5 MR. MEIER: Alan Meier. I was outside
- for a moment, so you may have already heard this
- question. Was there -- I wasn't clear which data
- 8 were new that haven't been publicly presented
- 9 before?
- 10 There were several datasets, one you
- 11 called the TRB, which I think that one is -- known
- 12 as the National Academy's?
- DR. HAWLEY: Yes.
- 14 MR. MEIER: -- the National Academy?
- DR. HAWLEY: Yes.
- MR. MEIER: Okay.
- 17 DR. HAWLEY: It's the same, essentially
- 18 two datasets within there. The TRB is the way I
- 19 refer to it because I think it's their website
- where you can find the data and download it now.
- MR. MEIER: All right.
- DR. HAWLEY: And it's actually two
- 23 datasets. One includes, in terms of passenger car
- 24 tires, excluding light truck tires and winter
- tires and so on, I think it includes 162

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observations, RRC values, reported by RMA member
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- 2 companies to the NAS when they were doing the
- 3 analysis back five years ago, four years ago.
- 4 And the other dataset, also distributed
- 5 by TRB, and included in their analysis is the ECOS
- 6 dataset, which I think started with 43
- 7 observations. And once you exclude the light
- 8 trucks and so on, comes down to 34.
- 9 MR. MEIER: So, I guess my original
- 10 question was is there any data that we haven't
- seen here before that hasn't been publicly
- 12 available, in your analysis?
- 13 DR. HAWLEY: Yes. In addition to the
- 14 ECOS dataset, the RMA dataset that was submitted
- 15 to the TRB. And that was available from TRB. And
- 16 the CEC data. We also have an additional set of
- 17 measurements that I received from various RMA
- 18 members. And that, as far as I know, has not been
- 19 distributed publicly yet.
- 20 MR. MEIER: Would it be possible to get
- 21 some separate displays of that data like you did
- for the CEC, because I think that would be useful
- 23 to show.
- DR. HAWLEY: Not right now.
- MR. MEIER: Okay.

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DR. HAWLEY: I don't have anything
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         prepared that would show those observations --
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                   MR. MEIER: All right.
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 4
                   DR. HAWLEY: -- separately.
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                   MR. MEIER: And I was just curious, the
 6
         data cover now, I guess, five years, span five
 7
         years?
                   DR. HAWLEY: Maybe more, yes.
 8
 9
                   MR. MEIER: Maybe more.
                   DR. HAWLEY: Um-hum. I'm not sure when
10
         ECOS actually did their analyses. They first
11
         released the data, I think, in 2002. And I
12
13
         received some of the RMA data from the members,
14
         that hasn't yet been distributed, within the last
15
         12 months.
                   MR. MEIER: Um-hum. So if there's been
16
         any improvement over time, it may --
17
18
                   DR. HAWLEY: We have to make some
         choices, yeah.
19
20
                   MR. MEIER: -- it may actually -- it
21
         might -- you have such a large sample you might
```

22 actually be able to capture some of that, if
23 that's the -24 DR. HAWLEY: That's true. The TRB

25

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publication in 2005 concluded, based on their

1	comparison of the earlier datasets they had from
2	the '90s, and the data they received from the
3	manufacturers and the ECOS data, that there had
4	been improvements, reductions in rolling
5	resistance coefficient over time.
6	MR. MEIER: Yes, I recall.
7	DR. HAWLEY: And that does call into
8	question whether the earliest of the data included
9	in our combined dataset, the ECOS data, should, in
10	fact, be included in the combined dataset or not.
11	MR. MEIER: Thank you.
12	(Pause.)
13	MR. TUVELL: Tracey and I are nodding at
14	each other, so I think this would be a good time
15	for our lunch break.
16	So, it's roughly 12:20. I'm thinking
17	1:30, no later than 1:30, please. And we all can
18	reconvene and start our meeting again promptly at
19	1:30.
20	Thank you very much.
21	(Whereupon, at 12:20 p.m., the staff
22	workshop was adjourned, to reconvene at
23	1:30 p.m., this same day.)
24	000

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1	AFTERNOON SESSION
2	1:32 p.m
3	MR. TUVELL: I'm sure that everybody
4	would agree, based on the time it took us to get
5	through the morning's matters, that we're going to
6	need every minute we can get this afternoon to
7	finish our pretty ambitious agenda.
8	What I would like to do, if you don't
9	mind, is make a slight diversion from the agenda
10	to present a couple slides from this morning that
11	I tried to present and we had technical problems
12	associated with it.
13	So I'm going to move over to the other
14	mic to do that, please.
15	(Pause.)
16	MR. TUVELL: And, again, this is Ray
17	Tuvell with the California Energy Commission. I
18	wanted to show this slide. It's from a
19	presentation I received over the internet. And
20	it's a Michelin presentation from roughly 2006.
21	And my purpose in showing this is to go
22	directly to the issue of inter-lab variability
23	problem. And to understand it properly, and I
24	think Dan did an excellent job, we need to be
25	concerned if there's multiple labs doing testing,

1 can we compare the results of one lab to another

- 2 to another to another. Okay. Because there is an
- 3 error built-in variability there that we need to
- 4 deal with.
- 5 And the folks associated with ISO 28580,
- 6 I think, did an excellent job of identifying that
- 7 potential problem, deciding to take it on. Okay.
- 8 And so I tried to go back to find out some sources
- 9 of information to get a sense of, you know, what
- 10 did they identify and what sort of goals were they
- 11 after.
- 12 And this is where I found this
- 13 associated with this Michelin presentation. And
- so it kind of speaks for itself.
- 15 Basically they recognize that there are
- lab-to-lab variability, and in this Michelin
- 17 presentation, and I'm not going to say it's an
- 18 individual person representing this. It is what
- 19 you see it is there. And that's all I'm
- 20 representing. I can't take it back to any source
- other than what you have here.
- 22 Point number two. An inter-lab
- 23 alignment procedure was performed between five
- 24 manufacturers and they obtained an accuracy of
- 25 plus or minus 2 percent.

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1 And then point number three. They
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- 2 handed it off to ISO as part of the 28580 process.
- And it is my belief that that was what
- 4 was used to direct the effort in the ISO 28580
- 5 standards to come up with the lab-to-lab alignment
- 6 procedure.
- 7 And so you can say I took the leap of
- 8 saying, gee, I think they were shooting for a plus
- 9 or minus 2 percent accuracy in lab-to-lab
- 10 alignment in ISO 28580.
- 11 And so I wanted to share with the rest
- of you where my perspective was coming from this
- morning in my questioning of Dan. Okay.
- 14 And let's see here --
- MR. WISCHHUSEN: No, leave it up,
- 16 please.
- MR. TUVELL: Sure, yeah.
- 18 MR. WISCHHUSEN: Again, Mike Wischhusen,
- 19 Michelin. The historical context here, the inter-
- 20 lab alignment procedure did start within ETRTO,
- 21 which is the European Tire and Rim Technical
- 22 Organization.
- 23 What you're looking at there was a
- 24 closed system of five labs with eight control
- 25 tires.

What has come out of ISO is an openended system with an infinite number of labs and two control tires.

So there's more control tires will give you what their labeling accuracy, I'm not sure accuracy is precisely the right term to be using there. But that's the difference that you're seeing.

MR. TUVELL: Thank you, Mike. And then one other slide I wanted to show real quickly -- hold on here a second, I'm operating two computers.

In this morning's presentation there was a lot of discussion about the Energy Commission datasets. And you saw some condensation of that.

And that's also what I have done here, bear with me. This is pretty gross stuff because it's got some of my analysis on it, too.

But the point that I wanted to get to is very straightforward. So here in the Energy Commission testing we did tests of a sample of five identical tires. So five Bridgestone, for example, insignia SE200s, and five Michelin MXV4+s. And why did we do that?

25 Because we wanted to understand and

```
1 identify that, in fact, we do expect to see some
```

- 2 variability in rolling resistance in what is
- 3 supposed to be otherwise identical tires. Right.
- 4 One would think, a consumer would think,
- 5 wrongly, we all understand, that if they buy five
- 6 insignia SE200s why would they expect to see
- 7 rolling resistance to be the same.
- And we know that's an unrealistic
- 9 expectation. This is a manufactured product and
- there's going to be some level of variability.
- And so we would try to identify the extent of that
- 12 variability.
- 13 And so in the presentation that Mark
- 14 made this morning, he gave you a condensation of
- 15 this. But I wanted to show you really what some
- of this data shows.
- So, for example, here you will see
- across this group of five a really tight, I
- 19 consider this to be a very tight grouping. In
- 20 other words, the range of high to low is only .2.
- 21 This is a tight grouping, which tells me high
- 22 quality control of a product.
- Now, what else does it tell me? And,
- 24 again, this is what it tells me. Am I right or
- 25 wrong? I don't know. It's an OE product.

```
And my sense, in general, is that when
1
2
        tire manufacturers produce products for the OE
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- marketplace, it's a very demanding marketplace.
- 4 And they expect tight tolerances on their
- 5 products, and they're getting it. And this is a
- 6 good example of that. Okay.
- Now, let me just quickly show you an
- example of tires that aren't as tight. Hold on 8
- here while the screen catches up with what I just
- did. 10

- Okay, here's an example. I just pulled 11
- this one out of the blue, so it's a General, which 12
- 13 is a Continental product. Okay. And over here,
- 14 again, five samples. And you see the rolling
- resistance variation. And wait a second. What 15
- happened here? A 9.1 out of this group of five 16
- all of a sudden tells you something. 17
- 18 Now, I'm not exactly sure what this one
- is telling me, frankly, because I'd like to look 19
- at the weight of the tire to see if I see a major 20
- difference. I don't. 21
- This one I look over at tread wear depth 22
- and I'm going, wait a second, it's tread wear's 23
- 24 the same as -- or its tread depth is the same as
- this one. This tread depth is a lot higher. Why 25

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1 didn't I see a higher rolling resistance here. I
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- 2 didn't see it. I can't make sense of it.
- 3 But I understand it to be something that
- 4 will automatically draw my attention when somebody
- 5 gives me this dataset. Something's up here.
- 6 And the something up for me is going to
- 7 be it's the product. It's the tire. It is not
- 8 the test procedure.
- 9 Because we told our testers that you
- 10 start running into problems like this, you rerun
- 11 these tests and you assure me this data is good.
- 12 I have confidence in the data. The variability
- 13 I'm seeing here is in the product. Okay.
- 14 And let me give you a couple more
- examples just real quickly here so you'll know
- what we came across. Here's a good example.
- 17 Okay, this one here, Goodyear. And
- again, I'm looking at this rolling resistance. I
- see this outlier. A 9.73. And you can see
- 20 substantially different than the other four. And
- 21 I look over here and go, uh-oh, wait a second
- 22 here. Why is the weight of this tire almost a
- 23 pound heavier than the rest. Could this possibly
- 24 explain what's going on here, okay.
- 25 And so my point here is simply to

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1 mention I don't want to draw a conclusion and say
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- 2 I'm right on this, I nailed it, here's the reason
- 3 why.
- 4 What I'm saying is when we get this data
- 5 we don't just randomly just throw it up and say,
- 6 gee, well, it varies all over. No, there's
- 7 reasons behind this. Okay.
- 8 And we suspect that if a manufacturer
- 9 kept a closer eye on some of these products they
- 10 would see it, too.
- 11 And so the potential of having high
- degrees of variation in product, I think is
- something that can be controlled by the
- 14 manufacturer, if there was a need for them to give
- it that level of attention.
- MR. WISCHHUSEN: Can I ask a question?
- MR. TUVELL: Yes.
- 18 MR. WISCHHUSEN: Is that last example
- 19 you gave us OE or replacement?
- 20 MR. TUVELL: This one happens to be OE.
- MR. WISCHHUSEN: Okay, thank you.
- MR. TUVELL: Yeah. And so let me tell
- you the other story I will tell you, that, yeah,
- 24 I've learned so many stories as I've tried to pick
- up on this subject.

First of all, and I think Dan mentioned
this, or somebody mentioned the presentation this
morning, oh, you can, in fact, get OE tires in the

replacement marketplace, yes, you can.

Now, it's very difficult for most people to be able to identify what they are. Okay. So if you go out and look at a tire how would you know that's an OE. I couldn't do it, but I have experts who can.

Unfortunately, we've been told that oftentimes the reason why OE tires end up in the replacement marketplace is because they've been rejected by the OE. So, do I know that to be the truth? No, I don't know that to be the truth.

But when I have found OE tire data it seems to be here regular that thought goes through my mind. That's, hmm, I'm wondering if that's a partial explanation here. That somehow that got rejected by the OE, ended up in the marketplace; we happened to purchase it. Don't know. Don't know.

So, I just wanted to take a couple minutes to share with you some of the specifics behind the data that you saw this morning.

25 Tremendous amount of data that we have. A lot of

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1 analysis you can do. Lot more potential
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- 2 explanations behind what's going on here.
- 3 And be happy to share this data with
- 4 anybody who wants to dig into it further.
- 5 So, again, I apologize for everybody
- 6 giving me the time to toss those in. They were
- 7 not on our agenda. And so I'll turn now to Gene
- 8 Petersen, who's our next scheduled speaker.
- 9 (Pause.)
- 10 MS. NORBERG: Tracey Norberg with the
- 11 Rubber Manufacturers Association. I just wanted
- 12 to take a minute to wrap up from our morning
- discussion and the information that Ray has
- 14 provided, and say I think we all from the tire
- 15 industry really appreciate the dialogue that was
- 16 provided this morning on a lot of very tough
- 17 technical topics.
- 18 And are planning, as we move forward, to
- 19 provide additional information hopefully to answer
- 20 some of the questions that have arisen here in the
- 21 docket, in the comment period on this workshop.
- 22 And we will be providing the complete ENVIRON
- 23 report with all of the data and analyses during
- 24 that comment period.
- But want to have a chance during the two

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1 weeks intervening between now and the 22nd to be
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- 2 able to incorporate discussion and comments that
- 3 we've had here today.
- 4 So I just wanted to kind of close the
- 5 discussion we had this morning, and let everyone
- 6 know that that's our plan moving forward.
- 7 Okay, so sorry about that, Gene. Thank
- 8 you. Turn it over to Gene Petersen from Consumers
- 9 Union.
- MR. PETERSEN: Well, good afternoon,
- 11 everybody. Yes, my name is Gene Petersen; I am
- 12 tire program leader for Consumers Union.
- 13 Consumers Union is a company, if you're not
- familiar with, they publish "Consumer Reports
- 15 Magazine" and consumerreports.org, a subscription
- 16 website.
- We do test many products including
- 18 tires. And that's one of the things I'm going to
- 19 be talking about today.
- 20 Back in November Ray invited me to speak
- 21 to a November workshop. And there I talked about
- 22 consumers' perspective of tires, how they buy
- 23 tires, what they feel -- by tires, so forth. So
- I'm going to kind of go back and cover some of
- 25 that again.

```
And then I'd like to touch on how we
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 2
         rate tires, and talk about some of the comparisons
         to some of the proposed rating systems that have
 3
 4
         been proposed for rolling resistance.
 5
                   Next slide. Okay.
 6
                   (Pause.)
                   MR. PETERSEN: Well, that concludes my
         presentation --
 8
                   (Laughter.)
10
                   MR. PETERSEN: Let me start off by
11
         saying there's various sources where we get our
         information from consumers. We're very interested
12
13
         in what they want to know about tires. And I'm
14
         going to just cover some of those sources.
                   First and foremost, we get letters from
15
         readers. Last year alone we got over 1250
16
         letters. And most of them go by my desk. So
17
18
         that's one source.
                   Another source is we have a forum where
19
20
         we have online discussions page called "Tire
21
         Talk". And there you can write in; you can talk
         about tires; you can share experiences; talk about
22
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like to call them, who share -- do some research

We have a lot of armchair experts, as I

problems that you're having.

23

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on their own and share their own experiences.
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- Once in awhile I cut in to try to set the record
- 3 straight if it looks like they're going astray.
- 4 And then we do some internal research,
- 5 as well. We cover these topics. They include
- 6 readership surveys, focus groups that we've done
- on tires, and research projects.
- 8 This is all to figure out what people
- 9 are interested in. Perhaps figure out ways to
- 10 make our data more useful to them.
- 11 First, letters. Letters and forums
- 12 comments from "Tire Talk". They have a
- 13 distinctively different tone. The letters we get,
- we like to call post mortem. These are generally
- 15 complaints. Complaints about us in the way in
- which we presented the data; we didn't provide
- 17 enough information. Or they can't find a tire
- 18 which we tested and recommend.
- 19 More likely it's a negative, frustrated,
- 20 end-of-the-line type of letter to us. They just
- 21 had a problem. They don't feel like they got
- 22 satisfaction, and they write to us to see if we
- 23 can help out at all. And this covers anything
- 24 from tire integrity, to talking about the
- governments not being responsive to their needs,

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to, you know, tire companies just put profit above
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- 2 anything else, tire dealers tend to mislead
- 3 people. Gee, never heard that happen. But those
- 4 are the type of things we get from letters.
- Now, another, the discussions are
- 6 decidedly different. They're more reactive in the
- 7 sense that people are willing to do some research,
- 8 willing to find an answer, willing to share their
- 9 problem. Hey, I got a problem with my tire with
- this car; anybody out there, can you help me out.
- 11 So I find that fascinating from that
- 12 standpoint. And also those people tend to like
- 13 cars, tend to want to buy the best products for
- 14 their cars. Whereas the letters, I think at least
- what I get out of it is they look at cars as
- 16 appliances. So, two distinctively different
- 17 approaches.
- 18 Next slide, please. Readership surveys.
- 19 Think of these as the Nielsen ratings of
- 20 television show ratings, if you will. We do our
- 21 own analysis of who reads the magazine articles.
- This gives us an idea of whether or not they found
- 23 it valuable, whether or not they used articles to
- 24 make a tire purchase.
- 25 How, you know, is it a product which we

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1 tested that they feel that we should retest in
```

- 2 future years.
- 3 So this slide here is interesting
- 4 because this slide says buyers in the market for
- 5 tires. And what this means is buyers -- that
- 6 percentage of buyers that actually use the article
- 7 to make a purchase.
- 8 And here the red line is average of all
- 9 products shown in that monthly magazine. And then
- 10 the blue line above is tires. People really
- 11 relying on tire information to make a purchase.
- 12 Next slide, please. Now going to
- consumerreports.org, our website. This is an
- interesting slide. It's a nice presentation of
- 15 the number of hits that we track, that when people
- 16 come to our website.
- 17 If you look at this, the larger the font
- 18 the more hits. Number one is generally GPS
- 19 systems. It's just phenomenal. Everybody wants
- 20 to know about those systems.
- 21 But historically tires comes in second.
- 22 And this is not just one month, this has been
- every month for the last two or three years have
- 24 viewed the data.
- 25 Tires, I look at that -- this is

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1 something where people are really looking all
```

- 2 around the web, trying to find as much information
- 3 before they make a purchase. Because looking at
- 4 them they can't tell how they'll perform.
- 5 Next slide. Okay, we've also done some
- 6 market research, too, in order to see what people
- 7 are interested in, what their buying habits are
- 8 like.
- 9 We did a report about a year and a half
- ago, and I'm just going to cover that in summary.
- 11 Where do people do research? Well, they rely on
- 12 the tire dealer 50 percent of the time. Websites
- 13 are used 43 percent of the time. And then can't
- 14 discount mentioning friends, mechanic,
- advertising, magazines and even the car dealer.
- 16 Next slide. Who researches tires?
- Well, 62 percent of our subscribers say they do.
- 18 Sixty-one percent in favor of looking for safer,
- 19 high performing tires.
- 20 People who own high-end cars or spend a
- 21 lot on tires do a lot of research; 58 percent of
- those, of luxury sports cars, 72 percent who spend
- 23 more than \$500.
- Okay, all that said and done, though,
- less than half, 45 percent only did no research at

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1 all.
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2 Next. What websites are researched? Well, typically manufacturer websites, 50 percent 3 4 of the people surveyed went to those sites. 5 Thirty-five percent went to retailer sites. Also 6 32 percent claim to coming to us. And I have to mention there's some very good sites out there through TireRack, Discount Tire and 1010 Tires, 8 provide a lot of information and education on 10 tires. Next. Considerations by buyers, what 11 did they look at when they made a tire purchase. 12 Now, you have to be careful with this because when 13 14 we asked this question sometimes I get the feeling they're trying to tell me something that will make 15 me happy. The view as if they know something, and 16 they'll throw it out. That's fine. 17 18 But we've done some focus group testing and there are others aside from just asking the 19

But we've done some focus group testing and there are others aside from just asking the question, as well. They're the type of things that come up, things like durability. But when you ask about that, well, what do you mean by durability, because it's something that there's no rating for durability on a sidewall tire. Nobody has a means of defining what that might be.

```
But it comes down to things like run-
 1
 2
         flat resistance, road hazard resistance, perceived
         quality, again another thing you can't put your
 3
 4
         finger on. And so that's the sort of thing that
 5
         they're looking for when they say durability.
 6
                   Tread life comes up second, generally.
         And again, they don't say tread life, they'll say
         I want a longer lasting tire. And in some ways
 8
         that's almost a durability aspect, as well.
10
                   Wet grip and handling. Stopping
         distance. Price. They are common things that are
11
         often spoken of.
12
13
                   We did focus group testing. We have
14
         groups of women, we had groups of men. And we
         asked, we went through some thorough questioning.
15
         We found out, interesting enough, women tended to
16
         do more research than men on tires. I thought
17
18
         that was fascinating.
                   Okay. We asked people who made recent
19
20
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Okay. We asked people who made recent tire purchases, okay, what did you get and why did you get it. After going all through this, it came down to two things. Price and availability. So, throw all the other stuff out we said, it came down to those two factors.

Next slide. Ratings, okay. Consumer

21

22

23

1 Reports, we have our own rating system that we use

- 2 for everything from testing cars to toasters,
- 3 what-have-you. It's one system, it's one
- 4 template. We use it for everything. It's a five-
- 5 point system.
- And in the magazine we go from excellent
- 7 to poor. Interesting enough, when we use the same
- 8 system, which we do, for special publications we
- 9 often talk about better to worse, which I tend to
- 10 like more.
- I want to talk about this system because
- 12 it does have some shortcomings for tires. When
- 13 you think about tires which we test, all season, S
- and T speed rated models and winter tires.
- 15 Another subgroup would be performance summer, all
- season and winter tire counterparts. And then we
- 17 do truck tires, all season, all terrain and winter
- 18 tires.
- 19 We try to take this one rating system
- and apply it to all these tires. You don't end up
- 21 with much resolution. I'll give you an example.
- 22 Take snow traction. If you use this
- template for snow traction, all winter tires are
- going to be probably rated five. What I'll call
- 25 five is our excellent rating.

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1 All summer UHB tires are probably going
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- 2 to be graded one or poor, okay. All season tires,
- 3 they're going to be threes. That's it, okay.
- 4 You know, we do the testing and then we
- 5 report it that way. We haven't told the consumer
- 6 much that they couldn't have figured out for
- 7 themselves.
- 8 So what we do is we do it on a semi-
- 9 global basis. We use three different spans to
- 10 cover these three different categories.
- 11 The other thing I want to point out,
- 12 too, that's important here is within these three
- categories we might use different vehicles,
- 14 different sized tire. That all has a direct
- bearing on the ratings. Okay.
- Next slide, please. tire tests. We do
- 17 all weather performance tire tests which involves
- 18 12 to 14 different ratings. We cover subjects
- 19 such as dry and wet braking, hydroplane
- resistance, handling, winter grip, wet handling.
- 21 We also do rolling resistance. We use the SAE
- 22 J1269 test. We also evaluate ride comfort and
- 23 noise. And we do our own tread wear testing, as
- 24 well.
- Now, from that, from those tests we

```
1 calculate an overall score. It's a average, a
```

- 2 weighted average of all those different
- 3 parameters. Weight with emphasis on safety-
- 4 related items, such as braking and hydroplane
- 5 resistance if it's an all season tire; certainly
- 6 winter grip comes into play, as well.
- Okay, next slide, please. Okay. We do
- 8 rate rolling resistance, of course, but we say use
- 9 rolling resistance as a tie breaker. We don't put
- 10 a lot of weight into it because we feel it's a
- value feature, okay. It's not a safety feature in
- 12 a tire, where our company, our mission is safety
- over other things. So, as such, it gets a
- 14 relatively small weighting.
- Why we would do that, too? Well,
- there's some obvious reasons. Some tires, not
- 17 all, but some tires do compromise dry and wet grip
- 18 and even tread life for optimum rolling
- 19 resistance, okay.
- 20 But the point I want to make here is
- 21 consumers, they shouldn't be selecting tires on
- 22 rolling resistance, alone. There are more
- important things to consider, we feel.
- Next slide. Okay. This is a good
- opportunity to show you a cross-section of our

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1 readers and why we provide that in various ways.
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- 2 They want different levels of information.
- 3 I would say one type of reader is, he or
- 4 she is interested in nothing more than the overall
- 5 score. Don't give me all the intricate details,
- just tell me which is the best one to buy, okay.
- 7 And that's where the overall score comes from, of
- 8 course.
- 9 Secondly is maybe somebody's interested
- 10 in a specific suit that meets their needs. An
- 11 example of this, somebody lives like in Florida.
- 12 They're not interested in snow traction, but they
- might put emphasis on dry and wet braking and
- 14 hydroplane resistance. So they'll look at a tire
- 15 that meets their needs in that area.
- And then there's a group, mostly on the
- web, they want everything. They want all the
- 18 data, hardcore data behind the scenes that make up
- 19 the ratings.
- Now, I have to tell you, we have done,
- 21 from time to time we have provided some raw data
- 22 to people. Even when we explain how to use it,
- put restrictions on it, put limitations on it,
- 24 they still misuse it.
- 25 So it's not a good thing to do because

1 it tends to misinform. Even if the person you're

- giving it to understands it, other people who join
- 3 into the forum section, they tend not to read all
- 4 the intricate details about it, and it's misused.
- 5 Next slide, please. As far as I know
- 6 there's not too many stores for getting
- 7 information on tire rolling resistance. We've
- 8 been doing it for a number of years now. And even
- 9 at that, I mean this is typical of our readers'
- 10 type of letters that I'll get. They're still not
- 11 satisfied.
- 12 And as this one reader wrote, I'll just
- 13 wrote what's in quotations here, "Your inclusion
- of rolling resistance in your tire ratings is
- 15 helpful, but insufficient. You need to use
- 16 standardized testing to provide average mile per
- gallon ratings." "Highlighting this critical
- 18 factor would doubtless improve competition and
- innovation, as well." And, no, it wasn't Ray
- 20 Tuvell who wrote that.
- 21 Next slide, please. Okay. Now this
- gets to the rolling resistance presentation
- challenges, as I see them. And I'm looking at
- some of the things that people have wrote in in
- 25 the past, as well, and some of the misconceptions.

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First and foremost, let's talk about,
 1
         and we had talked about it this morning, rolling
 2
         resistance force and rolling resistance
 3
 4
         coefficient. This is nice stuff, this is what you
 5
         need to find ratings. But this is not the sort of
 6
         data that at least our readers are interested in
         seeing. It's just going to be too difficult for
         them to understand it. Okay.
 8
                   Then, again, it gets back, raw data is
         always misused; they don't read the fine print
10
11
         behind it, okay.
                   Something that I do like, you know,
12
13
         which is on the basis of that last letter is
14
         rating system that is related to gallons of fuel
         or dollars saved. This is our typical reader.
15
         They're looking to buy -- save a buck, save some
16
         fuel. Okay. That's great. I'm all for that.
17
18
                   Here's the problem I have with rolling
         resistance. It's a collective savings. Every
19
20
         year when we do a rolling resistance test of peer,
21
         peer-like tires, we'll take the best tire, the
         tire with the least amount of rolling resistance,
22
23
         and the worst tire in that program, with the most.
24
                   And then we'll run our highway fuel
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25

economy test on a set of those tires. And I can

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1 tell you, even when we're looking at fairly large
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- 2 differences in rolling resistance of 30 to 40
- 3 percent, which is huge in my mind we're only
- 4 seeing gains of maybe one or two miles per gallon.
- 5 Again, I think that's a lot but some people are
- 6 not terribly impressed by that.
- 7 And this brings to mind what rolling
- 8 resistance is. It's not something that direct
- 9 individuals are going to see a huge benefit from.
- But as a state, as a nation, yeah, we can save a
- lot of fuel and a lot of energy. They have to
- 12 understand that.
- 13 Next slide, please. Okay. There's been
- 14 a few rating systems that have been kicked around.
- 15 There's obviously more that should be considered,
- as well. I'm just going to talk about these two
- 17 that I'm familiar with.
- 18 One is the EnergyStar system, which has
- 19 been brought up. Now EnergyStar system exists
- 20 today. It's used for a lot of products out there.
- 21 Typically you take the top 20 or so percent within
- 22 a line that are the most efficient. You give them
- 23 that award. Okay.
- I like it because it's simple, it's
- 25 intuitive. It already has good consumer

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1 awareness. People understand it, or at least
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- they've seen it before. It's not something new.
- 3 On the down side of that, on the lows,
- 4 it does tend to drive, I believe, consumers to buy
- 5 only on efficiency alone if it's got that award.
- 6 Okay. Again, that's not something I think people
- 7 should consider only. Getting back to other
- 8 performance features, I think, are more important.
- 9 Currency. I'm not sure how this is
- going to work, but I can share, you know, my
- 11 experience in rating tires. There are always new
- models coming out routinely.
- 13 Let's say you have a standard of
- 14 excellence up here with the top 20 percent in that
- 15 category. As new tires come into this, they'll be
- introduced into that new excellence margin, okay.
- 17 What's going to happen to tires that are
- 18 on the fringe of that? Are they going to be
- dropping out? How are you going to manage that?
- 20 You have the EnergyStar system award today, but
- 21 tomorrow you may not. I think there could be some
- 22 confusion there, but maybe all that can be worked
- out. But I just wanted to make a note of that.
- And then again, you got award for the
- 25 top 20 percent or so, but what of all the others,

1 the 80 percent down below. We make no mention of

- them. We tell people nothing about those tires.
- 3 So that leads me up to the star system,
- 4 five stars. I do like that in the sense that it
- 5 does define all tires. But it, too, I think, has
- 6 definite disadvantages. And, again, it gets back
- 7 to can we use one scale to identify all tires. Or
- 8 are we just going to end up with a bunch of ones,
- 9 fives, and tires in the middle? I don't know.
- 10 It does have good awareness, but you
- 11 know what, the stars, particularly the stars as
- shown here, they're related to safety. NHTSA
- already uses them for their testing, even for
- 14 child-seat testing. So maybe something like fuel
- 15 economy, fuel pump icons or something would be
- 16 worthwhile. I don't know.
- 17 Next slide, please. Okay. Having said
- 18 all that, this year I'm testing 72 models of
- 19 tires. And this is the first year I've seen, at
- 20 least, a couple of tires that have actual labels
- 21 on the sidewall that would indicate they had some
- fuel efficiency feature to them.
- 23 So while we talk about rating, while
- 24 Europe talks about rating, even the federal
- 25 government is talking about rating some time in

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1 the future, tire companies are already ahead of
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- 2 the game. They're rating tires now.
- 3 And how to explain this is this is
- 4 preliminary data, I must stress. We haven't
- 5 published this yet. But the rolling resistance
- data was just complete a couple weeks ago. And
- 7 what I show here is the tire on your left has a
- fuel gauge and reads full. It's an all season
- 9 HB rated tire.
- 10 And what I did is I show in a bar chart
- 11 form, again it's peer tires, 16 other HB rated
- 12 tires. And these are averages. And it has 32
- 13 percent lower rolling resistance. It was
- interesting to see that.
- 15 The other tire is a winter tire, and I
- don't know if you can note it here, but it has
- 17 something specific on the sidewall, it's not even
- 18 fooling around with symbols, it says ultra-low
- 19 rolling resistance on the sidewall of the tire.
- 20 And I compared that to its 11 miles of
- 21 tires within that category. That had only about
- 22 an 8 percent difference in rolling resistance from
- the average of those peer models.
- 24 A couple points here. I was happy to
- 25 see that they were both more fuel efficient than

1 norm. But it brings up something else, is that

- 2 there's different levels of efficiency. And so
- 3 while we tell people that they're efficient, they
- 4 really don't know how efficient they are, unless
- 5 we had some standard format. So that's something
- 6 to consider in developing a grading system.
- 7 And then the next slide. I can't harp
- 8 on this enough, and it's been said before by
- 9 several people already. With any grading system
- 10 we need an education program for this to succeed,
- 11 okay.
- 12 Pressure, maintenance, it's got to be
- 13 the top priority. People who don't maintain tire
- 14 pressure, that has a direct relationship on
- 15 rolling resistance. We have to tell people,
- 16 particularly if they're going out to buy a fuel
- 17 efficient tire, that they're not going to get it
- 18 if they don't ever watch the inflation of that
- 19 tire and maintain it.
- 20 And secondly, too, and I've gotten some
- 21 letters on this already, particularly with Prius
- 22 owner tires, talking to Dan about this later --
- 23 before, rather, reminded me that when people talk
- about replacing tires, it generally is they're
- removing a worn out tire. And they're putting on

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1 a new full tread tire.
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wear.

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- Even if it's touted as being a fuel

 efficient tire, that full tread tire may not be

 any more efficient than that worn out tire. Or

 may even be less efficient until it starts to
- People have to understand that. We're going to have to tell them that. We're going to have to explain all that. Otherwise I'm going to

be getting more and more letters on this subject.

- And then, you know, we talked of all the 11 question marks this morning about rolling 12 13 resistance, and I'm just throwing out a few things 14 that come to mind. Load, speed, ambient temperature, rolling time, road texture, looking 15 at the temperature of the road. And you got to 16 look at the vehicle. The vehicle's overall 17 18 efficiency and its alignment.
- 19 You know, we think of the tire. It's
 20 not a product that can stand alone. It's a
 21 component of a system. It's a component of a
 22 vehicle. So, you not only have to take care of
 23 the tire, you have to take care of the vehicle to
 24 get the most out of it.
- 25 I'll just leave you with that. Thank

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1 you very much for allowing me to speak today.
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- 2 MR. GOTTLIEB: Gene, thank you for a
- 3 great presentation. This is Adam Gottlieb with
- 4 the Energy Commission. In your professional
- judgment do you have an idea of what the model
- 6 might look like? I mean aside from the
- 7 suggestions you gave. I mean is it a color code?
- 8 MR. PETERSEN: You mean a grading model?
- 9 MR. GOTTLIEB: Is it a color code, is it
- 10 a number? Is it a --
- 11 MR. PETERSEN: Ultimately what I would
- 12 like is one system universally. We're talking
- about federal government, we're talking state of
- 14 California, we're looking at the European system
- 15 that may come out.
- I would like to see one system only.
- 17 Because again, it's all about me. I'm going to be
- 18 getting --
- 19 (Laughter.)
- 20 MR. PETERSEN: -- these letters. And if
- 21 we end up with one, two or three systems, I'm
- going to be spending all my time talking about
- 23 them, making -- trying to learn the virtues, the
- 24 positives and negatives about these systems. And
- 25 bring them to light for our readers.

We already see something like this with 1 speed ratings, and the temperature rating on a 2 sidewall tire. They're not directly related, but 3 4 they look at similar things. And you try to break 5 that down for people and it's just, it's hard. 6 So, to answer your question directly, I don't have a specific proposal. But I would really like one system, whatever that would be. 8 MR. TUVELL: Ray Tuvell with the Energy Commission. You're not looking at actually a 10 combination of this slide and the next slide after 11 it, because in a way it's combined in my mind. 12

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First of all, I think you've touched on such a critical point on this consumer education thing. And regardless of the system we come up with, I'm interested in your views of how do we introduce this out there, you know, this concept of this subject of energy efficient tire.

I mean the mechanism for doing it, and the slide before, for example, stamp it on a tire? Just about everybody I've talked to, and I pretty much agree, I don't look at a tire before I but it. You could stamp it on there, but it's kind of a waste for me. And I think it is for most people.

But it raises the question of then how
do you get, whatever we come up with, what's an
effective means of getting it out there to the

consumers.

MR. PETERSEN: Yeah. Well, I think it is a challenge. Certainly in some ways I like it on the sidewall tire, but in lieu of point of sale, I'm really fearful of that. Because the people who are behind the counter at point of sale may not be qualified at all to answer these type of questions.

So either a label that goes on the tire, you know, a stick-on label when you buy it. Or they tend to fall off. Maybe if you put it, you see them by the time the tires are mounted on the vehicle.

Or maybe a brochure that comes with it, with the tire, to show its placement among all its peer models. And, again, I don't know what this labeling system would be like. Some of that's going to dictate this.

But within that labeling system there has to be a kind of brochure that runs through what the labeling means, and tells the people what can you expect to get out by purchasing this tire

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with its energy level.
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- So that's going to be part of it. You

 can't separate the two. Got to have the education

 and you got to have the meaning behind the rating

 that you come up with. If it gets lost, it's not

 going to be meaningful.
- MR. TUVELL: And one extension of that,

 UTQG. The current grading system for temperature,

 traction and tread wear. Do you have -- I mean,

 and its intention was a consumer information

 program. Different from ours, but the same in

 that idea we're supposed to use that to get

 information out there.
- that to give us some lessons learned? I mean is
 that a good model for us to build off of or not?

 MR. PETERSEN: Well, in a November
 workshop they talked about UTQG. I poked my
 finger into it a bit, to talk about the
 shortcomings, particularly of the temperature and

Do you have enough experience along with

the tread wear portion of that.

Let's take the temperature portion

first. Most tires are generally graded A and B.

Few are graded C, because they're made more robust

now. The standard, minimum standard has changed.

So is it worth having that to begin with? 1 And secondly, we already have the speed 2 rated that tends to relate with temperature 3 4 performance, or temperature resistance. So I 5 think that could be looked at. 6 Tread wear, same thing. We look at tread wear ratings, first of all, nobody understands the index, nobody understands that 8 it's comparative to some reference tire out there that's labeled a grade of 100. Okay. 10 The second thing is it's a unit-less 11 type of number. Doesn't correlate to the miles to 12 13 be driven or tread wear warranty or some value 14 like that. So, it's somewhat meaningless. Again, gets back to what people want. They would like to 15 see information in terms of which they understand 16 17 already. 18 Again, we can talk about tire efficiency. It gets all down to miles per gallon, 19 dollars saved, at least with our readers. 20 21 So, anyway, let me just get back to

So, anyway, let me just get back to

UTQG. This is one of the reasons why we look at

tread wear. We do our own tread wear testing

because we get better resolution than what's on

the sidewall tire.

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1 And that sidewall rating, that's a self-

- 2 certification process. The manufacturer just has
- 3 to meet that level. Doesn't mean that the tire is
- 4 going to exceed that level, but it has to meet
- 5 that level from a minimum standpoint.
- 6 So you may not see a lot of resolution.
- 7 The type of numbers that reside on those tires
- 8 that compete against directly one another, they
- 9 all seem amazingly alike. So it might be more of
- 10 a marketing thing at that point.
- 11 And it's the tread wear rating, the
- 12 tread wear warranty, excuse me, because that's
- where manufacturers put out money, you know,
- 14 essentially insuring the tire. And what we see in
- 15 our tread wear test, which people can use to judge
- 16 tread life.
- 17 Yes, Mike.
- 18 MR. WISCHHUSEN: Gene, thank you. This
- is Mike Wischhusen with Michelin. To go back to
- 20 what you just said about UTQG tread wear, I want
- 21 to make sure we understand clearly.
- 22 Indeed, as most other federal automotive
- 23 safety regulations, self-certification is the
- 24 model, which means the manufacturer assures that
- 25 the tire passes whatever the test may be.

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1 In the case of the UTQG tread wear, the
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- 2 flaw, or the commonly interpreted flaw in the
- 3 tread wear system is not that it's self-
- 4 certification, it's that the regulation is written
- 5 that the grading is a minimum. The tire must
- 6 perform at least this well.
- 7 Okay, so the flaw is not the self-
- 8 certification, the flaw is a minimum regulatory
- 9 standard.
- 10 MR. PETERSEN: You're correct, I stand
- 11 corrected, thank you.
- 12 MR. MEIER: It's Alan Meier. Wonderful
- 13 presentation, thank you very much. I have a
- 14 question about testing. How many times of each
- type do you test when you're doing a rolling
- 16 resistance measurements?
- MR. PETERSEN: Well, you mean for a
- 18 model?
- MR. MEIER: Yes.
- 20 MR. PETERSEN: Okay. Three. Three per
- 21 model. And what we do is we have a statistical
- department down there in the Yonkers office.
- They'll go through the data. They'll use a
- 24 program to come up with statistical differences.
- 25 And they'll show them within the five-point system

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1 which we have.
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- 2 MR. MEIER: Are you comfortable with
 3 testing three tires as representative of one SKU?
 4 MR. PETERSEN: I think comfortable. I
- 5 mean if anything, for the statistical process, if 6 there is large variability, it's knocked down a
- 7 bit. Okay.

12

- So if a tire in a grouping, the more

 precise you can get these tires to fit into these

 things, if there's a large variability then

 there's a larger group of tires that are
- MR. MEIER: So do you find a large
 variability? Does it seem to be consistent with
 what the California Energy Commission saw with
 their variation?

statistically the same.

- MR. PETERSEN: It does vary. I mean,
 and it gets back to, I think, we were talking -you were alluding to it before, in some ways, the
 quality of the tire.
- Now let me point out. When we do our
 testing we try to buy tires that are made within
 the same week of production, same plant. These
 are replacement tires because that's what we test.
- We don't test original equipment unless the

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1 original equipment is a replacement model, as
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- well.
- 3 We can see variability changes, they run
- 4 the gamut. And, you know, some of that could be
- 5 just things like how well they control uniformity
- of the tire, you know.
- 7 So, why? I don't know. That's not my
- 8 job. But if there is a large variability it's
- 9 going to show up in how we place the tire through
- 10 the statistical analysis.
- MR. MEIER: Back to the label, you got a
- 12 slant on labels which I thought was useful because
- 13 it shows the pros and cons on the rating systems.
- 14 Another part of this, which I think
- shows up in all these labels, is the extent to
- which -- let me not call it a label, let me call
- it a rating system like you did.
- 18 It's not only the consumer response, but
- 19 the manufacturer response to how they will
- 20 basically adjust their production to in some way
- 21 coincide with the rating system.
- 22 And I wondered whether you had any
- comments about that, whether maybe EnergyStar or a
- 24 rating system might, with the stars, the five
- 25 ratings, might -- which might the manufacturers

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1 respond to -- I'm not sure if I want to use
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- better, but differently. Do you have any sense
- 3 of --
- 4 MR. PETERSEN: I think that's something
- 5 you would have to ask them here. My concern is
- 6 not so much the manufacturers, as much as it is
- 7 how the consumers might view this.
- 8 And so I showed these two because these
- 9 are two systems that consumers are somewhat
- 10 familiar with already.
- 11 But, again, this is a question that the
- 12 tire makers are --
- 13 MR. MEIER: Yeah, another rating system
- 14 you might have put up there is the FTC label --
- MR. PETERSEN: Sure.
- MR. MEIER: -- for all appliances. And
- then, also, of course, the automobile label, too.
- 18 There are other kinds of ratings systems --
- MR. PETERSEN: Yeah, but --
- MR. MEIER: -- that could have --
- 21 MR. PETERSEN: -- I know these are two
- 22 that we have been talking about. And I just
- wanted to run through these. Because I haven't
- 24 seen a rating system yet that works perfectly for
- 25 this.

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1 And more to the point, you know, we were
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- 2 talking this morning about data down to the
- 3 hundredth of a place, and yet keep in mind that
- 4 we're looking at large differences, huge
- 5 differences in rolling resistance that has to be
- 6 there for this to be meaningful.
- 7 So, you know, it gets back to a system
- 8 that is really going to show the consumer, yeah,
- 9 it makes a difference. If you tell me you're
- going to use a five-point system, and you give it
- an excellent five-point star for tire efficiency,
- and I put it on my car and I don't see a
- difference, that system has failed.
- MR. MEIER: Yeah, in the November
- workshop it was clear that from all the
- 16 presentations and discussions that the consumers
- 17 cannot be required to make a complicated decision
- 18 about energy efficiencies.
- MR. PETERSEN: That's right.
- MR. MEIER: They just were severely
- 21 limited in the calculation --
- 22 MR. PETERSEN: Well, let me add to that.
- Who looks at it right now? The hybrid owners,
- 24 particularly the Prius owners. Okay. And anyone
- else, when gasoline goes above \$4 a gallon.

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1 That's it.
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- You know, I think it's innovative that

 some tire companies came out with some special

 rolling resistance tires. And there's countless

 other -- there's a number of others that have done
- 5 other -- there's a number of others that have done
- 6 so in a route of showing how well their tire
- 7 performs against peer tires in the literature.
- 8 That's wonderful stuff, but right now
- 9 people don't care about it as much when gasoline
- is relatively cheap.
- MR. MEIER: Thank you.
- MR. GUINEY: Dan Guiney, Yokohama.
- Gene, you wouldn't call the five star a
- 14 categorical rating system. And do you also
- 15 consider the one to five, or best, better to worst
- 16 a categorical rating system?
- 17 MR. PETERSEN: I believe so, yes.
- MR. GUINEY: And --
- 19 MR. SPEAKER: Could you get closer to
- 20 the mic?
- 21 MR. GUINEY: I'm sorry. In case of your
- 22 categorical rating system, you mentioned you do
- 23 rolling resistance testing. And your statistical
- 24 department, based on your categorical system,
- 25 Consumer Reports has decided where these

boundaries fall between your categorical system.

- 2 MR. PETERSEN: That's right.
- 3 MR. GUINEY: Have you given your readers
- 4 any relationship to what they can expect in terms
- 5 of fuel economy?
- 6 MR. PETERSEN: And I thought I covered
- 7 that, but that's a common question. We normally,
- in the past sometimes we've given the data without
- 9 doing a fuel economy test.
- 10 So typically, like last year, as an
- 11 example, we presented the data and we did a fuel
- 12 economy test between the best and the worst. And
- we gave them a bracket, this is what you can
- 14 expect if you bought the best tire versus the
- worst tire within that group.
- Just to give them a sense that this is
- not a huge thing. This is not going to change
- 18 your Expedition into a Prius, okay. But it's
- 19 going to help. Okay.
- 20 And, in fact, you know, if you look at
- 21 that span, one to two miles per gallon, most of
- 22 the time that's from the best to the worst, most
- of the time you're buying a tire that's probably
- in the middle. So you might see something that's
- 25 negligible. In fact, you won't realize any

savings unless you're a pretty good bookkeeper and

- 2 look at your monthly consumption of fuel.
- 3 And this is where it gets back to, I
- 4 believe, people have to understand, yes, they can
- 5 help themselves out; they might save a few hundred
- 6 dollars a year by going to lower rolling
- 7 resistance tires.
- 8 But the big bang for the buck is if
- 9 everybody goes to low rolling resistance tires,
- 10 what we can save as a state and a country. You
- 11 know, that's where the real savings are.
- MR. GUINEY: So you've attempted to
- 13 describe the lowest category delta to the highest
- 14 category. Did that have anything to do with the
- risk of misclassifying in the intervening
- 16 categories?
- MR. PETERSEN: No.
- 18 MR. GUINEY: Did any of the proper
- 19 categorization or dropping them in the right
- 20 buckets go -- was that part of the process in the
- 21 statistics?
- MR. PETERSEN: Yeah, that's the
- 23 statistics of it through the -- program defines
- 24 the buckets for us. And like you said this
- 25 morning, don't ask me too many questions about the

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1 statistics, that's not my job. But they provide
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- 2 the bins for me to utilize.
- 3 MR. GUINEY: And there was a question
- 4 this morning that maybe you can also answer. Are
- 5 the bin widths constant width that they recommend
- 6 or not?
- 7 MR. PETERSEN: I can't answer that.
- 8 That's a good question. I'm not -- it's all based
- 9 on individual statistics of the variability, of
- 10 the individual models versus -- well, of the
- 11 individual models.
- MR. GUINEY: Thank you.
- 13 MR. AHUJA: This is Kamal Ahuja with the
- 14 ARB. In the letters to Consumer Report, can you
- tell us what are the top few gripes people have
- about tires that maybe the tire manufacturers can
- 17 consider those parameters and decide whether they
- want to compromise on those issues or not?
- MR. PETERSEN: Again, I mean, let me
- 20 just clarify that question. You're asking are
- 21 there other characteristics that people are
- 22 concerned about?
- 23 MR. AHUJA: No. I'm asking is from all
- 24 the letters that Consumer Reports receives, plus
- 25 the forums that you have online, would you be able

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1 to tell us what the biggest gripes are of
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- 2 consumers --
- 3 MR. PETERSEN: Oh, sure, --
- 4 MR. AHUJA: -- when it comes to tires?
- 5 And maybe the tire manufacturers may or may not
- 6 consider those parameters when they --
- 7 MR. PETERSEN: I think one of the things
- 8 that comes to mind is something that's relatively
- 9 new, a newer trend. Particularly on newer
- vehicles. It's not a tire problem, per se. It's
- an auto manufacturer problem.
- We're seeing too many tire sizes out
- there. And there's evolution to going to larger
- 14 and larger size tires on vehicles.
- 15 So, you're looking at people are often
- writing, I can't find that tire; I can't buy that
- 17 tire because it's not available in my size. Okay.
- 18 And this is another subject matter which
- 19 I think, this is why we like the 4/32nd rule for
- when tires approach 4/32nds of wear versus
- 21 2/32nds. The 4/32nd gives them some time to start
- thinking about shopping for new tires. Because
- 23 they're going to need that time to get tires
- 24 ordered for their car. Okay.
- 25 And that's been a real big issue,

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1 particularly with late model cars. And I see that
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- just getting worse.
- When I started in the tire business some
- 4 30 years ago we had like 60 sizes, okay. We're up
- 5 to over 312 now. Okay. That's incredible. You
- 6 can't expect tire dealers to carry all those sizes
- 7 and all those models. It just can't happen.
- 8 Some sizes are only unique to specific
- 9 cars. So people are limited to what they can buy,
- 10 what's available for their car. I think that's
- 11 the key one that I'd like to leave you with.
- But, maybe another issue. It's come,
- 13 from time to time, run-flat tires. And, again,
- 14 this is one of those things that people like the
- 15 concept, they like the security. Run-flat tires
- 16 work. But they don't like the cost of buying
- 17 replacements. They don't like the limited
- 18 mobility of some of the run-flat tires.
- They always use the example, oh, yeah,
- that's great that it's got a 50-mile range when
- 21 it's a flat -- mode condition. But what happens
- 22 if I live out in Utah. They always do this to me.
- 23 And, you know, I'm 200 miles from the nearest gas
- station. Well, yeah, then you got a problem.
- 25 (Laughter.)

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1 MR. PETERSEN: But, you know, that's
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- 2 another feature that it does work well. But you
- 3 have to understand its capabilities and
- 4 limitations. Okay.
- 5 MR. AHUJA: Thanks for your response.
- 6 MR. PETERSEN: All right.
- 7 DR. WADDELL: Walt Waddell with Exxon
- 8 Mobil. One thing I want to point out, if you use
- 9 the CEC rolling resistance data versus the
- statement that you use, you'd only buy replacement
- 11 tires.
- 12 So when you replace the replacement
- tires you're going from OE to replacement. And
- 14 then in replacement there's also a range. So that
- initial changeover is a considerable first-time
- 16 penalty --
- 17 MR. PETERSEN: That's correct.
- DR. WADDELL: -- wider than what you
- 19 might actually see replacement only --
- 20 MR. PETERSEN: You might see that, yeah,
- 21 right.
- DR. WADDELL: Okay.
- MR. PETERSEN: But I think, too, one of
- 24 the things that I find interesting, I showed a
- 25 slide of those two tires that had fuel efficiency

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1 labels on them. I find it remarkable that tire
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- 2 companies are looking at that as a way to sell
- 3 tires. That's something new that we haven't seen
- 4 before.
- 5 So it'll be interesting to see how that
- falls out.
- 7 Okay, thank you very much.
- 8 (Pause.)
- 9 MS. NORBERG: All right. Well, thank
- 10 you very much, Gene, for the great overview of a
- 11 complicated marketplace.
- 12 And our next presenter is Tim Robinson
- 13 from Bridgestone. I think Tim will build on a lot
- 14 of the context that Gene has discussed, and then
- 15 give some of our perspectives and our thoughts on
- how a rating system might work.
- So, Tim.
- 18 MR. ROBINSON: Okay, thank you, Tracey.
- 19 As Tracey mentioned, I'm Tim Robinson.
- I work for Bridgestone; 25 years experience,
- 21 primarily in product development and testing. I'm
- here today representing RMA and the RMA members.
- 23 My part of the presentation is tire
- 24 efficiency consumer information. And really I'm
- 25 going to break it down into two parts. The first

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1 is rolling resistance coefficient versus rolling
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- 2 resistance force. There's been a lot of dialogue
- 3 on this over the last several hours as to which is
- 4 the best basis for a rating system.
- 5 Then after that we'll look at the RMA
- 6 rating system proposal.
- 7 So, next slide, please. Before we go to
- 8 those proposals, what we'd like to do is just
- 9 rehash a little bit some of the requirements of
- 10 AB-844.
- 11 Three main components at least of the
- 12 25771. One is to develop a database of the energy
- 13 efficiency of a representative sample of tires
- 14 sold in the state.
- 15 The second is to develop a rating system
- 16 that will enable consumers to make informed
- 17 decisions when purchasing tires for their
- 18 vehicles. And this is key -- we'll hit this a
- 19 little bit later -- for their specific vehicle.
- 20 The third item is based upon the test
- 21 procedures pursuant to A and B, and the rating
- 22 system pursuant to B, develop requirements for
- tire manufacturers to report to the Commission
- 24 energy efficiency of replacement tires sold in the
- 25 state.

Next slide, please. So basically what
makes a good rating system. So these are the
criteria that the RMA developed, which we came up

4 with, comprise a good rating system.

First of all, is it easy to understand.

Does it offer consumers a choice among products

appropriate for their vehicle. And this becomes

key later on as you'll see.

When we say appropriate we mean the tire that is applicable to the vehicle which carries the load, the proper speed rating, so on and so forth.

Does it lead consumers to suggest a tire choice that is proper to the vehicle. Can it provide information about potential fuel efficiency. In addition to this, as Gene pointed out, there's other criteria that need to be considered when purchasing tires. Namely attributes like tire safety.

So, is additional information provided, safety, durability, relating potential tire performance tradeoffs. And there are some tradeoffs associated with trying to optimize a tire for fuel efficiency, as you'll see a little bit later.

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And last but not least does it foster
competition among tire manufacturers to improve
tire efficiency. And the answer to that is yes;
we'll go through that a little bit later on.
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Next, please. So, first of all, the basis for a rating system. This is where we'll get into the details of what's the best way to base the rating system. Is it rolling resistance force, or the rolling resistance coefficient.

We've designated rolling resistance coefficient as RRC, and rolling resistance force as RRF.

Next, please. Just a few more definitions. This is really a repeat of some of the information that some other folks have shown, but rolling resistance is the energy dissipated by a tire per unit of distance traveled. The rolling resistance is typically measured on a 67-inch diameter wheel. There's a radial load applied to the tire similar to the vertical load associated with the weight of the vehicle. And we measure the force required to keep that tire rolling at a constant speed, load and inflation. That would be FC.

25 So the rolling resistance force -- I'm

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1 sorry, Fx, rolling resistance force, FX, at the
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- 2 axle in the direction of travel required to make
- 3 the tire roll under a specific load, speed and
- 4 inflation pressure -- this is under stage A
- 5 conditions -- is defined as rolling resistance
- 6 force.
- 7 Now coefficient is that same
- 8 measurement, but it's divided by the radial load.
- 9 So we get an index as to how the rolling
- 10 resistance force applies to the tire as indexed to
- 11 the load carrying capacity of the tire.
- 12 Next slide, please. We took a look at
- our databases and internal databases at
- 14 Bridgestone. We looked at over 10,000 pieces of
- data. And we've actually correlated load index,
- 16 which to you folks means tire load capacity. The
- 17 higher the load index, the more load the tire can
- 18 carry.
- On the left-hand vertical axis we have
- 20 rolling resistance force in pounds. And on the
- 21 right-hand vertical axis we have the rolling
- resistance coefficient in pounds, as well.
- What you can see here is the
- 24 relationship of rolling resistance force related
- 25 to load versus rolling resistance coefficient

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1 related to load.
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- The bottomline is rolling resistance

 coefficient is relatively flat and insensitive to

 load capacity or load index; for rolling

 resistance force is highly sensitive to load
- 6 index. So this will play out here in the next few slides.
- Next slide, please. So what we've done,
 that was 10,000 datapoints. We've taken three
 case studies, and this is actual SAE J1269 data on

three specific tires.

- 12 The first one's a P205/50R16, SAE J1269
 13 test on this data is at 35 psi. What you can see
 14 here is the rolling resistance coefficient for
 15 this particular tire, relatively flat and
 16 constant, with changes in percent load.
- The rolling resistance force, however,

 is highly dependent and highly sensitive upon load

 carrying capability.
- Now, what you see is when we report
 numbers, for example we've used the SAE J1269
 standard test condition to report a rolling
 resistance force number of coefficient number.
- That was always taken at 70 percent load.
- Now, this is going to come into play a

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1 little bit later here, but say, for example, we
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- 2 put this tire on a vehicle which had a position
- 3 load of 1000 pounds. You can see where the 1000-
- 4 pound load would line up relative to the percent
- 5 load, carrying capability of that tire would be
- 6 about 85 percent.
- 7 Next slide, please. Sure, go ahead,
- 8 Ray.
- 9 MR. TUVELL: A question. Ray Tuvell
- 10 from the Energy Commission. Just a couple
- 11 clarifications.
- 12 On the J1269 test that you used here,
- 13 did you use multipoint? Or did you actually test
- this tire at three separate loads?
- MR. ROBINSON: This is a multipoint
- 16 regression.
- MR. TUVELL: So, multipoint regression.
- Okay, good. I wanted to clarify that.
- 19 And then also what conclusion are you
- 20 drawing on the rolling resistance coefficient?
- 21 Are you claiming that it, in fact, is a constant
- 22 number across all loads on this tire and on the
- other ones? Or is, in fact, there some
- 24 variability?
- MR. ROBINSON: On this tire here you see

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1 it's relatively constant. Okay. Now, that's not
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- 2 the same for every tire. Now, we have some
- 3 examples that we can show you later where it's not
- 4 exactly flat. It may be -- there may be
- 5 decreasing a little bit. But for the most part,
- on the examples I'm going to show you it's
- 7 relatively flat and insensitive to load.
- 8 MR. TUVELL: The reason I bring this up
- 9 because I think that there is some confusion on
- 10 this issue. In fact, just let me mention that in
- the RMA letter of March 3rd where this originally
- 12 came up, and there's some comments in there that
- said something about the Energy Commission
- 14 proposal of RRF.
- I mean there was very -- let me know
- 16 when you hear an Energy Commission proposal,
- 17 because I think I would have known about it. The
- 18 Energy Commission has not made a proposal on RRF
- or RRC, either one. Let me clarify that.
- 20 What has happened on this issue, for
- 21 everybody's proper understanding, is some
- 22 questions have been raised about uncertainties of
- 23 RRC. Okay. We had been led to believe that RRC
- 24 was, in fact, a constant for tires. And some
- NHTSA studies have suggested, no, it's not.

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1 MR. ROBINSON: Well, let me clarify
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- 2 that, Ray. I think I remember what you're talking
- 3 about. Riley here, and some of the folks at VTRC
- 4 have indicated, and they are correct, that rolling
- 5 resistance coefficient is not linear when you get
- 6 into the very low load carrying capabilities of
- 7 the tire.
- 8 For all practical purposes for the range
- 9 for which we use tires in the U.S., between about
- 10 50 percent and 100 percent of the load capacity of
- 11 the tire, it is linear.
- 12 MR. TUVELL: Okay. And see, that's what
- we're trying to get some grasp of. Because we
- haven't seen this data before.
- MR. ROBINSON: Right.
- 16 MR. TUVELL: As far as -- I mean there's
- not a lot of J1269 multipoint data out in the
- 18 public domain. And there's not a lot of people
- 19 using linear regression to figure out RRC at
- 20 different levels.
- 21 And so up to this point it had been
- 22 presented to us as a constant, you can count on
- 23 it. And then till people started looking at it a
- little closer, and said, well, it's not a
- 25 constant.

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1 Now, so what happens is it raises the
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- 2 question of well, then if it's variable, how
- 3 variable is it. Is it nearly constant, or does it
- 4 vary up to 10 percent over the 50 to 100 percent
- 5 load --
- 6 MR. ROBINSON: No, it's nearly constant,
- 7 within the load capacity of the tire from 50 to
- 8 100 percent.
- 9 MR. TUVELL: Yeah, and so that's one of
- 10 the points I really wanted to stress here. I
- think there's been a lot of misunderstanding of
- what is the disagreement, or what's the issue
- 13 here. And it is we haven't seen enough RRC data
- over separate loads to have this level of comfort.
- 15 And that it's simply been assumed in the
- past that it's a constant, it's a constant, and
- 17 people started raising the question.
- 18 MR. ROBINSON: Good point. No, the data
- 19 that Riley here, and some of the folks at VTRC
- 20 presented, it shows nonlinearity, but that's due
- 21 to the fact that they were in the load range of
- 22 the tire, the percent load capacity of the tire
- 23 was much lower than what would be used in
- 24 practical applications.
- Okay, so this is one tire. This is a

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1 205/50R16.
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Let's go to the next slide. Now this is an up-size tire. This tire is bigger, obviously. 3 4 It's a 215/60R16; same scenario where the rolling 5 resistance coefficient is constant, then the 6 practical application of the usage of the tire, the rolling resistance force is sensitive to, highly sensitive to load. 8 But what you see here, these are the 10 conditions in orange that would be reported for the standard SAE J1269 reporting format. But, if 11 we take the same tire and apply it to the same 12

conditions in orange that would be reported for the standard SAE J1269 reporting format. But, if we take the same tire and apply it to the same vehicle that we had the previous tire applied to, which has a 1000-pound axle load, the position we're putting it on, you can see now that the blue line is much lower on the percent load capacity that the tire would carry.

So let's go to the next slide, please.

Third example, and this is a 225/60R16, a bigger tire yet. So we have small, medium and large.

Same scenario, but you can see now the additional shift of the 1000-pound load on this tire, relative to its percent load carrying capability.

So, we go to the next slide, I think this will help illustrate the point we're trying

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1 to make.
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- Now, what we have on this slide here,

 this is case study one. This is taking those same

 three tires we looked at previously. And based

 upon these load indices this is 86, 94, 97, which

 is typically outside the practical range that you

 would see for a given vehicle, which we'll get

 into in a second.
- 9 This is now applied rolling resistance
 10 force in pounds versus percent load. Now, the SAE
 11 J1269, if you look at the rolling resistance force
 12 based proposal, all those numbers would be
 13 reported at the 70 percent load condition.

And these are the numbers that you would get if we would label those tires based upon using that rolling resistance force proposal. You'd see a 9.93 for the smallest tire, and a 13.06 for the largest tire.

So that would lead you to believe that
the smallest tire would be the most energy
efficient.

However, if you take these same tires and apply them all to the same vehicle, they all see the same radial load, same Fz load, if you take that and then you apply that 1000-pound load,

1 and you look at where that falls at on the curves,

- 2 on the percent load for each of these specific
- 3 tires, the rolling resistance force level you get
- 4 is in reverse of what you would see if you used
- 5 rolling resistance force.
- 6 So rolling resistance coefficient for a
- 7 given vehicle, which is mandated in AB-844, using
- 8 rolling resistance coefficient, I'll get to in a
- 9 second, but rolling resistance force at 1000-pound
- vehicle load can be misleading and actually a
- 11 reversal, if you use the rolling resistance force
- 12 J1269 as an indicator.
- Now, however, if you look at the RMA
- 14 proposal, which is looking at the SAE J1269
- 15 rolling resistance coefficient, at 70 percent load
- 16 you can see the rank order here, the kilogram/tons
- 17 lines up almost exactly with what the vehicle
- owner would see on their specific vehicle.
- 19 So, using the rolling resistance force
- 20 based proposal can lead to misleading applications
- of tires to the vehicle and the end user would not
- see the expected results. However, using the RMA
- 23 proposal of rolling resistance coefficient you
- 24 would get the exact rank order is what the
- consumer would see on their vehicle.

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1 MR. POPIO: Hey, Tim, excuse me. Jim
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- 2 Popio, Smithers Scientific.
- 3 MR. ROBINSON: Yeah, Jim.
- 4 MR. POPIO: On that, is that because
- 5 you're doing 70 percent of the load, you're not
- 6 calculating your regression at the same load,
- 7 correct?
- In this example you're running 70
- 9 percent of the match load of the tire, right?
- 10 MR. ROBINSON: That's correct.
- MR. POPIO: Okay. What would happen if
- 12 you ran -- if you put the same load in for each of
- the tires, like 500 pounds or something? How
- would the rolling resistance force rank?
- 15 MR. ROBINSON: That's what we did on the
- second, in the second column, the one that's
- 17 highlighted in blue.
- 18 MR. POPIO: Okay, so you picked the
- 19 regression, you put 1000 pounds in. Is that what
- 20 that is?
- MR. ROBINSON: Yes.
- MR. POPIO: Okay. All right, thanks.
- MR. ROBINSON: Okay.
- 24 MR. TUVELL: Ray Tuvell with the Energy
- 25 Commission. I wanted to get back to a conclusion

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1 that you reached, to see if you and I have a
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- 2 proper understanding about the application of that
- 3 conclusion.
- 4 Your conclusion about saying that RRC is
- 5 the proper unit for comparing these tires and RRF
- 6 isn't is contingent on the fact that these are
- 7 separate load index tires, correct? In other
- 8 words, if we were comparing all tires on the same
- 9 load index --
- 10 MR. ROBINSON: Right.
- 11 MR. TUVELL: -- then it wouldn't matter,
- 12 right?
- MR. ROBINSON: That's correct.
- 14 MR. TUVELL: RRF and RR -- okay. And so
- I just wanted to make sure we have that
- 16 understanding, because you seem to imply that one
- is right and one is wrong. That's not --
- 18 MR. ROBINSON: If you're comparing the
- 19 exact --
- MR. TUVELL: -- all the cases.
- 21 MR. ROBINSON: -- same load index, Ray,
- 22 then they're the same thing. Rolling resistance
- 23 force and rolling resistance coefficient are the
- same thing. So.
- MR. TUVELL: Good, good. And then so

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1 let me go to the other point then, because -- and
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- I don't know the answer to this, and I hope
- 3 somebody will help us.
- 4 I think this is an interesting analysis
- 5 from the perspective of the consumer that would go
- out into the marketplace and say, I'm interested
- 7 in any number of different sizes of tires as long
- 8 as they fit my wheel.
- 9 MR. ROBINSON: Yep.
- MR. TUVELL: Do you have a sense of how
- 11 many percent of consumers fit in that category
- versus consumers that are essentially saying I
- only want the same size tire I got now. I mean,
- that's it, give me that tire.
- MR. ROBINSON: I'd have to probably
- defer to, I don't know, maybe Dan or Gene. I know
- 17 there are --
- 18 MR. PETERSEN: May I make a statement on
- 19 that?
- MR. ROBINSON: Sure.
- 21 MR. PETERSEN: We recommend consumers
- 22 stay with -- we recommend that consumers stay with
- the same size tire that came on the vehicle.
- 24 Follow the placard that's on the side of the
- vehicle in the door jamb area.

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1 We don't tell them to deviate from that.
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- 2 I mean you could go up. Certainly you can't go
- down and have an overloaded situation. But still,
- 4 we don't recommend that they vary off of that.
- 5 MR. ROBINSON: But there is a
- 6 significant number of folks who do want to up-
- 7 size. And they do want to go with a bigger tire.
- 8 So, I don't know, Dan, if you want to address that
- 9 or not.
- 10 MR. TUVELL: Go ahead, Dan.
- 11 MR. GUINEY: Yeah, I do believe, and I
- 12 have heard people state, I don't have the data,
- 13 that a large, a fairly large percentage of people
- go with exactly what the placard specification
- 15 was.
- And it is true that people plus-size.
- 17 But the problem that comes in with plus-sizing is
- 18 that load index has to be checked. In a lot of
- 19 calls to our call center -- I also have the call
- 20 centers that report to me at Yokohama -- we get
- 21 questions about well, my 94 in place of my 97 in
- 22 an up-size situation still handles the load of the
- vehicle, even though the 08 manufacturer placard
- says something else.
- 25 And that's the one that we -- when we

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1 talk about inappropriate selection, that is a
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- 2 classic inappropriate selection for us, and we
- 3 have to deal with it.
- 4 MR. TUVELL: Of course, the reason --
- 5 let me clarify the reason I'm bringing thus up. I
- 6 didn't bring it up for the sake of disagreeing
- 7 with you.
- I wanted to bring it up in the context
- 9 of what's going through our minds. If the vast
- 10 majority of consumers in the tire marketplace are
- 11 looking for essentially the same size tire they
- 12 have right now, okay, then I think we just agreed
- that well, RRC, RRF, either one will work for
- 14 that. They'll get the same rank order of tires.
- MR. ROBINSON: That's correct.
- MR. TUVELL: Okay. And so the
- 17 circumstance where RRC seems to have a specific
- application that RRF would be misleading is
- 19 exactly the one you gave here. I certainly agree.
- In other words, you start comparing
- 21 different load index tires.
- MR. ROBINSON: Right.
- 23 MR. TUVELL: Okay. And so I just wanted
- 24 to share that observation from this content. We
- see that and we understand that. Okay. We

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1 understand that.
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- And so I don't want there to be any
- 3 misunderstanding in our mind about that, okay. Or
- 4 your minds about that.
- 5 MR. ROBINSON: Well, as you'll see a
- 6 little bit later, Ray, there are some other
- 7 reasonings for going with rolling resistance
- 8 coefficient. But we'll get to those in a second,
- 9 so.
- Okay, so this is a hypothetical
- 11 situation. Now we wanted to bring it down to a
- more practical basis.
- Can we go to the next slide, please.
- Now, this does happen in the industry, and we
- picked three case studies looking at a Toyota
- Corolla, a Chevy Malibu, and then a C-1500 4x2, I
- 17 believe.
- 18 And these are base and option size tires
- on the 2007 Toyota Corolla. The exact same
- 20 situation occurs. Now, this is a possibility,
- and, in fact, I'm sure there's been cases where
- 22 people have asked to up-size, going from the
- 23 185/65R15 up to the option size, 196/65R15,
- 24 because obviously if it was a base and option size
- 25 tire they'd both fit on the vehicle.

Of course, we would never advocate going

- 2 from the bigger tire to the smaller tire because
- 3 it will not carry the load. So that's a safety
- 4 issue.
- 5 But, again, in this case, looking at
- 6 rolling resistance force based system, the smaller
- 7 tire would indicate 7.43, the larger tire 7.97.
- 8 But applying these at the same vehicle load, you
- 9 get the reversal. In actuality you'll get the
- 10 benefit by putting the bigger tire on the vehicle
- 11 when it comes to rolling resistance force.
- 12 Now, we looked at this one at both 35
- 13 and 30 psi and the relationship holds true. And
- analogous to the first case study, the RMA
- proposal using rolling resistance coefficient
- lines up exactly and gives you the exact rank
- order as if you would apply these tires to the
- 18 same vehicle.
- 19 Okay, next slide, please. Back one.
- 20 The same thing, we did the same thing with the
- 21 Malibu. The exact same situation holds true.
- 22 I'll not go into this in a lot of detail. Again,
- 23 rank order for the RMA proposal using rolling
- 24 resistance coefficient. If you would upsize on
- 25 this particular vehicle, this is the base and

1 option size, so an entirely believable and

- 2 practical situation of upsizing on a Malibu, rank
- 3 order using RRC is better than using rolling
- 4 resistance force in this scenario.
- 5 One more, please. The last is the Chevy
- 6 Suburban. Not going to get into this in a lot of
- 7 detail. But there are some folks who buy
- 8 Suburbans with P-metric tires and want to upsize
- 9 to an LT-metric size tire. And they can do that.
- And then again you'll get the exact same
- 11 relationship using the RMA-proposed rolling
- 12 resistance coefficient as an indicator, as opposed
- 13 to the SAE J1269 rolling resistance force as an
- 14 indicator.
- 15 Next slide, please. So, I've tried to
- summarize all of this. And all this does is just
- 17 take the rolling resistance force based proposal
- 18 and compare that to the same tires applied on the
- same vehicle, whether it be the Corolla, Malibu or
- 20 Suburban.
- 21 And really this just summarizes it comes
- 22 to the same conclusion that the RMA proposal of
- 23 using rolling resistance coefficient for swapping
- out sizes or going with a base versus an option
- 25 size is a better indicator rank order predictor

1 than rolling resistance force for fuel efficiency

- 2 for consumers.
- 3 Okay, next slide, please. So in
- 4 summary, as far as rolling resistance coefficient
- 5 versus rolling resistance force. The RMA
- 6 recommends using rolling resistance coefficient as
- 7 the basis for a fuel efficiency rating system.
- 8 It's more accurate than rolling resistance force
- 9 in providing the consumer with fuel efficiency
- 10 information, and direction of choice for their
- vehicle, we're looking at different tire sizes.
- 12 It offers consumers a choice among
- 13 products appropriate for their vehicle. It also
- 14 lends consumers to select the tire choice that is
- appropriate from a fuel efficiency standpoint.
- And also, as I mentioned before, we always go from
- 17 the lower to a higher load index to make sure that
- 18 the tire will carry the load.
- 19 Last point. The recommended ISO 28580
- 20 test procedure for fuel efficiency rating is based
- 21 upon rolling resistance coefficient also. So the
- lab alignment is based upon rolling resistance
- 23 coefficient. And the data quality requirements
- for repeatability among machines for a candidate
- lab versus a reference lab is all based upon

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1 rolling resistance coefficient.
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- 2 Those are all points and positives
- 3 leaning towards rolling resistance coefficient as
- 4 opposed to rolling resistance force.
- 5 Okay.
- 6 MR. TONACHEL: This is Luke Tonachel
- from NRDC. A quick clarification. When a
- 8 consumer uses a different tire in the examples
- 9 that you provided, are there any other changes to
- 10 the vehicle that have to be made in order to do
- 11 those tire choices that you used as examples?
- 12 MR. ROBINSON: Well, the only minor
- issue would be wheels. And we looked at the wheel
- 14 weight of a base tire versus an option tire.
- 15 They're within a couple pounds, which has no real
- 16 significant impact upon the results. So, other
- 17 than that, no.
- 18 MR. TUVELL: Ray Tuvell with the Energy
- 19 Commission. Tim, on your last point there, I just
- 20 want to clarify one thing.
- So, in the ISO 28580 test protocol, as
- 22 you well know, the first number that's calculated
- is the output of that test protocol is RRF,
- 24 agreed?
- 25 MR. ROBINSON: That's correct. Yes.

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1 MR. TUVELL: Okay, so I mean ISO 28580
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- 2 doesn't dictate the need to have an RRC rating
- 3 system. You're going to have RRF and RRC both, if
- 4 you want it. It doesn't really matter.
- 5 MR. ROBINSON: You have -- you're right,
- 6 Ray, you have to measure RRF to calculate RRC.
- 7 MR. TUVELL: Okay, I just wanted to make
- 8 sure that there's no absolute must relationship
- 9 between 28580 and RRC.
- 10 MR. ROBINSON: Well, it's just that the
- 11 basis for lab alignment is based upon rolling
- 12 resistance coefficient.
- 13 MR. TUVELL: Oh, yeah, no, I know that.
- 14 But I think you and I are agreeing that you first
- 15 got an RRF number, and then you simply divided it
- by load to get RRC. It's a simple mathematical
- 17 thing; it's not a process problem or use of units
- 18 or anything like that.
- MR. ROBINSON: That's the definition,
- 20 correct.
- MR. TUVELL: Great. Thanks, Tim.
- MR. GUINEY: The one thing in ISO 280--
- 23 whatever,
- 24 MR. ROBINSON: 28580.
- 25 MR. GUINEY: -- 28580, that is specific

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1 to rolling resistance coefficient was the
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- 2 repeatability number. Because if you don't use a
- 3 coefficient then we don't have to publish a number
- 4 of different scenarios under which force
- 5 repeatability would have.
- 6 Because if you don't use an index then
- you're in big trouble when you're trying to
- 8 specify the repeatability requirements of a
- 9 machine.
- 10 MR. LAMBILLOTTE: Bruce Lambillotte with
- 11 Smithers Scientific.
- MR. ROBINSON: Yeah, Bruce.
- 13 MR. LAMBILLOTTE: Tim, I'm looking at
- some data that we had generated where we were
- 15 working with tires from the same manufacturer, and
- they're actually from the same design. And to a
- large extent, it's supporting what you're saying.
- 18 It's showing that as weight goes up
- 19 there's a correlation when you look at this whole
- 20 range of sizes, when you see as weight goes up
- 21 we're seeing higher and higher rolling forces, but
- 22 we're seeing lower and lower rolling resistance
- coefficients.
- When you look at these tires that are
- 25 heavy, that have high rolling forces, but low

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1 rolling coefficients, is any actual fuel economy
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- 2 getting done to support the fact that they're
- 3 better for fuel economy?
- 4 I'm not talking rolling resistance
- 5 testing, I'm talking actual fuel economy testing.
- 6 MR. ROBINSON: Well, I'm not sure what
- 7 you're comparing. It sounds like apples to
- 8 oranges because you got tires that have a higher
- 9 weight and a higher inherent rolling resistance
- 10 coefficient. And you're looking at the slope of
- 11 that curve versus something that's a little bit
- 12 different that has a lower weight. So, like I
- 13 said, --
- MR. LAMBILLOTTE: Oh, I'm not confusing
- it at all. I'm looking at two charts that have
- 16 inverse correlations that have pretty good
- 17 relationships. These are all tires from the same
- 18 manufacturer; these are tires of the same design.
- 19 Where I'm looking at increasing weight has a
- 20 pretty high correlation to higher rolling forces,
- 21 but higher weight is inversely related to the
- 22 rolling resistance coefficient.
- 23 And I'm not arguing that this is bad for
- 24 rolling resistance, what I'm really asking is have
- 25 these kind of relationships really been looked at

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1 from an actual fuel economy testing. Because we
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- 2 haven't done that and maybe you have.
- 3 MR. WISCHHUSEN: Bruce, this is Mike
- Wischhusen, Michelin. Just to clarify your
- 5 question, you're looking at different sizes within
- 6 a tire line?
- 7 MR. LAMBILLOTTE: That's correct, --
- 8 MR. WISCHHUSEN: Okay, so --
- 9 MR. LAMBILLOTTE: -- different load --
- 10 MR. WISCHHUSEN: Right, so the only
- valid fuel economy comparison would be between
- 12 different tires that fit the same vehicle. And in
- that case, that's precisely the case Tim has gone
- 14 through. The larger tire with the larger load
- 15 capacity will operate at a lower percentage of its
- 16 total load, and therefore have a lower rolling
- force which would give better fuel economy.
- 18 So, you can't compare -- you can't ask
- 19 the fuel economy question between two tires that
- 20 will not fit on the same vehicle.
- 21 MR. LAMBILLOTTE: I agree with you. But
- 22 if you start looking within tires that fit on the
- same wheel and can be mounted on the same vehicle,
- 24 we also have had some reversals in direction, and
- 25 increasing rolling forces, but reduced rolling

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1 resistance coefficients.
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- 2 That's where my interest lies.
- 3 MR. ROBINSON: Well, I don't know if
- 4 we've answered your question, Bruce. But maybe we
- 5 can have an offline dialogue on that one.
- 6 MR. LAMBILLOTTE: That would be good.
- 7 MR. ROBINSON: Okay, next slide, please.
- 8 Okay, so now we're moving from rolling resistance
- 9 force versus rolling resistance coefficient into a
- 10 rating system.
- So the RMA proposal for a rating system,
- 12 first of all, we're looking at the NHTSA
- 13 StarsOnCars program. Everybody, for the most
- 14 part, is familiar with that. And it rates aspects
- of vehicles in the five star rating system.
- 16 Current applications are a crash test,
- 17 rollover ratings; it's also used for new car
- 18 seating regulation.
- 19 Consumers are aware of this. They're
- 20 starting to become familiar with it, and have some
- 21 knowledge of the five star approach.
- 22 RMA believes developing a five star tire
- 23 efficiency rating system would benefit consumers
- 24 by providing information consistent with other
- 25 consumer information.

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1 I'm not so sure that we're locked into a
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- 2 star rating system. But I think we're locked in,
- 3 or at least our proposal is a bin type system,
- 4 whether we call it stars or whether we call it
- 5 letter grades, or fuel pmps or whatever. I think
- 6 we're open to that.
- 7 Okay, so now we get into the basis of
- 8 the RMA proposal. Our five star rolling
- 9 resistance coefficient rating system. This is
- 10 what we have lined up. And so a lot of questions
- 11 are going to be answered in the next few slides,
- so just hold on for a second here.
- 13 But our proposals, we have a five star
- 14 rating system. One star would be anything greater
- than 12 kilogram/tons. The bin widths are 1.5
- 16 kilogram/tons. So a two star would be anything
- between 10.5 and 12 kilogram/tons.
- 18 And going down to the five star, at
- 19 least -- up to the five star level, which would be
- 20 the lowest rolling resistance coefficient, would
- 21 be 7.5 kilogram/tons or lower.
- Next slide, please. And this is how we
- come up with all of this. As Mark mentioned when
- 24 he presented all of his data, this represents,
- 25 this curve, about 88 percent of the domestic

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1 market. And it's over 1000 datapoints.
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- 2 For all of the tires that were combined,
- 3 I think 1007 datapoints from the combined
- 4 California database as well as the RMA database.
- 5 But you see, based upon the
- distribution, we have a fairly evenly distributed
- 7 between five star, four, three, two and one. Of
- 8 course, the middle, three star system, would
- 9 represent about 46 percent of the current
- 10 distribution.
- 11 The chart you see on here is a sales-
- 12 weighted rolling resistance coefficient of the
- 13 percent of the current market as we've defined it,
- 14 which would fall into our proposed rating system.
- One percent of the current tires would be five
- star down to about 7 percent of the current tires
- would be one star.
- 18 Next, please. So Consumers Choice had a
- 19 proposed rolling resistance rating system. This
- 20 is really a rehash of what Mark presented. But
- 21 for the most part, the database that we collected
- 22 we feel is a good representation of what exists in
- the current marketplace. And accounts for about
- 24 88 percent of the domestic replacement tire
- 25 market. The other bullet points here you've

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1 already seen before, so we'll skip to the next
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- 2 slide, please.
- 3 Digging into this information in a
- 4 little bit more detail. We took this 1007
- 5 datapoints and said, okay, from a consumer's
- 6 standpoint, let's take a look at it and see what
- 7 would be available based upon speed rating.
- 8 One of our criteria is you replace a
- 9 tire with an equal-to or higher load index, make
- 10 sure the tire carries the load. And also you make
- sure you have the proper speed rating on the tire.
- 12 So what we have here is all the combined
- data. And on the horizontal axis we have whether
- it's a one, two, three, four or five star system
- 15 based upon our data.
- 16 Also indexed on the vertical system, we
- have speed rating. And as you can see, the one
- 18 star through two, three, four star rating systems
- 19 include all of the available speed indices.
- 20 However, when you get to five star, the
- 21 nature of the tires, we don't have any five star
- 22 rated W, Y or Z rated tires.
- Next, please. Now taking a subset of
- 24 that data and looking at a specific size, the
- 25 195/65R15, we have 102 datasets. A similar type

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1 scenario. You can see we have a pretty good
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- 2 distribution between one and four stars. We have
- 3 no choices, though, in the five star rating
- 4 category. But for the most part, if a consumer
- 5 would come in and wanted to buy a 195/65R15, he
- 6 would have a choice between one and four stars for
- 7 any speed rating. That's pretty much applicable
- 8 for that size tire.
- 9 MR. TUVELL: Tim, Ray Tuvell from the
- 10 Energy Commission. Let me just clarify again how
- 11 you got here. It appears to me that what you did
- is you created a five star system based on RRC
- 13 where you rated all passenger tires against each
- 14 other, is that correct? Regardless of size. I
- mean that's the concept.
- 16 All passenger tires on the market
- 17 regardless of size are rated on the five star
- 18 system based on RRC.
- 19 MR. ROBINSON: On a previous slide,
- 20 correct.
- 21 MR. TUVELL: Okay. So, and the net
- 22 effect of that is, in this case here on this
- 23 slide, you have no tires that are in the five star
- system, with five stars for the 195/65-15s.
- MR. ROBINSON: Within our dataset.

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MR. TUVELL: Correct. Okay, so let's
say, for the sake of argument, that this, in fact,
is all tires that are this size. There are none
in the five star.

MR. ROBINSON: Correct.

MR. TUVELL: What message does that say
to consumers?
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- 8 MR. ROBINSON: It tells them they have a choice between one and four stars.
- MR. TUVELL: Okay, right. But why --10 okay, so I'm a consumer. I want the lowest 11 rolling resistance tire. Why don't I have a five 12 13 star tire in the 195/65-15 that fits my vehicle? 14 MR. ROBINSON: Well, that's when it gets down to market conditions and market pressure. 15 You can be assured that once individual tire 16 companies understand that there's a demand out 17 18 there, people start to complain and say, hey, we
- there, people start to complain and say, hey, we
 have an opportunity to sell a 195/65R15 tire if we
 had a five star rating tire, you can be assured
 they're going to start to develop one.
- MR. TUVELL: Okay. Now here's where I'm
 going with that. Doesn't this then become a
 shortcoming of the system where you rate all tires
 against each other, versus let's say you took all

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1 195/65-15s and just rated them against 195/65-15s?
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- 2 MR. ROBINSON: Well, that's what we're
- 3 doing.
- 4 MR. TUVELL: No, no, I mean your system,
- 5 in the very beginning, I looked at this from a
- 6 size-specific basis. And I divided those sizes,
- 7 you know, all 195/65-15s in the market, and I
- 8 divided them into five categories, so that, in
- 9 fact, there would be a five star -- there would e
- 10 a group of five star 195/65-15s.
- 11 So the consumer then can go out and say,
- oh, yes, here are the lowest rolling resistance
- 13 195/65-15s in the marketplace because they're a
- 14 five star.
- MR. ROBINSON: Well, you could do that,
- but you'd have to slide the scale based upon the
- 17 representative market.
- 18 MR. TUVELL: No, I mean you wouldn't
- 19 have to do it that way. I'm just saying why not
- just rate tires based on their size. In other
- 21 words, take all the same size tire and base the
- 22 rating efficiency or energy efficiency on the
- size, itself, for each size.
- 24 MR. ROBINSON: Well, then you get into
- 25 the fact you won't have the opportunity to compare

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1 size to size.
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- MR. TUVELL: Okay, but we agree that
- 3 that's a small portion of the marketplace.
- 4 MR. ROBINSON: But it's still a -- I
- 5 don't know if it's small. It's a significant
- 6 portion of the marketplace.
- 7 MR. TUVELL: Okay, but so here's what
- 8 I'm getting to. If that becomes the driving
- 9 factor, that gee, we have to come up with a
- 10 methodology by which consumers can compare
- different sized tires, then do you end up living
- 12 with a system where there is no five star tire in
- 13 certain categories, versus wait, maybe let's not
- focus so much on the need to compare all size
- 15 tires against -- or all, you know, for a consumer
- 16 to compare different sized tires against each
- other.
- 18 And give them a system where they go out
- 19 looking for a five star tire and they can find it,
- in their size. And they'll find it every time.
- MR. ROBINSON: Mike, do you want to
- 22 comment on this?
- MR. WISCHHUSEN: This is Mike
- 24 Wischhusen, Michelin. A couple points. Somebody
- 25 made the comment earlier today, I think there are

1 in excess of 300 active tire sizes. So, you know,

- 2 first you're looking at 300 different rating
- 3 systems.
- And now to try to take care of my
- 5 friend, Gene, try and explain that -- there's a
- balance. I mean there's a natural balance between
- 7 complexity and effectiveness.
- 8 Tire size is a way you can do this.
- 9 Then you've got 300 plus different rating systems.
- 10 You could do it on a range of max load capacity,
- okay. And that begins to address what Tim is
- 12 talking about where you may be looking at some
- 13 size flexibility.
- 14 You could look at it on the basis of
- 15 outside diameter of the tire. You could have
- 16 different classes of outside diameter of the tire.
- 17 Because the outside diameter of the tire is a very
- 18 close approximation of load capacity of the tire.
- 19 So there are many ways to do it, but
- 20 it's a balance of complexity versus effectiveness,
- 21 ability to convey the information to the consumer.
- 22 And I'm with Tim, and actually I'm going
- 23 to address this point in my presentation later,
- having an empty bucket at the top of the scale is
- 25 the best incentive you're going to get

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1 manufacturers to change what's offered in the
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- 2 marketplace.
- 3 You know, but, hey, I'll save millions
- 4 of dollars in development costs, and we'll set up
- 5 the bucket system so that I already populate that
- top bucket, and I don't have to improve anything.
- 7 MR. ROBINSON: There's no incentive.
- 8 MR. WISCHHUSEN: Yeah, exactly.
- 9 MR. TUVELL: I appreciate the points,
- 10 and you make it sound so black and white. It's,
- gee, it's that or that, and that's all. When, in
- fact, there's many variations in between, Mike.
- And I wish that you would open your mind to say,
- 14 wait, there are different variations, doesn't have
- to be simply one way or the other.
- And that's what we're trying to get out
- here, is the opportunity for people to consider
- 18 and explore and understand that there are various
- 19 ways of doing this that could possibly achieve all
- of these objectives, including the one.
- 21 And believe me, I will tell you, that
- one of my key objectives in any system I come up
- with is something that's going to create
- competition among the manufacturers.
- 25 It will happen. It will happen. But

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1 there's various ways to get that to happen.
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- MR. ROBINSON: Well, let's proceed here.
- 3 We have some additional information which may, I
- 4 think, clarify and add some credence to what the
- 5 consumer actually could use, which is miles per
- 6 gallon -- actual gallons of gas saved.
- 7 DR. WADDELL: Walt Waddell, I have a
- 8 question based on your proposed five star rating
- 9 system. Looks to me like your system is actually
- 10 even more liberal than the European system because
- 11 your max RRC at 7.5 encompass two of their bands
- or classes, is that correct?
- MR. ROBINSON: Possibly, yeah. Well,
- 14 the European system bands, some of those are
- 15 hypothetical, which cannot be filled yet. Those
- 16 are for future expansion.
- 17 DR. WADDELL: But we just saw that with
- 18 the 195 tire.
- MR. ROBINSON: Right.
- 20 (Parties speaking simultaneously.)
- 21 DR. WADDELL: No, no, I understand that.
- 22 There's no band D --
- 23 MR. TUVELL: Come to the mic if you need
- 24 to talk.
- DR. WADDELL: But what happens is I'm

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saying the European system has a 6.5 class A, and
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- then a 6.6 to 7.7 class B. You're throwing all
- 3 the A and Bs and giving them five stars. You
- 4 could have given the 6.5s the five stars, and then
- 5 greater than 12, no stars.
- 6 MR. ROBINSON: Can you scroll back to
- our -- go to the previous slide, please. The one
- 8 that shows the Bell-shaped curve. There we go.
- 9 Okay.
- 10 What's your point, Walter? You're
- saying we could have slid this down or slid it up?
- 12 DR. WADDELL: Well, if you're wanting a
- 13 universal type system, Europe's got six
- 14 categories. I understand one of them --
- MR. ROBINSON: I'm not hearing --
- DR. WADDELL: -- is not filled.
- 17 MR. ROBINSON: Are we hearing we want a
- 18 universal type system?
- 19 DR. WADDELL: No. I'm just questioning
- 20 what it is we're proposing. We're proposing here
- 21 to combine Europe A and B into five stars. Yes?
- MR. ROBINSON: Sorry, we're what?
- DR. WADDELL: The proposal here is this
- 24 1 percent in the five star --
- MR. ROBINSON: Correct.

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1 DR. WADDELL: -- is European bands A and
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- 2 B combined.
- 3 MR. ROBINSON: That's possible. I'd
- 4 have to take a look at it, but, yeah, sounds like
- 5 it.
- DR. WADDELL: Okay, thank you.
- 7 MR. ROBINSON: Okay. This one. Great.
- 8 A lot of good dialogue.
- 9 The next item is again, taking a subset
- of 1007 datapoints, the 265/70R17, 65 tests in
- 11 this case. And for the most part a pretty good
- 12 choice for all those different type tires.
- 13 Now, the one star rated system you don't
- 14 have some H speed rated tires in there, but,
- again, this would open it up to competition, could
- 16 potentially, if there was a demand in the
- marketplace, fill that category.
- 18 Next slide, please. So the question,
- 19 how do we provide additional information related
- 20 to safety and durability so the consumer will
- 21 understand the potential tradeoffs when it comes
- 22 to a fuel efficiency rating system.
- We're not just trying to sell a tire
- 24 based upon fuel efficiency. We also have to
- 25 consider safety. So consumer information:

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1 components, tire efficiency, rolling resistance,
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- 2 also safety, which we are going to advocate using
- 3 wet traction from UTQG, and durability tread wear
- 4 from UTOG.
- 5 Next slide, please. Can you slide that
- 6 over a little bit? Looks like we're truncated
- 7 some of it.
- 8 (Pause.)
- 9 MR. ROBINSON: That's okay, we can go
- 10 back -- I think what I need is on there. Okay,
- 11 this is a trend analysis we did on all the
- 12 datapoints that we collected, the 1007 datapoints,
- 13 comparing looking at the RMA five star rated
- 14 system and looking at the number of stars within a
- 15 given speed category. And also looking at four of
- 16 those star ratings, the comparable tread wear
- 17 range and the UTQG traction range.
- 18 So you can see the trends are, as you go
- 19 up in speed rating your choices in average fuel
- 20 efficiency ratings, from a star rating based
- 21 system, decrease. Also your tread wear ratings
- 22 typically decrease, as well. But your traction
- 23 ratings increase.
- 24 So hypothetically let's just take a look
- 25 at an H rated tire. I can say, okay, I want a

1 five star rated tire for fuel efficiency. But

- based upon what we see now in the marketplace that
- 3 would require an A traction grade. So you would
- 4 not be able to get a AA traction grade five star
- 5 rated tire. So this is going to provoke
- 6 competition within the marketplace.
- Next. So integrating safety and
- 8 durability consumer information we'd like to use
- 9 traction as a surrogate for safety and tread wear
- 10 as a surrogate for durability. And use UTQG in
- 11 combination with fuel efficiency information at
- 12 point of sale.
- Next, please. This is an RMA concept.
- 14 It's one method that could be used. You convey
- 15 all this information so that the consumer can make
- 16 an informed choice. Hypothetical tire, but tire
- fuel efficiency rating, stars, one, two, three,
- 18 four, five. This could be letter grades, could be
- 19 fuel pumps, whatever.
- 20 But it shows the relationship of the
- 21 fuel efficiency rating system in combination with
- 22 the UTQG traction grade, in combination with the
- 23 UTQG tread wear grade. All the information would
- 24 be available so the consumer could make an
- 25 informed choice, looking at both safety,

- durability and fuel efficiency.
- Next, please. So, how do we tie all
- 3 this in to the consumer so that they can
- 4 understand, okay, I got a four star versus a three
- 5 star. What's that really mean to me in the
- 6 marketplace.
- 7 What we could do, this is an RMA concept
- 8 on how to communicate potential fuel savings to
- 9 consumers. You could give them point-of-sale
- 10 information stating that, and of course this has
- 11 to be worked out to make sure that it's accurate.
- We're fairly sure that it looks pretty good, but
- we need to confirm that.
- 14 But going from a one star to a two star
- 15 system, got a new tire, it's a one star, and a new
- tire that's a two star. What does that really
- 17 mean to me for my specific vehicle for estimated
- 18 annual fuel savings.
- 19 Well, if we look at the hybrid going
- from a one star to a two star, that saves me about
- 21 six gallons of gasoline per year. This is a way
- 22 to tie it into the star rating system and to
- convey to consumers how much fuel savings they'll
- have per year.
- Next, please. So will consumer

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1 information stimulate manufacturer competition and
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- 2 innovation. And our answer is yes. The federal
- 3 UTQG program illustrates how the availability of
- 4 consumer information stimulates competition and
- 5 product improvement.
- 6 Mike will mention in a minute here that
- 7 UTQG traction grade, we used to have A, B, C. But
- 8 through the progression of technology and the
- 9 improvement of tires over time, all the tires
- 10 started to cluster around an A traction grade.
- 11 So then we expanded that to have a AA. So
- 12 that's how technology works, and how competition
- forces improvement.
- Next, please.
- 15 MR. TONACHEL: Sorry to interrupt. Luke
- 16 Tonachel from NRDC. Back in your table you give
- 17 the example of going from a one star to a -- I
- 18 guess one to a two star, and the gallons saved.
- 19 Is it all additive? If I went from a two to a
- 20 five?
- 21 MR. ROBINSON: Yes, yes, it's additive.
- 22 Of course, those details all have to be confirmed
- 23 to get exact numbers. But this is, in concept
- they would be additive.
- Okay, so summary. Rolling resistance

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1 coefficient should be used as a rating system

- 2 basis as opposed to rolling resistance force.
- 3 We feel it provides consumers with
- 4 accurate fuel efficiency information and direction
- 5 for their vehicle, particularly when it comes to
- 6 upsizing or changing tire sizes.
- 7 The ISO 28580 procedure is based upon
- 8 rolling resistance coefficient for lab alignment;
- 9 and as Dan mentioned, data quality requirements.
- 10 The ISO 28580 procedure should be used
- as a test basis to rate tires for fuel efficiency
- 12 primarily because it includes provisions for lab
- 13 alignment -- be reporting numbers that are aligned
- 14 numbers where you can compare lab A to lab B for
- 15 the same tire.
- A five star rating system is recommended
- 17 with 1.5 kilogram/ton bin widths as supported by
- 18 the ISO 28580 task group alignment uncertainty
- 19 values based upon measurement resolution of the
- 20 best worldwide labs.
- 21 Now, this is based upon uncertainty. As
- Dan mentioned already, the risk associated as you
- 23 approach the bin limits.
- 24 We also recommend using UTQG and tire
- 25 fuel efficiency rating together as consumer

1 information at point of sale. We can't forget the

- 2 safety aspects of consumer information.
- 3 And then last but not least, the star
- 4 rating system could be linked to information
- 5 providing consumers with average expected fuel
- 6 savings per year.
- 7 Next slide, please. And that's all I
- 8 have. So, question?
- 9 MR. TUVELL: Thank you very much, Tim.
- 10 Ray Tuvell with the Energy Commission. First off
- I would like to mention one thing. I have a copy
- of the Bridgestone real questions/real answers,
- 13 tires and truck, fuel economy, a new perspective.
- I don't know if any of you folks get
- 15 into the publications or have a chance to take a
- 16 look at this. Outstanding piece of work.
- 17 At some point down the road when we go
- 18 out to consumers and try to educate them on the
- 19 subject of fuel efficiency for passenger tires, I
- 20 want you and Bridgestone to be a part of the team
- 21 that helps us do it.
- MR. ROBINSON: Oh, sure.
- MR. TUVELL: I mean if -- you could take
- 24 this same stuff that you have done for trucks and
- 25 help translate it into the subject of passenger

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1 tires. And I know you can, because you've
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- 2 obviously got the knowledge and you know how to
- 3 get the message across.
- We'd love to be able to work with you on
- 5 that. This is an outstanding piece of work.
- 6 MR. ROBINSON: Thank you.
- 7 MR. TUVELL: Your third point in
- 8 particular, Tim, we talked about it earlier. I
- 9 would really love to see the citation of the 1.5
- 10 kilogram/ton bin width tied to the ISO 28580 task
- 11 group.
- 12 If you can show me a task group report
- 13 or something where they say that, and they reach
- 14 that conclusion, I would love to be able to see
- it. Because I can't find that kind of stuff.
- 16 Okay. I can't find it.
- MR. ROBINSON: Ray, it's not in there.
- 18 The ISO 28580 task group submission was not to
- 19 recommend bin widths. But what they did provide
- was, to put it in layman's terms, you know, the
- 21 resolution on our measuring stick, and how
- 22 accurate that is, such that looking at uncertainty
- and the risk associated with being close to the
- 24 edges of the bin, what they would recommend.
- 25 Which would be, I think, 1.39 as a minimum.

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1 And we've taken the 1.5 as a good round
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- 2 number -- and part of it is based upon the EU
- 3 proposal -- for setting up our bin widths.
- 4 Can you go back, please, to the Bell
- 5 shaped curve. There's one more point I want to
- 6 make. And this gets down to this point right
- 7 here.
- 8 These bin widths are approximately about
- 9 10 percent apart on average, maybe a little bit
- 10 more than that. But a 10 percent change in fuel
- efficiency is equal to about a 1 to 2 percent --
- 12 I'm sorry, a 10 percent change in rolling
- resistance is equal to about a 1 to 2 percent
- 14 change in fuel efficiency.
- 15 So going from a two star to a three star
- 16 tire, and I get 25 miles per gallon, I get 10
- percent improvement, my miles per gallon is going
- 18 to go, instead of 25, it's going to go to 25.25.
- 19 So that's very very difficult for the end user to
- observe.
- MR. TUVELL: Okay, now --
- MR. ROBINSON: So it doesn't make a lot
- of sense to make these much tighter.
- MR. TUVELL: No, I understand. But I
- 25 mean this whole bin system and the justification

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for it, and how it's tied back to 28580, I can't
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- retrace those steps. Yet I've seen that time and
- 3 time again in the presentations today. And that's
- 4 why I'm restating this problem. So, you know, so
- 5 there's no question in anybody's mind about it.
- 6 But while you're on this chart, in a
- 7 number of presentations today there have been
- 8 charts that have been reference to the RMA dataset
- 9 of 200-plus combinations of tire sizes, and I
- 10 think that's what this is here, too.
- 11 Until we're able to get our hands on
- that dataset to independently analyze it, we're
- not in a position to be able to look at something
- 14 like this and say we agree or not. Okay.
- 15 So I want to restate this over and over
- again. The extent to which you're using datasets
- that we don't have the ability to independently
- analyze, good for you, but how do you expect me to
- 19 do anything with it. Okay.
- 20 MR. GUINEY: Dan Guiney, Yokohama. Let
- 21 me try to do my best to help with the ISO versus
- 22 the calculation of categorical widths.
- The best way to describe that is there
- 24 are available statistical methods that have
- 25 nothing to do with ISO. They are just basic

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statistics that any statistician -- I'm not one,
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- I'm a layman, I understand a good bit of it, but
- 3 they could come and present to you the exact same
- 4 terminology, just statistically, how all that's
- 5 derived.
- 6 The ISO group did use methodologies that
- 7 are common statistics to resolve categorical
- 8 widths as a judgment for different alignment
- 9 methods. It's all statistics that's available to
- 10 anyone.
- So, probably what would be appropriate
- 12 is a future discussion and a future review of the
- 13 statistical methods to judge the categorical
- 14 widths. And it really doesn't have any unique
- applicability to ISO. It was just normal
- 16 statistical methods that were used to judge
- 17 alignment methods.
- 18 MR. TUVELL: Ray Tuvell with the Energy
- 19 Commission. Dan, I appreciate the offer and I'll
- take you up on it.
- 21 I actually need two things to help me
- 22 with this subject area. One is more in-depth and
- inside information on what happened with ISO and
- that committee, and what they actually concluded.
- 25 Because there's been a breakdown in

information getting to us on that. We're getting 1

it now through filtered sources that suggest to us 2

that it is not the direct information that was 3

4 developed then. And it concerns us a lot.

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5 And then so I'd love to get a more in-6

depth understanding of what's happening there.

didn't mention today on, at least in depth, on 28580. Who's going to be running the reference lab? When? When are they starting up? When are we going to start seeing some of these tires available for other candidate labs to be

Plus some of the subjects that you

14 setting up the administrative mechanism for that?

calibrated against the reference lab? Who's

So that I will know whether or not this lab has

been calibrated against the reference machine.

How's that all being handled? Who's responsible for making sure that it gets underway and gets handled?

I mean I have my list of questions on what's going on with ISO and the test protocol that's endless right now. And we dearly need somebody to step forward who can give us the objective straightforward picture on what's going on there. Because it's of significant importance.

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1 So, really, it's that aspect of ISO
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- 2 28580 that's more important to me than what do you
- 3 do statistically and how you can do different
- 4 analyses.
- 5 MR. MEIER: It's Alan Meier. And I had
- one question about consistency with the European
- 7 approach. And the last time I heard about the
- 8 European approach they actually had a couple bands
- 9 at the bottom that were only 1 kilogram/ton wide.
- 10 Is that accurate?
- 11 MR. ROBINSON: I'm not sure if they were
- 12 1, they may be 1.25. We have to go back and look
- at the EU proposal, but most of them in the range
- that we're in are same band widths, 1.5
- 15 kilogram/ton.
- I believe they had some that were a
- 17 little lower, they were 1.25.
- MR. WISCHHUSEN: Yeah, we have to
- 19 realize the European system is not finalized.
- 20 MR. ROBINSON: Right, --
- 21 MR. WISCHHUSEN: I mean it's a proposal
- 22 at this point.
- MR. ROBINSON: -- it's hypothetical.
- 24 MR. MEIER: So, are you going to propose
- 25 a different, make a change in these to keep them

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harmonized with the Europeans?
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- 2 MR. ROBINSON: That's not our proposal
- 3 right now. No, this is our proposal.
- 4 Okay, any other questions? Okay, thank
- 5 you.
- 6 MR. TUVELL: Take a break? For those of
- 7 you on the internet, we're going to take a five-
- 8 minute break.
- 9 (Brief recess.)
- 10 MR. TUVELL: Folks on the internet,
- we're going to reconvene now with the last
- 12 presentation, Mike Wischhusen of Michelin.
- MR. WISCHHUSEN: Okay, good afternoon,
- 14 everybody. I'm very happy to tell you I'm the
- 15 last scheduled speaker today. Okay.
- 16 I want to talk a little bit about the
- 17 testing and compliance. And, you know, I brought
- this point up this morning. Always like to
- 19 periodically go back and remember why we're here,
- you know. We're here to talk about AB-844.
- 21 And you know, what AB-844 requires is,
- you know, to select a test methodology; and then
- 23 based on that methodology, develop a rating
- 24 system. And then provide or facilitate the
- 25 reporting of data on tire performance, okay.

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1 That's why we're here.
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- Now, next slide. At the last meeting,

 Smithers, I believe it was Smithers, presented

 some information on the total number of SKUs in

 the marketplace. It's close. That's a pretty

 good number. I mean when we look at what each of

 us have in our own portfolios, their totals are

 pretty good.
- 9 Remember SKU is stock keeping unit. I
 10 mean that's not a term, you know, unique to the
 11 tire industry, but basically that's, I want a
 12 195/65-98H MXV4. Okay. That's a SKU. That's
 13 what you go and buy. It's the part number.
- Now we got to remember any count of SKUs in the marketplace is simply a snapshot in time, because that number changes constantly. We're always adding SKUs to the market; we're always removing SKUs from the market.
- Now, hopefully, in a well balanced system, you're removing just about as many as you are adding at any given time.
- For us, at this point in time, about 10
 percent of the SKU count is renewed every year.

 Just, you know, rough figures. Now, don't make
- 25 the extrapolation that that says an average SKU

1 life is ten years. That's not quite true, because

- 2 not all tires, not all classes and sizes of tires
- 3 are renewed at the same rate.
- 4 The ultra high performance stuff tends
- 5 to be renewed on a much shorter cycle. Snow tires
- tend to be renewed on a much shorter cycle. Some
- 7 of the mass market broad line tires have a long
- 8 luxurious life. So it's a bit of a stretch to say
- 9 average SKU life is ten years. But, on average,
- 10 10 percent of the total SKU count gets replaced
- 11 every year. Okay, so that's a pretty good number.
- Now, let's go to the next slide. Just,
- 13 you know, philosophically, the testing that we do
- 14 as manufacturers historically has been centered
- around endurance traction and tread wear. Okay,
- 16 those are the ones we do the largest quantity of
- 17 testing on.
- 18 And interestingly, you know, those are
- 19 the three things that always show up at the top of
- 20 the market surveys, you know, what are consumers
- after when they're looking for tires.
- Now, if we start doing a lot more
- 23 rolling resistance testing it's going to require
- some significant investment on the part of the
- 25 industry. I mean that's, I don't think, a

- 1 surprise to anybody.
- 2 The industry understands that. We
- 3 accept it. We're happy to do it, but we just want
- 4 to try to do it in the most economical and most
- 5 beneficial way.
- 6 Okay, next slide. The question of
- 7 current tire capacity came up, and I will tell
- 8 you, that is a thorny question. That is not an
- 9 easy question to answer. It's not as simple as
- 10 counting excess machines. I mean I think you can
- go through any one of our facilities, you won't
- 12 find excess machines. I mean we don't buy test
- 13 equipment and let it sit idle. I mean that's a
- very poor investment on our part.
- 15 You've also got to realize the machines
- 16 that are used for rolling resistance testing can
- be used for other things. So, if we're not
- 18 running a rolling resistance test on Tuesday
- 19 afternoon, that doesn't mean that machine is idle.
- 20 It may be doing another test. Okay.
- 21 You've also got to realize it's not only
- test machine capacity, it's the availability of
- 23 operators to run those tests. Okay. So you can
- have the machine, but you don't have an operator,
- and you can't run any more tests. So you've got

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1 to look at both of those things.
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- So, now each company, there's no

 standard model for how we equip, account for and

 staff our testing facilities. Everyone of us does

 it differently. So to try to throw us all into

 one model is a little bit difficult.
- So, the concept of excess capacity can
 be challenging. And trust me, it's very
 challenging.
- If we go to the next slide, we tried 10 looking at it a different way, okay. We kind of 11 reversed the question. Rather than saying how 12 13 much capacity do you have, and how fast could you 14 test all these tires, we turned it around and said, if we had a time target to do all this 15 testing what would we have to do to our capacity 16 to meet that time, okay. 17
- Now, if you look at current, you know,

 today capacity in terms of machines, and labor to

 run them, and in the hypothetical situation that

 we had to test multiple replicates of every SKU we

 make, which was in the vicinity of 24,000 there,

 it's going to take decades to do that. You know,

 given the current capacity.
- 25 And that goes back to my slide a minute

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ago, if we're going to do that much testing we
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- 2 have to make some investment, okay.
- 3 So, you know, we did an exercise to look
- 4 at that investment. Go to the next machine.
- 5 Let's look at the assumptions on the right first,
- 6 okay. We assume we're going to test every SKU,
- 7 three replicates of every SKU. We are not
- 8 counting the additional ongoing compliance testing
- 9 or quality control testing that we would have to
- do on top of it. We're only looking at the
- 11 initial count of tests.
- 12 Three-year implementation period, again.
- 13 I mean that's a number that's picked out of the
- air, but in the regulatory world, the three-year
- implementation timeline is not uncommon.
- So, now we say, okay, the existing
- 17 machines we have, add the necessary labor to take
- 18 those machines to 100 percent utilization, all
- 19 right. And then add additional machines and
- 20 additional staffing to finish the rest of the job.
- 21 Again, you know, Smithers reporting,
- they're looking at the machine availability
- question. Said it's probably about 18 months, you
- 24 know, to order a machine, get it installed and
- 25 start using it. Again, that's probably a good

- 1 estimate.
- 2 So, what that says, though, is if we
- 3 start today and order machines today, I'm not
- 4 testing until 18 months from today. So that cuts
- 5 in half my three-year implementation time. So I
- 6 now have actually 18 months to do this testing,
- 7 not 36 months to do this testing.
- And you've got all the other costs. I'm
- 9 not sure in the previous estimates, you know, they
- 10 thought of things like HVAC costs, electricity
- 11 costs and all that stuff. But there are operating
- 12 costs for these machines. I mean they're all
- 13 electrically driven.
- 14 And the other thing, we're not going to
- 15 design and build a tire in South Carolina and test
- it -- and send it to France to be tested, okay.
- 17 Other companies are not going to design and build
- 18 a tire in Tennessee and send it to Japan to be
- 19 tested, okay.
- 20 The testing capacity exists and the
- 21 testing capacity that's available is the testing
- 22 capacity that is where you operate, okay. So the
- 23 global testing capacity is really not valid.
- 24 You've got to look at the usable, accessible test
- 25 capacity.

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Okay, so if we do that, with all those
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         assumptions, we're going to buy a certain number
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         of machines to the tune of about $7.5 million,
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 4
         okay. And that's almost 6 million of test
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         machine, itself. But then you can't just put this
 6
         test machine on a bare floor you know, outside the
         front door of the test building. I mean it's got
         to be in a proper environment. So there are some
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         test cell costs that go along with it.
                   Don't forget, if we're going to be
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         testing three times 24,000 tires, that's 75,000
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         tires. Those tires cost money. And after you
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         test them you can't sell them, you have to dispose
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         of them. They're a disposal cost. I mean so
         there are tire costs to this idea of testing.
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                   All those costs, those aren't annual
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         costs, they're capital investments, a one-time
         cost. But, you know, look at things like waiver.
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         This is the additional people. And we're going to
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         a 24/7 shift cycle, you know. How many people
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         would we have to hire to run these machines 24/7.
                   You've got energy costs; you've got
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         maintenance costs. I mean these are complex
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         machines, they break, the need preventative
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maintenance, okay. So there's a cost associated

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1 with that.
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- Total that all up, you're looking north

 of \$21 million to do that. And, again, heavily

 driven by that three-year assumption.
- Okay, let's go to the next slide. Now,
 that brings us the question, all that analysis was
 done on the presumption that we've got three
 triplicates of every tire. Okay.

Is there another way to do this? Yeah,

we think there is. And that would be to develop

an efficiency rating system comprised of self
certification plus some sort of an audit system.

You know, if we do it like the federal government

does it, it's self-certification with an audit.

We know they're auditing us, okay. That's kind of

an incentive not to cheat.

You can also do it, rather than a government audit, you can do a stakeholder challenge, okay. I don't believe Dan, you know, I want you guys to check Dan, so actually I will check Dan's tire, okay.

But there are ways to do this, okay. So don't think that self-certification is carte blanche for manufacturers to cheat. I mean say certification works. I mean NHTSA uses and trusts

1 self-certification with the federal motor vehicle

- 2 safety standards, okay. These are the safety
- 3 standards that govern the safety of motor vehicles
- 4 and tires. That's the self-certification system.
- 5 Okay, let's go to the next slide. The
- first option we had, which was do all the testing
- 7 and submit all the data. It would require tire
- 8 manufacturers to submit test data on every tire
- 9 sold in California. I mean that's what AB-844
- says.
- Now, be realistic. Okay. We don't make
- 12 unique tires for the state of California, okay.
- 13 So what that requirement's going to do, we're
- going to have to test every tire we build, you
- 15 know, regardless of where it's sold in the United
- 16 States. I mean that's reality.
- I mentioned it before, we're not only
- 18 talking about the initial testing, but we've also,
- 19 depending upon the quality system that each one of
- 20 us uses, and each one of us uses a different
- 21 quality system, but we're going to have to do
- 22 periodic rechecks.
- Okay, so in addition to that 75,000 test
- 24 slug you've got to digest, annually, you're going
- 25 to be doing more testing, which is the 10 percent

of the new SKUs that come into the market, and

- 2 however many additional tests you're doing, you
- 3 know, just to verify that you're still where you
- 4 think you are.
- 5 Okay. All right. Now, in our
- 6 estimation that data submission option, you know,
- 7 this idea of massive amounts of testing is
- 8 probably the highest cost and the longest
- 9 implementation time of the possible solutions.
- 10 You know, you've got capital investments
- on the manufacturers part, and the operating
- 12 expenses. Whatever organization is receiving this
- data has got to invest in the expertise so they
- 14 understand what the data is, and they know what
- 15 they want to do with it, and they do whatever it
- is they want to do with it. So there's a cost;
- there's a cost there to the presumed regulatory
- 18 agency.
- 19 It's come up a couple of times, there's
- 20 a larger investment both for the regulator and for
- 21 the manufacturer, I believe it was Dan's point;
- 22 and for Consumers Union on consumer education. I
- mean this stuff is not intuitively obvious, okay.
- I mean if there's one conclusion we can draw from
- 25 however many years we've been working on this,

1 this stuff's not intuitively obvious, okay.

2 And we can't expect consumers to

3 immediately grasp concepts like rolling resistance

4 force, rolling resistance coefficient and things

5 like that. So there's going to have to be a lot

of education that goes along with it, and that's

7 not free.

All right, next slide. All right, now let's look at the other way, the concept of self-certification. As I said, that is the bible for U.S. federal laws, U.S. federal regulation, self-certification. I mean we know it in the motor vehicle industry, I mean that's the way it goes.

The burden is solely on the manufacturer to insure compliance with federal safety and consumer information regulations, okay. It's used for UTQG, it's used for the federal motor vehicle safety standards.

It does not specify the means to comply, okay. It doesn't say you must do this to assure yourself that you comply. It simply says you must assure yourself that it complies. And when we audit you it had better comply. And if we audit you, here's what we will do. Okay, so that test procedure for the audit process is known to us,

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1
         okay.
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- So we have the ability to say whatever 2 method we choose is validated by the audit test 3 4 procedure. Okay.
- 5 Next slide. Now, again, it's not only 6 we have to prove to ourself once that it passes the test, we have to continue to assure ourselves that things haven't changed, something hasn't 8 happened that means it isn't going to pass again. 10 So, again, whatever quality system we have in place -- and that's our choosing; I mean that's 11 not specified by the regulation -- we're going to 12 13 do more testing based on that.
- 14 Okay, next slide. All right, now why does self-certification work. There are 15 significant penalties for noncompliance, all 16 right. I mean if we screw up we know there's 17 18 fines for not complying, okay. If we get caught not complying we pay a hefty fine. Okay, that's a 19 big deterrent. 20
- 21 Also, the consequences of noncompliance, you know, in addition to the cost, that's a damage 22 to our company's reputation, okay. And in the 23 24 business world when we're selling products to consumers our reputation is the most important

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1 thing. Flat out, okay.
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- If your consumers, if the purchasers of your product don't trust you, they will not buy your product, okay. We guard that very zealously.
- And there's the periodic government
 auditing. I mean that's the way we work with
 NHTSA. They periodically audit. Doesn't have to
 be a government audit, it could be some sort of
 stakeholder challenge system. It's going to work
 the same way.
- 11 Okay, next slide. Now, what are the
 12 benefits of a self-certification system? It
 13 minimizes the government bureaucracy that you need
 14 to put in place to manage a system. It doesn't
 15 eliminate it. It reduces it. Maybe minimize is
 16 too strong, it reduces the bureaucracy that's
 17 needed to ride herd on another type of system.
- It give us, the companies, the

 flexibility to design a compliance program to meet

 those needs. And I'll tell you, flexibility

 equals reduced costs, okay.
- 22 When a procedure is dictated it's
 23 expensive. If the guidelines are dictated, if you
 24 have the flexibility each one of us is going to
 25 choose a slightly different path, which reduces

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1 our costs the most. But still gets the end
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- 2 result.
- And we'll use a variety, you know, a
- 4 combination of methods to insure compliance,
- 5 testing, I mean testing is the most
- 6 straightforward. You throw it on the machine and
- 7 you see what it does.
- 8 We've got some pretty sophisticated
- 9 computer models, okay. And we can predict very
- 10 very closely a number of performances of a tire,
- 11 okay.
- 12 Now, testing and computer modeling are
- 13 not mutually exclusive. Based on what you see in
- 14 the testing you develop the theory that lets you
- 15 develop the model. Then you run the model and you
- go back and you check the model. You validate the
- 17 model with testing. So it's a combination there.
- But long term, once that model is
- developed, you can significantly reduce the number
- 20 of tests, all right. And there, again, that's the
- 21 benefit to the manufacturers of not over-
- 22 specifying, okay. So it's, you know, self-
- 23 certification if a good point there.
- You know, quality control in the
- 25 manufacturing process, some companies will pick

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1 random tires off the line and test them. You
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- 2 know, some companies will use predictive modeling.
- 3 Some companies will use architectural measurement
- 4 controls. There's many different ways to assure
- 5 that compliance.
- And, again, we do things we're not going
- 7 to tell you about. I don't want these guys, you
- 8 know, to hear what we do. I mean and there is,
- 9 accept it, guys, there's a lot of trade secret in
- 10 this business. Okay. A lot of proprietary
- 11 information.
- 12 So every once in awhile you're going to
- ask something and we're going to smile and say, I
- 14 can't answer you.
- 15 Okay. Next slide. Now, let's look, you
- know, Jim made a proposal for a self-certification
- 17 based energy efficiency rating system, okay. So
- 18 now let's go take self-certification, which the
- 19 last couple slides been talking about. Now let's
- 20 take self-certification together with a proposal
- for an efficiency rating system.
- 22 Again, from our perspective, the most
- 23 cost effective means to assure compliance, and
- 24 that's cost effective for the industry, and it's
- cost effective for whoever is going to be

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1 monitoring the compliance with the regulation.
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- 2 Self-certification is not without cost.
- 3 It's not free, okay. But it's a lower cost than
- 4 this mandated you must test everything.
- 5 Most importantly, it accelerates the
- 6 environmental benefits by compressing the
- 7 implementation time, okay. If we've got to
- 8 purchase, install and test every SKU, you know,
- 9 we're, like I said, I mean we're out here three
- 10 years from now, okay.
- If we can do this based on a self-
- 12 certification system, you're going to cut that
- implementation time, you know, I can't give you an
- exact number, but you're going to cut it by 30
- percent, you're going to cut it by 50 percent.
- You're going to get faster; you're going to be
- 17 able to implement faster. Consumers are going to
- 18 benefit faster. And society benefits faster.
- 19 And remember, that's what we're here
- for, is the consumer benefit and the societal
- 21 benefit. And this is going to get us there
- 22 faster.
- Okay, next slide. Pretty much what I've
- 24 said, you know. If we're not required to test
- 25 every SKU we'll do a lot of statistical modeling

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and sampling techniques, which reduces the cost requirements.
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- The test demand is reduced to a level 3 4 manageable probably with awfully close to our 5 existing machine capacity, okay. Not our labor 6 capacity, but our existing machine capacity. So the industry can dramatically reduce that \$21 million figure. And what was it, 7 or 8 million 8 of that was equipment cost. We could significantly reduce that if we can manage and 10 reduce the amount of mandatory testing. 11
- And we can get to the point of assigning grades to tires without suffering this lead time, the delay of the lead time, to do all the testing, all right.
- Next slide. We tried to put some numbers on this, okay. I mean this is not precise, okay, but we're looking.
- Again, let's look at the assumptions.

 RMA can only talk of RMA members. Okay, there's

 eight RMA member companies. The nonRMA member

 companies haven't participated in this, so we

 can't say anything about them.
- Even self-certification still encounters

 the costs associated with testing and rating

1 tires. There's some testing that's going to be

- 2 done, all right. The rating system addresses
- 3 existing SKUs, okay. We don't necessarily have to
- 4 go back and test every one.
- 5 Again, assuming probably within 24
- 6 months we can do the necessary testing that we
- 7 have to do, all right. Again, it's an assumption,
- 8 it's an assumption.
- 9 We think we'll end up testing about 20
- 10 percent of the SKUs, okay. Because when tire
- lines are developed, you may have 20 different
- 12 sizes in a tire line. If you test every fourth or
- every fifth one through the size range, you can
- 14 extrapolate what the ones in the middle will be.
- 15 And that's the significant reduction in test
- 16 capacity, is operating on that sort of statistical
- 17 methodology.
- We think we can do this with no new
- 19 equipment purchase, or at least a minimal
- 20 equipment purchase. All right. And there are a
- 21 couple companies, I mean, that are within RMA that
- do not have the existing test capacity to do this.
- They're going to have to make a choice. They're
- 24 either going to invest in that machine capacity or
- 25 they're going to go to a third-party source for

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1 the testing. All right. But, again, that's their
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- 2 choice.
- 3 All right, next slide. If you just, you
- 4 know, kind of summarize the benefits of the self-
- 5 certified energy efficiency rating system, now we
- 6 were looking at in excess of \$20 million for the
- 7 full fledged test everything. Compared to about
- 8 1.5, a little over 1.5 million for the self-
- 9 certification based system.
- If we have to test everything we're
- 11 looking at three years to collect the data before
- 12 you start developing the rating system.
- 13 We said here 24 months. I mean if we
- 14 can do the self-certification bucket type system
- that Tim talked about, we'd probably have it
- 16 rolling in about 24 months. Again, I mean, that's
- not a commitment. It's an honest estimate of
- 18 where we think we can go.
- 19 Look, I mean face it, the complexity,
- 20 the questions we have faced today and in every one
- of these workshops we've had, this is complex
- 22 stuff, okay. Somebody has got to understand it.
- 23 And I think for the regulatory agency that's going
- to be managing this thing, it's going to be
- incumbent upon them to have that expertise. And I

1 suspect there's a cost involved with acquiring or

- 2 developing that expertise.
- If we don't have that massive data to
- 4 manage, I think you can get away without the
- 5 expertise. Or at least a lower cost expertise.
- 6 All right.
- 7 Okay, next slide. Now, this is the one
- 8 we talked about. You know, I think self-
- 9 certification gets a bad rap partly because it
- 10 gets associated with UTQG, and UTQG gets a bad
- 11 rap. Some of it deserved, some of it not
- 12 deserved.
- 13 But let's specifically look at a case of
- 14 UTQG traction. When the UTQG traction system was
- 15 created 30 years ago, roughly, the boundary levels
- of the different letter grades, A, B, C, were
- decided to evenly distribute the then-current
- 18 population of tires amongst those three grades.
- 19 Fast forward 20 years, all of a sudden
- 20 everything was crowded up in the As. Very very
- 21 few Cs, only a couple more Bs, everything was in
- 22 the A. You had this mass population and you knew
- they weren't all equal, but they were all rated A
- 24 because that's what the boundary was.
- So, NHTSA actually took the step of

1 creating a higher bucket. And if you look today

- 2 you've got a huge population in the AA, good
- 3 population in the A, and Bs and Cs are dropping in
- 4 population.
- 5 So, I mean, that sort of a bucket
- 6 system, I'll call it a bucket system -- that sort
- 7 of a bucket system does work at affecting consumer
- 8 behavior and affecting manufacturer -- call it
- 9 manufacturer priorities or development priorities.
- 10 Okay.
- 11 You look at that UTQG traction case and
- 12 that's what it tell us. Now, when I asked Gene a
- 13 question, the rap, I think the valid rap for some
- 14 of the UTQG tests is that the regulation requires
- the tire must perform at least at the indicated
- 16 level.
- 17 What that does is allow the manufacturer
- 18 to effectively derate a product for whatever
- 19 reason. But that's a very simple solution. Don't
- 20 make it a minimum rate. Simply, the tire must be
- 21 marked with the grade that it achieves. Plain and
- 22 simple.
- It's not a fault of a self-certification
- 24 system. It's a fault in how the regulation is
- written, and there's a very simple solution to

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1 that. So we can avoid repeating that error.
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- Okay. And again, the conclusion, you
- 3 know, manufacturers change their product offering
- 4 and consumers change their purchase behavior.
- 5 That's what we're trying to do.
- 6 All right, next slide. So, in summary,
- 7 you know, the RMA, Tim said it, I'll say it, we
- 8 support a self-certified tire energy efficiency
- 9 rating system, okay.
- 10 We're going to get to where we want to
- 11 be faster. And we're going to reduce the industry
- 12 costs; and trust me, you know, you know how the
- auto companies are faring in the economic
- 14 situation today. All right, we're not a whole lot
- different than the auto companies.
- 16 And this is -- in Goodyear this is a
- 17 low-margin business. Scraping up \$21 million of
- investment is not going to be easy.
- 19 And, you know, I've labeled the industry
- 20 capital expense, again, I think there is a reduced
- 21 expense on the management side of a program like
- that, too.
- Now we just talked about the concerns
- 24 about the derating of UTQG grades is not a fault
- of self-certification. Regulations can be written

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1 to prevent the possibility.
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- 2 I think that's the last slide. No, wait
- 3 a minute, I'm sorry. Yes, it is. It's the last
- 4 slide.
- 5 All right, questions?
- 6 MR. TONACHEL: Mike, this is Luke
- 7 Tonachel from NRDC. I just wondered if you could
- 8 comment on what data you would expect to report
- 9 under your self-certification program.
- 10 And I guess where I'm going with this is
- 11 that you indicated the use of modeling tools for
- some of your SKUs. It seems like even with the
- modeling tools you'll come up with a value that
- 14 you'll stand behind in case you get audited as to
- 15 what that value of rolling resistance is for that
- 16 particular SKU.
- 17 Any reason why you couldn't provide that
- 18 value?
- 19 MR. WISCHHUSEN: I --
- MS. NORBERG: I think he's asking the
- 21 datapoint versus the bucket reporting, if you're
- 22 modeling to a datapoint, I think, is the question.
- MR. WISCHHUSEN: Our --
- 24 MR. TONACHEL: Do you want me to repeat
- 25 it?

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1 MR. WISCHHUSEN: Yeah, could you repeat
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- 2 it, please.
- 3 MR. TONACHEL: Yeah, sorry. The
- 4 question is you had indicated under your self-
- 5 certification -- now I'm getting feedback.
- 6 MS. NORBERG: Oh, sorry -- it's just
- 7 hard to hear you here, so I was trying to make it
- 8 more --
- 9 MR. TONACHEL: Oh, --
- 10 MS. NORBERG: Sorry about that.
- MR. TONACHEL: I'll try to speak up a
- 12 little bit. You had indicated under a self-
- 13 certification program the -- you could utilize
- 14 some modeling techniques you could use to get to
- some SKUs, maybe SKUs that are in the middle of a
- 16 whole range of SKUs.
- 17 And I was wondering about what you
- 18 thought of as your data reporting capabilities
- 19 under a self-certification program. And could you
- 20 provide sort of those modeling results for those
- 21 SKUs with the idea that, you know, you're open to
- auditing and so you'd have to stand by some value
- for any individual SKU.
- MR. WISCHHUSEN: Yeah, yeah, you could
- 25 supply that number. Dan Guiney is going to offer

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1 an answer here, too.
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assigned to.

- MR. GUINEY: Yeah. If you go back to
 the presentation this morning, we would stand
 behind the category with which that tire is
- We would not necessarily be sharing any
 data, nor would we be expected to be audited
 against a numeric value. We would be standing
 behind -- it is in that category that was approved
 per the regulation issued.
- MR. WISCHHUSEN: Right. And, again, I
 mean that goes back to the uncertainties that are
 introduced by the multi-lab situation.
- You know, if it were my lab alone, yes,

 we could do that. But for me to submit model

 numbers and Dan to submit model numbers, you're

 going to end up with the same concern about

 uncertainty with multiple sources.
- 19 MR. TONACHEL: Well, I guess that's the
 20 reason why we were delving into this whole
 21 uncertainty question this morning, was to
 22 understand that value a little better. It's not
 23 my sense that coming out of today that we really
 24 actually have a clear answer on that.
- 25 MR. GUINEY: Yeah. And you could, if

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1 you ended up the regulation required a value, we
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- 2 would be forced to say it's this plus or minus
- 3 something. Which ends up being, you know, a
- 4 number.
- 5 MR. TONACHEL: Well, there's still value
- 6 in that. You know, one of the things is that
- you're going to have people outside of the tire
- 8 industry looking at the whole set of data and
- 9 getting a sense of what's happening in the
- 10 marketplace that there could be, you know, some
- analysis of what's being sold and what kind of
- 12 benefits come from that.
- 13 And also, you know, -- you also have the
- 14 issue of products lining up on the, you know, sort
- of in the -- function of the bin on the different,
- 16 where the thresholds occur.
- I mean that's been seen with many
- 18 regulatory programs that operate in that way.
- 19 MR. WISCHHUSEN: Was there a question in
- 20 there?
- 21 MR. TONACHEL: Well, I was responding
- just to the point of whether or not there's value
- 23 to providing a number.
- MR. WISCHHUSEN: Okay, but, you know,
- 25 the uncertainty still exists around that number.

1 I mean it's the same uncertainty that exists about

- 2 a number at the border of a bin. I mean any
- 3 number, it still has that uncertainty associated
- 4 with it. And that uncertainty comes in the
- 5 largest part due to the fact that you're trying to
- 6 accommodate a system with basically an open-ended
- 7 number of data sources.
- 8 MR. TONACHEL: Yeah, I recognize that
- 9 there is some level of uncertainty. I'm not clear
- on what that level is.
- 11 MR. WISCHHUSEN: All right. I think
- 12 earlier there had been a proposal, and I think an
- 13 acceptance of the proposal that to perhaps convene
- 14 another discussion specifically to talk about that
- 15 subject.
- MR. TONACHEL: Okay.
- MS. NORBERG: Mike, with your indulgence
- 18 and my apologies, I just want to -- on that self-
- 19 certification slide I just wanted to correct the
- 20 cost number that is listed for the self-
- 21 certification option. And this is my mea culpa
- for -- in the room. I put the wrong number on the
- 23 spreadsheet. But if you were to look back at the
- self-certification where we have the 1.6 or
- 25 something like that --

MR. WISCHHUSEN: The comparison? 1 2 MS. NORBERG: Yeah, it's -- there you 3 go. Yeah, about two slides on that one, and the 4 one before that you just saw. The number should 5 be 3.9 million. And I apologize. It just -- it 6 was my fault pulling the wrong number off of the spreadsheet. So I just wanted to correct that for the record, and for the materials that are posted 8 on the web, perhaps we can correct that so that we 10 get the right information available. 11 MR. WISCHHUSEN: All right. MR. TUVELL: Ray Tuvell with the Energy 12 13 Commission. If it's okay with you, Mike, I'd like 14 to go back and just address it slide-by-slide. I prefer to do that. I didn't want to interrupt you 15 as you went. So, if you can go back -- okay, so 16 from there go forward, please. Right there. 17 18

The machines are not standing idle; the machines are used for testing. Each company equips its staff, the excess capacity issue. And then the next slide.

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Given current equipment, staffing levels and time, and you also made the issue of the problem that you thought that we were grossly in error in not associating location of machines and

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1 tires and companies.
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- 2 MR. WISCHHUSEN: Yeah, I think I said
- 3 it's more correct to assume that the local testing
- 4 capacity is what we have access to.
- 5 MR. TUVELL: Right.
- 6 MR. WISCHHUSEN: And I don't think I
- 7 used the word --
- 8 MR. TUVELL: And, and so my needs are
- 9 very simple. And it's been outstanding for over a
- 10 year and a half now. Give me the name of the
- 11 company, the location of the test machines and the
- 12 number of the test machines so I can better
- 13 appreciate this issue.
- 14 MR. WISCHHUSEN: I know for us we can't
- 15 do that, because, you know, there are not rolling
- 16 resistance machines and nonrolling resistance
- 17 machines. It's --
- 18 MR. TUVELL: That's fine. We'll all
- apply it the way you want so we can understand it.
- But part of the dilemma, you know, and part of
- 21 what we tried to achieve in the Smithers analysis
- that we had done is we broke it down by company to
- 23 understand this issue.
- 24 And the dilemma I'm having throughout
- 25 your presentation is you lumped the industry

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1 together. We don't see this as one company; we
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- 2 see it as multiple companies, each with their
- 3 unique issues. Each with a number of testing
- 4 facilities -- a number of different locations, and
- 5 each with its separate needs associated with how
- 6 many SKUs.
- 7 And so what we need from you in order to
- 8 appreciate some of these arguments that you're
- 9 bringing to us, give us the breakdown by company,
- 10 how many test machines, where are they located.
- 11 With that level of understanding we can
- 12 start to better analyze and appreciate some of
- 13 your points.
- 14 MR. WISCHHUSEN: Okay, understand your
- 15 question.
- MR. TUVELL: Next slide, please. Same
- issue here is that this isn't helpful to me to
- 18 understand this problem as the industry as a
- 19 whole. If Michelin has a specific issue where
- 20 Michelin has no machines and a zillion SKUs, and
- 21 we decide that we want to pursue in testing, then
- we need to sit down with you to understand your
- issue versus Cooper's issue versus Goodyear's
- 24 issue.
- 25 If it turns out that there's a need to

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1 come up with a testing schedule and data
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- 2 submittal, if this is the direction we go, then
- 3 it'll be unique to each company and their
- 4 circumstance.
- 5 And so give us the breakdown by company.
- 6 This is not, from our perspective in order to
- 7 understand it and advance on this issue, we need
- 8 to understand it company by company.
- 9 So, gross numbers like this, I mean,
- 10 nice; take these numbers, break them down company
- 11 by company so I can see what we're talking about
- 12 here.
- 13 MR. WISCHHUSEN: What will you do about
- 14 the nonRMA member companies? Because only RMA
- member companies, I think, are represented.
- MR. TUVELL: Well, I know. Where can I
- get them here, right, you know. I mean I sent
- 18 out, before our first workshop, over 150 letters
- 19 to what I understood to be tire manufacturers
- 20 throughout the world who supplied to the United
- 21 States. And I gave them our website and I gave
- them our information.
- Now, are they monitoring? I don't know.
- Okay. But we're satisfying our legal requirements
- on notification. Okay.

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1 MR. WISCHHUSEN: All right.
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- 2 MR. TUVELL: Next slide. It's extremely
- 3 important for us that you delineate in detail this
- 4 definition of what certification is, self-
- 5 certification is.
- This was the first time I've heard some
- 7 shot at that when Dan came up and said self-
- 8 certification, to us, is we will give you a
- 9 category. We will not give you a number.
- 10 And if that's what it is, then we need
- 11 to understand it clearly, okay.
- 12 MR. WISCHHUSEN: Okay, you're confusing
- self-certification with a proposal for a rating
- 14 system. Self-certification is very simply
- manufacturer responsibility for the assurance.
- MR. TUVELL: Oh, okay.
- MR. WISCHHUSEN: That's self-
- 18 certification. You're talking about a proposal,
- or our proposal for a rating system.
- 20 MR. TUVELL: Well, actually, I thought
- 21 they were both -- I understood the way you
- described it as one and the same.
- MR. WISCHHUSEN: No, they're two
- 24 separate concepts. Two separate concepts.
- 25 MR. TUVELL: Okay. Well, then let me

1 say it that way, then. In the case of this rating

- 2 system then you said it is we will supply you only
- 3 with a letter, definitely not a number.
- I wish I would have seen that in
- 5 something in writing with all the other details
- 6 associated with that so we understand what that
- 7 means.
- And you can see the confusion I'm
- 9 having. The way the term self-certification
- 10 continues to be used in this whole discussion is
- incredibly confusing to us. We have never --
- 12 we've seen it associated with, oh, it's the way
- the feds do things. Oh, no, it's part of the
- 14 rating system. No, it's both together. See, it
- 15 goes hand-in-hand.
- We need it clearly spelled out so we can
- 17 understand it, and so everybody can understand it.
- 18 This matter, and bear with me here, I
- 19 use the term self-certification, you use the term
- 20 rating system.
- 21 We spent quite a bit of time this
- 22 morning talking about the variability of machine-
- 23 to-machine testing as being a huge issue, okay,
- 24 despite the fact that the 28580 committee drilled
- in on that to try to do their best to come up with

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1 a methodology to nail it, okay.
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there, stop there.

6

11

2 Why? Because it's apparently, and I can 3 appreciate it, it's a significant issue among the 4 tire manufacturers. I mean you would like to know 5 that any data coming from any source can be

comparable. And I appreciate that issue.

- Here's my dilemma. Under this selfcertification process that I understand, go
 through a couple slides here to your benefits -you call it benefits of self-certification. Right
- Let's look at bullet two down there, the

 computer modeling. Can Michelin's computer model

 predict the rolling resistance of Cooper's Tires?
- 15 MR. WISCHHUSEN: Relative to our test
 16 lab numbers we would get, we could try. But the
 17 problem is we're not going to have access to their
 18 proprietary materials --
- MR. TUVELL: Okay. So how would I know, then, that your data's comparable?
- MR. WISCHHUSEN: It's because Cooper

 would do their model development against the

 testing that they do in their labs. And their

 modeling would match their testing.
- 25 My modeling would match my testing, and

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we're right back to the lab -- issue, which is
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- 2 what I said in my presentation.
- 3 MR. TUVELL: Well, but you see where I'm
- 4 going here is that --
- 5 MR. WISCHHUSEN: No, I don't.
- 6 MR. TUVELL: Well, in the ISO 28580
- 7 testing they identified the lab-to-lab issue and
- 8 they came up with a methodology to resolve it.
- 9 MR. WISCHHUSEN: To minimize it. You
- 10 can't resolve it.
- 11 MR. TUVELL: To minimize it. Right, and
- we're trying to find out exactly what level of
- 13 accuracy they were able to achieve, or their goal
- is for achieving.
- 15 And you mentioned a great deal of
- 16 concern about that. Yet, in your computer
- 17 modeling approach you say, well, will this model
- submit to it. There has been no testing of
- 19 Michelin's model against Goodyear's model, or
- 20 Michelin's model against Continental's model.
- 21 MR. WISCHHUSEN: Because Michelin's
- 22 model would match Michelin's testing. Goodyear's
- 23 model would match Goodyear's testing. And there
- has been alignment between Michelin's testing and
- 25 Goodyear's testing.

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1 MR. TUVELL: Okay, but none of this is
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- 2 in the public domain, is it?
- 3 MR. WISCHHUSEN: No, because the ISO
- 4 project is --
- 5 MR. TUVELL: No, no, no, no, the
- 6 modeling capability.
- 7 MR. WISCHHUSEN: Oh, no, we're not going
- 8 to share proprietary models, no way.
- 9 MR. TUVELL: Okay, but that's the
- 10 important point here to us, and I want you to
- 11 understand that, okay.
- 12 You're representing to us that we should
- 13 be willing to accept the results of a model that
- 14 we've absolutely never seen work, that is totally
- proprietary, never been -- not in the public
- domain, never been subject to a professional paper
- 17 tested against 28580 that we could review. Never
- 18 been tested against other manufacturers.
- Do you see the position you're putting
- 20 us in?
- DR. HAWLEY: I think --
- MR. WISCHHUSEN: I guess, no, I don't.
- I mean I don't understand.
- MR. TUVELL: We have no basis for
- 25 understanding whether or not your results can be

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1 compared with your results, or your results, or
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- 2 your results.
- 3 MR. WISCHHUSEN: Anyone else care to --
- DR. HAWLEY: I think Mike's position is
- 5 that -- I'm sorry, Mark Hawley with ENVIRON.
- I think what Mike is saying is that if
- 7 you use modeling to fill the gaps in your testing
- 8 program, so for instance, you have the same tire
- 9 manufactured in ten different sizes, and you test
- 10 the smallest, the one in the middle and the
- largest, you don't need to test every intervening
- 12 tire. You can develop a computer model that
- 13 allows you to predict the RRC of those intervening
- 14 tires.
- And then you're interpolating, you're
- 16 not extrapolating. And you have a direct
- 17 comparison in ISO 28580 of the test values at each
- 18 end and the middle of that range.
- 19 MR. TUVELL: Yes.
- 20 DR. HAWLEY: So that Cooper tests theirs
- and models the ones that they don't test.
- 22 Michelin tests their and models the ones that they
- don't test. And they have a good idea of how
- 24 accurately your computer model is estimating the
- 25 untested tires in each of their own range.

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Then in order to understand how much
 1
 2
         difference there may be between the modeled values
         between Cooper and Michelin, you look at the
 3
 4
         interlab alignment. Those things have been lined
 5
         up, the tested values have been lined up. And
 6
         you're only interpolating between aligned values
         at this stage.
                   So the alignment reduces the variability
 8
         between the computer modeling results, as well as
         between the test results.
10
                   MR. TUVELL: Well, maybe it did -- maybe
11
         it did for Michelin, but it didn't for me. See,
12
13
         if you're asking me to accept this information,
14
         and, you know, we spent quite a bit of time
         talking about 28580, and there's documents
15
         associated with the quality of the data coming out
16
         of 28580, and it's transparent, and it's public,
17
         and anybody who wants to get it can take a look at
18
         it and understand it. Then we start getting a
19
         level of comfort about what can come out of that.
20
21
                   I don't have access to these proprietary
         models. I don't have any ability to get a level
22
         of comfort associated with it.
23
24
                   MS. HOLMES: Caryn Holmes; I'm with the
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25

legal office at the Commission. If I understand

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1 what you're suggesting it's that you would be
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- 2 testing some -- there would be the ISO tests
- 3 conducted on some subset of sizes within a given
- 4 model.
- 5 And then there would be a computer
- 6 program that's used to extrapolate -- or
- 7 interpolate the results for the other tires that
- 8 are not tested pursuant to the ISO --
- 9 MR. WISCHHUSEN: No, --
- MS. HOLMES: Go ahead.
- MR. WISCHHUSEN: Actually the --
- MS. HOLMES: Help me out.
- 13 MR. WISCHHUSEN: Their is a computer
- 14 model that will predict the performance value for
- 15 a tire design. And then the validation is to do
- 16 the interpolation between the tested to show that,
- indeed, my predictive number falls on that
- interpolated line.
- So, it's kind of a two-step process.
- 20 MS. HOLMES: So is there -- if the
- 21 Commission, and I'm not suggesting that they will,
- 22 but if the Commission were to accept that kind of
- an approach for purposes of this rulemaking, is
- 24 there a problem with us specifying that particular
- 25 approach where there is some combination of

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1 modeling and testing, as opposed to what I'm
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- 2 hearing you suggest at this point, which is just
- 3 we'll figure out how to do it, ourselves, and Ray
- 4 saying he's very uncomfortable with it.
- 5 So, I'm asking whether there is some way
- 6 to draft a program that specifies the way that the
- 7 combination of ISO testing and modeling would be
- 8 used.
- 9 MR. WISCHHUSEN: I think, yes, there
- 10 could be. I mean I can't tell you exactly what it
- 11 would be right now, but, yes. I mean that's a
- 12 fertile ground for discussion.
- 13 MS. HOLMES: That was my only question.
- 14 MR. TUVELL: And I hope I didn't belabor
- 15 the point, but for some reason I think there's a
- failure of communication on this issue where
- you're understanding where we're coming from.
- 18 We're trying to -- I'm foreseeing a
- 19 situation maybe different than yours. And so
- 20 maybe I want -- it would be useful for me to
- 21 characterize the situation so you can understand
- 22 better where I'm coming from.
- I don't necessarily see a circumstance
- 24 where it would be acceptable to report a letter or
- bin. I see a circumstance where it's going to be

2 4 4

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1 more desirable to report a number. Okay.
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- Now, we can define fairly
- 3 straightforward the basis for doing that.
- 4 Somewhat similar, for example, we could build off
- of what's going on in the OE marketplace.
- 6 We know, for example, we've talked to
- 7 people at Ford; they ask you to submit a sample
- 8 size of three tires, rolling resistance on three
- 9 ties, and they take the mean.
- We could go by definition, that's it.
- 11 By definition the rolling resistance of that SKU
- 12 tire would be 28580 test of three tires and we
- 13 take the mean and that's it, by definition. And
- 14 we'll say that's representative. That's what
- they're doing in OE right now, seems to be
- working.
- 17 Or you can come out with different
- 18 methodologies. You would say sample size of
- 19 three, take the mean, add two standard deviations.
- 20 Fine.
- 21 It's a definitional issue, okay. And
- then you could use that number and say here they
- are, this is each one of Cooper's tires, this is
- 24 each one of Goodyear's. And it was based on that
- definition which we just defined.

And so it's in the context of trying to understand the potential for such a system that I start thinking about then how do we get data that could feed into that system.

And my sense is that 28580 could definitely do it for me. But this whole matter of computer modeling capability of the industry to me is nothing but a black box. I mean I have to tell you, I have no idea what goes on; no level of confidence in how I can compare results against each other to assure this ultimate goal that I have of, you know, telling the consumers that our database is based on reliable numbers that can be compared one against the other. Okay.

Regardless of what we end up putting in the rating system we get out in the public, we have to have this level of assurance of a reliable base of information that underlies this, or it's a house of cards.

And so that's where I was trying to go with this, and where I was trying to go this morning on the reliability of the 28580 test.

Because everybody is representing to me that the 28580 group did a hell of a good job. And they've come up with a fairly accurate system.

1 Because that's what was perceived as the

- 2 need in this industry way before I got involved in
- 3 this stuff.
- 4 MR. ROBINSON: Ray, Tim Robinson, again.
- 5 Sorry, but I guess I don't understand the need for
- 6 reporting exact data on a specific tire, as long
- 7 as we report what's required of the tires, what
- 8 bin or what category it fits into.
- 9 And it's the tire manufacturers'
- 10 responsibility to assure that if we say it's a
- 11 three star tire, it's a three star tire. And we
- do that now with UTQG, we do it with UTQG
- 13 primarily, but we assure based upon modeling and
- test repeatability and tire-to-tire variation that
- it fits within the category that it's designed
- 16 for.
- 17 So I guess the question is why would you
- 18 need all that information to assure, when all you
- 19 need to do really is audit periodically and say,
- 20 Bridgestone said this is a three star tire, we'll
- 21 test it, we'll see if it fits within the bin that
- we've already prescribed as a three star tire. If
- 23 it fits in then it's okay.
- 24 Why do you need to manage all that
- 25 additional information? It just seems to me like

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1 excessive cost and expertise that's required by
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- 2 the CEC.
- 3 MR. TUVELL: Well, Tim, I appreciate you
- 4 bring it up because I think this is another one of
- 5 the problems where communications have let us all
- 6 down.
- 7 I don't know why somebody presumes
- 8 there's going to be a star system.
- 9 MR. ROBINSON: Oh. It doesn't have to
- 10 be a star; whatever system it is.
- 11 MR. TUVELL: What if it turns out to be
- 12 a number system? If it turns out to be a number
- 13 system you need numbers.
- MR. ROBINSON: Well, or you need a
- 15 minimum number, say we say a 10 equals an 80 on a
- scorecard system. We would self-certify that this
- tire meets an 80.
- 18 So then you would test it through an
- 19 auditing system; say, okay, it meets at least an
- 80, even if it's an 81 or whatever.
- I don't see why you need all the
- 22 information, because then you have to manage it
- all. We have to report it all, we have to measure
- 24 it all.
- MR. TUVELL: Well, --

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1 MR. ROBINSON: -- just for you to
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- 2 require the expertise then to go through and
- 3 analyze it.
- 4 MR. TUVELL: Well, no, I understand and
- 5 I appreciate those issues, and you're absolutely
- 6 correct. There's costs and manpower associated
- 7 with all of this for all of us.
- 8 And it's one of the points that I tried
- 9 to get across in our last workshop. The Energy
- 10 Commission is different, and historically has been
- 11 different in how we deal with products than does
- 12 NHTSA.
- Our history is based on energy
- 14 efficiency types of requirements on products where
- 15 mandatory testing is the backbone of it. And
- 16 significantly detailed data systems exist
- 17 throughout. You name it. Windows, appliances,
- 18 cool roofs, the list goes on. Be happy to show
- 19 you the data that we manage and how we go about
- doing it.
- 21 So I want to assure you this is not
- 22 something unique to the tire industry, we're going
- to come in and find the most -- no, we do this all
- the time, and we're very familiar with what's
- 25 required to do it and handle it. Okay.

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The issue here, to us, principally is
 1
 2
         where do you get this accurate information to even
         start with. Because that's what the consumer is
 3
         lacking right now. They can't look at a tire and
 4
 5
         identify energy efficiency. I can't look at it
 6
         and neither can you, probably, although you have,
         I'm sure, a lot more history than me.
                   How do we get an accurate base of
 8
         information by which we build a system on?
 9
                   MR. ROBINSON: Well, I think that's what
10
11
         we just described what our proposal would be, is
         to, you know, use our star rating system using a
12
13
         self-certification type basis. Tying it to miles
14
         per gallon saved, which I think is sufficient to
         meet the requirements of the regulation.
15
                   MR. TUVELL: Okay, And so, but you
16
         understand my point, I think, that --
17
18
                   MR. ROBINSON: Yeah, I understand your
19
         point, Ray. But the option you have is auditing
20
         by a third party or whatever, to assure that we
21
         are in compliance. Which would save us a
         tremendous amount of burden in the tire industry
22
         to do all the additional testing, all the
23
24
         additional reporting when we have all these models
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25

in place.

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1 And what it will do is it will drive our
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- 2 models to be more precise. It'll drive our
- 3 repeataBility to be more narrow, such that we can
- 4 rate tires in a higher category.
- 5 MR. TUVELL: Okay, so, let me put this
- 6 challenge out for you. How do you help me attain
- 7 a level of comfort about what you're models can
- 8 do, and can it overcome the concern I have about
- 9 comparing data from Bridgestone versus Michelin
- 10 versus Goodyear.
- 11 How do you -- I mean, this is your -- I
- don't need the answer now, go back and think about
- it, you need to help me overcome that problem.
- 14 Because I don't know how to overcome that now,
- because I've never seen your model; they're not
- 16 public domain; they've never been tested against
- each other.
- 18 It's coming down to take my word for it,
- 19 Ray.
- MS. HOLMES: Just a question.
- 21 MR. ROBINSON: Right. With the ability
- for you to audit and check. These models are
- proprietary, as Mike mentioned. Everybody has
- 24 their own proprietary models. They're all based
- upon finite element analysis. They're the future

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of tire production, tire development.
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- We try and do less testing, more
- 3 modeling, because testing is very expensive. So
- 4 that's the wave of the future.
- 5 MS. HOLMES: Is there information that's
- 6 publicly available that could be brought into this
- 7 proceeding that correlates the results of the
- 8 models with the test results using the ISO test,
- 9 in particular?
- 10 So that instead of you're saying, trust
- 11 us, our models, we have lots of economic
- incentives to make our models work.
- 13 You could actually provide us something
- 14 that shows some sort of data that shows a
- 15 correlation between your results, the results of
- 16 your models and the results of the testing that we
- 17 would like.
- 18 See, I'm trying to figure out how to
- 19 bridge this gap.
- 20 MR. WISCHHUSEN: Yeah, I think there are
- 21 probably several papers on the use of finite
- 22 element analysis techniques for predictive
- 23 modeling and tire design. That, I think, exists.
- Now, the link to 28580 I'm less certain
- 25 about just because of the shift in time. That

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finite element work was done several years ago
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- 2 before 28580.
- 3 But there would be, you know, a critical
- 4 part of a scientific paper is the validation by
- 5 testing.
- 6 MS. HOLMES: Right.
- 7 MR. WISCHHUSEN: Probably either J1269,
- 8 you know, the old SAE procedure, or the older ISO
- 9 procedure, but we showed earlier this morning that
- 10 all of that --
- MS. HOLMES: Right, right. So the --
- 12 right.
- MR. WISCHHUSEN: -- procedures match the
- 14 new procedures. So, it would be compared to a
- 15 testing --
- MS. HOLMES: I'm just offering it as a
- 17 suggestion, --
- MR. WISCHHUSEN: Yeah.
- 19 MS. HOLMES: -- as a way to bridge the
- 20 gap.
- 21 MR. WISCHHUSEN: We'll look for it.
- 22 MS. HOLMES: If there's data available
- that can give us confidence, something other than
- 24 trust us, that those models provide reasonable
- representations, that would be good.

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1 Particularly if it's tied, as I said, to
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- 2 a requirement that a certain amount of testing be
- 3 done.
- 4 MR. WISCHHUSEN: Yeah, finite element
- 5 analysis techniques are open market. I mean
- 6 they're out in the market. What becomes
- 7 proprietary about the models is how we handle
- 8 material properties and what the specific
- 9 properties of our proprietary materials are.
- 10 MS. HOLMES: I'm familiar with finite
- 11 element models with groundwater modeling, not
- 12 tires.
- 13 (Laughter.)
- 14 MR. WISCHHUSEN: At some level it's the
- same.
- MR. TUVELL: I wanted to present this
- slide just very importantly, to try to get this
- issue in context. I want you to see another way
- 19 we look at this matter of positive testing
- 20 relative to individual companies.
- 21 This is -- I pulled this 2008 North
- 22 America sales data out of the tire business.
- 23 Public document. Goodyear, 7 billion plus;
- 24 Michelin, 7 billion plus; Bridgestone, 7 billion
- 25 plus. I'm telling you numbers you don't

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1 understand, I mean that you know.
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- 2 And this is North America, by the way,
- 3 not global. Probably multiply each of those
- 4 numbers by four or five to get global sales. I'm
- 5 not exactly sure.
- The test costs are the numbers that was
- 7 presented by Bruce Lambillotte of Smithers at our
- 8 February 5 workshop, again. And --
- 9 MR. ROBINSON: I'm sorry, Ray, those are
- 10 based upon the capacity --
- MR. SPEAKER: Come up to the mic.
- MR. ROBINSON: I think that's where we
- have an issue again. This is Robinson from
- 14 Bridgestone. I think that 's where we have an
- issue that, in our opinion, over-stated excess
- 16 test capacity of 25 and 50 percent.
- 17 That, to us, is unrealistic.
- 18 MR. TUVELL: No, I understand. I hear
- 19 you, and I requested more detailed breakdown of
- 20 how you got your estimates so we can better
- 21 understand that.
- 22 And so that's why I'm saying this is
- where the source of our numbers came from. And so
- 24 I just did a sample division and took those test
- 25 costs and divided by North American sales to get

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1 percent of sales.
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So, if our numbers are accurate, the

test costs that we would -- some sort of a

mandatory testing of all SKUs would impose, for
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Now, yes, it's a bad economy, and I'm
not going to shortchange anybody on dollars. And
I'm not going to suggest that that's, you know,

Goodyear would be a .016 percent of sales.

lost in the noise. I'm not saying any of that.

I'm trying to present this stuff in context.

11 Okay.

5

10

17

18

19

20

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22

23

My concern is Cooper's. Frankly, I mean
those numbers are big because of the SKUs.

Because of all the -- and I'm pretty much sure you
don't have a lot of testing capacity because
you're not in the OE business.

And so I look at this as a company-bycompany issue, and would like to understand it
that way, and like to see the data presented that
way. Because then we can deal with it that way.

But lumping it all together, the industry as a whole as one and the same and all in the same basket, no, it's not. It's not. Okay.

24 And so it's not helpful for us to see 25 this stuff all lumped together. It confuses and

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1 compounds the issues in ways that are just not
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- 2 very helpful to advancing these subjects, to us.
- 3 MR. MEIER: I've got a couple questions
- 4 related to this, that's why I suddenly got really
- 5 eager to ask a question.
- 6 Do you know how much it costs per tire,
- 7 or something like that, to put on this label? Did
- 8 you divide this by the number of tires, the 20
- 9 million or the 1 million. So it's cents per tire
- 10 cost?
- 11 MR. WISCHHUSEN: I don't follow what
- 12 you're asking.
- 13 MR. MEIER: Well, if you took the total
- 14 cost of this information program and divide it by
- 15 the number of tires, presumably it's going to be a
- 16 certain number of --
- MR. WISCHHUSEN: Well, you know, if you
- 18 look at the cost numbers we presented, you know,
- on one of these slides --
- MR. MEIER: Yeah.
- 21 MR. WISCHHUSEN: -- and you know the
- 22 approximate number --
- MR. MEIER: Number of tires.
- MR. WISCHHUSEN: -- of tires sold, --
- MR. MEIER: So it's a very small

1 fraction of a penny per tire. And do you have any

- idea how it is in other products that have energy
- 3 labels?
- 4 Because, you know, almost -- these
- 5 singular labels exist in refrigerators, air
- 6 conditioners, and radios and televisions, I guess,
- 7 if they're EnergyStar and everything.
- 8 So it's not that unusual a burden to get
- 9 an energy label on a product. And somehow they
- 10 figured out how to do the costs.
- 11 But it would be interesting to compare
- 12 the costs, the testing costs in these different
- products, because I don't know. It might actually
- 14 be very different.
- But I wanted to ask a couple other
- 16 questions about testing. So when you send a --
- when an automobile manufacturer requests
- 18 information about your tires, how do you report to
- 19 them? What do you report to them in terms of
- 20 data? Is there a form or something that you might
- 21 even be able to show us?
- MR. WISCHHUSEN: One of the guys that
- worked more with the OEs want to field that one?
- I don't do a lot of OE work.
- MR. GUINEY: There's two types that I'm

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familiar with. One is they present us a target
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- 2 specification that is an RRC number. And then
- 3 they ask for test reports.
- 4 So if we generate a test report off of
- 5 our test machine, they can ask for that complete
- 6 test report. And they do.
- 7 If I go out to an independent laboratory
- 8 and attain that, we send them that complete test
- 9 report.
- 10 So they utilize all of the data from a
- 11 typical test report for their purposes, however
- 12 they -- whatever the -- and that's a key point.
- 13 It ends up being whatever the customer demands.
- 14 And the customer understands the cost of what they
- demand sometimes.
- MR. MEIER: Right. Because I saw some
- 17 numbers that range from the manufacturers
- 18 requiring three tires, PSA, and France requires
- 19 ten tires to be tested. It makes one wonder,
- 20 well, why do they have those differences. And I
- 21 think you explained that.
- 22 MR. GUINEY: Yeah. It all goes back to
- what they do internally in their own engineering
- 24 protocol to do something with that.
- 25 And we meet their requirement, is the

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1 best answer.
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- 2 MR. MEIER: Okay. Can I go back to that
- 3 graph, because now I want to talk about
- 4 alternative rating systems.
- 5 I thought this was a very useful plot
- 6 because it showed the 95 percent confidence level
- of each of these tires. And that is to say that
- 8 the top of each of those bars equals the -- you're
- 9 95 percent confident that the value is that or
- 10 below what's reported there.
- 11 MR. ROBINSON: Well, the mean is within
- 12 that range.
- MR. MEIER: Yeah, yeah, that SKU,
- 14 because you're testing them, that product run is
- going to be less than the top of that.
- 16 So that here you could say, as an
- 17 alternative rating system, you could say look, you
- 18 simply test these models and report that top
- value, the value that's right at the top of the
- 20 bar. And we're saying we're 95 percent confident
- 21 that the rolling resistance is equal to or less
- than that value.
- Is that -- that's an alternative way of
- reporting the data, isn't it?
- DR. HAWLEY: Let me suggest what Mike --

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1 THE REPORTER: Can you come to the
2 microphone, sir?
3 DR. HAWLEY: Just one particular problem
4 that might arise if you do that is exemplified by
5 looking at the bars at about number 45 or so, that
6 have relatively wide error bars there.
7 If you look at the top of those, say at
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If you look at the top of those, say at 11, and you go over to the right, there's a large number of bars that have lower -- excuse me, higher average rolling resistances than that, and lower tops of the bars.

It would appear that the tires with the very large bars have higher rolling resistance than some of the tires where the averages are actually lower than the averages for those.

I'm not sure I've expressed that -
MR. MEIER: Yeah, I understand exactly

what you're saying, --

DR. HAWLEY: Okay.

MR. MEIER: -- and there are two things going on. One is you see those tires at 49 that have very high large bars, if you wish, confidence bars. Those, we know there's a lot of product variation in them. And there's a strong -- that makes the manufacturer have a strong incentive to

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1 prove quality control and make that narrower so
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- 2 that they can confidently report a lower value,
- 3 isn't that correct?
- 4 DR. HAWLEY: I think that's probably
- 5 true. I just --
- 6 MR. MEIER: Yeah.
- 7 DR. HAWLEY: -- point those out because
- 8 those --
- 9 MR. MEIER: Yeah.
- 10 DR. HAWLEY: -- those are the most
- 11 obvious examples.
- 12 MR. MEIER: And there's still another
- 13 problem here, because this doesn't exclude the
- 14 alignment error. And so we have to figure out
- 15 well, how much more would the manufacturer have to
- 16 add to include the alignment error.
- 17 I thought it was only going to be a few
- 18 percent; and now I'm not sure, after this morning,
- but it sure makes me concerned if we have to add
- 20 another 20 percent or something like that, to
- 21 account for alignment error. That just doesn't
- 22 ring right with what I've seen before.
- 23 But it just seems to me that right here
- is basically a reporting done with 95 percent
- 25 confidence that the value you're reporting to the

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1 California Energy Commission is equal to or below
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- 2 that.
- 3 DR. HAWLEY: Agreed, but if you put
- 4 those values out in front of the consumer,
- 5 sometimes he's going to be selecting a tire that
- 6 he thinks has a lower average rolling resistance,
- 7 and getting a tire that actually has a higher
- 8 average rolling resistance.
- 9 MR. MEIER: You mean, so people want
- 10 tires with higher rolling resistance?
- DR. HAWLEY: No, --
- 12 MR. MEIER: Well, yeah, but I guess what
- 13 happens is, I mean there's an incentive for the
- 14 manufacturers to reduce that certainly so they get
- much closer to the actual value. But, --
- DR. HAWLEY: And, if the variability and
- 17 width of the error bars was consistent across all
- the products, then what you're suggesting would
- 19 work just fine. But it to be essentially the same
- in terms of the order of the tested tires, it
- 21 would be the same whether you ranked them on the
- 22 basis of the average or on the basis of the 95
- 23 percent --
- 24 MR. MEIER: I just think it's been --
- 25 that creates greater incentive for the

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1 manufacturer to reduce the product --
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- DR. HAWLEY: I understand.
- 3 MR. MEIER: -- product variation. But I
- just wanted to present that as here's an
- 5 alternative way to report the data. It's been
- 6 done.
- 7 We've got one more little addition, we
- 8 have to worry about the alignment, which I don't
- 9 know what that increment for the alignment would
- 10 be. But it's there. It's completely set.
- 11 And we also know how to verify it.
- 12 Somebody, a test lab can come in, test the tires,
- 13 and they can find for a sample of ten tires what
- 14 the variation is, and what the 95 percent
- 15 confidence level is.
- And so there's a symmetry, and they can
- 17 easily verify that there is accurate reporting.
- MR. TUVELL: Not for you, Mark.
- 19 (Laughter.)
- 20 MR. TUVELL: Ray Tuvell, again. I think
- 21 that one of the things that you're hearing from
- us, and it's a core perspective that I would like
- to make sure you understand.
- 24 As things have evolved now, we're seeing
- a lot more of what we're trying to accomplish here

1 in the direction of value for the program that

- we're putting together, as similar to what's
- 3 happening on the OE side of your business.
- 4 Where it seems to be, in seeing a great
- 5 deal of consistency with what we're seeing as.
- 6 gosh, this stuff is important. They mandate the
- 7 testing. They've come up with a sample size.
- 8 They've figured out a method that reduces to one
- 9 number.
- 10 And you guys have been living with that
- for quite some time, you're used to it. You know
- 12 what it is. It works.
- 13 And so we see that, too. And we see a
- great deal more of value what that yields as
- opposed to the comparisons that we heard
- 16 consistently from the industry about oh, no, the
- 17 better way to compare what you need to do here is
- 18 the UTQG system that NHTSA runs.
- 19 It's important for you to understand
- 20 that we don't see that, and never saw that as the
- 21 model we wanted to build a program after. And my
- 22 friends from NHTSA here understand when I say
- this, it's no criticism of them. Because they've
- 24 been very candid and forthcoming with me about
- concerns about the program, themselves.

1 And we never saw that as a good model to

- build off of, for many many reasons. And you
- 3 touched on a few of those in your presentation.
- And, by the way, just to clarify a few things
- 5 about that. And I'd suggest, if you get a chance,
- 6 you might want to take a look at this
- 7 independently.
- 8 On the UTQG there is extremely limited
- 9 amount of independent verification done by NHTSA.
- Due to just what you would expect, limitations in
- 11 funding for government agencies to run that side
- of their programs.
- 13 So, to suggest that that is a good model
- 14 because look how well it has worked in the past,
- and look at all this great independent testing
- that's going on, and they've done this
- 17 verification and they haven't found these
- 18 problems, I've looked at that in detail and I
- 19 understand it in detail. I would encourage you to
- 20 look at it in detail. I would think you'll find,
- 21 if you didn't already know, there's not much
- there.
- 23 And so we know that, and we understand
- that as another limitation of those types of
- 25 programs. In fact, does shift a heck of a lot of

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1 burden to the government. And if the government
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- 2 is not in a position to pick up that burden, it
- 3 doesn't work.
- 4 By the way, I was extremely encouraged
- 5 about the comment, what I thought I heard you say,
- 6 Mike, about you see the value in changing the UTQG
- 7 system so that derating is not allowed. And I
- 8 would love to see the industry take that statement
- 9 publicly, and that you would endorse and support
- 10 NHTSA changing that, the UTQG program, so that
- derating is not allowed.
- 12 I think that's a huge step in the right
- 13 direction. And it would be a great thing for the
- industry to step forward and we're behind it,
- 15 we'll support NHTSA do it. It's a problem for us,
- do it, NHTSA, we'll support you.
- So I'd love to see you folks follow
- 18 through on that. You obviously see the
- 19 shortcomings. Follow through. Support them in
- 20 making that change.
- 21 MR. ROBINSON: I'll make one point.
- 22 Again, Tim Robinson from Bridgestone.
- 23 Ray, we understand all your concerns,
- but let's not lose sight of the prize here. I
- 25 mean the whole objective is to reduce rolling

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1 resistance and improve fuel efficiency for the
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- state of California, and obviously for the whole
- 3 world.
- We think we can do this, the RMA's
- 5 position is we think we can do this for the lowest
- 6 cost through self-certification. And have as much
- 7 accuracy as we would by testing and reporting on
- 8 almost every single tire. Much less cost.
- 9 So, the RMA position, we feel that we
- 10 can do this. We can achieve all of our goals. In
- addition to that, improved tires by reducing fuel
- 12 efficiency and create competition within the
- marketplace to eventually force more tires from
- the three or four star categories into the five.
- 15 And then maybe later on shift the scale,
- 16 whatever, to make the 5s a little lower or
- 17 whatever, or add a sixth star or seventh star, or
- 18 whatever.
- 19 So we think we can do that through self-
- 20 certification. Thanks.
- 21 MR. PETERSEN: This is Gene Petersen
- 22 with --
- MR. SPEAKER: Microphone.
- MR. PETERSEN: This is Gene Petersen
- with Consumer Reports. I just had a couple

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1 middle-of-the-road questions for anyone to answer.
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- 2 First, the alignment costs. I know it's
- 3 a proposal, but did you make any attempt to
- 4 analyze what that would cost?
- 5 MR. WISCHHUSEN: I didn't participate in
- 6 the committee; I'm looking for Dan, who did. But
- 7 I think there was some discussion about the cost
- 8 of the alignment procedure.
- 9 MR. GUINEY: Acquisition, obviously
- 10 acquisition costs of the alignment tires; delivery
- 11 cost of the alignment tires was considered. As
- well as just the testing of the alignment tires.
- 13 So you could use those three categories,
- 14 tire cost, delivery and testing cost of the
- 15 alignment tires. Analysis. Like somebody said,
- 16 computers.
- 17 MR. PETERSEN: I just had a comment that
- 18 a number of SKUs report. I was wondering if that
- 19 was under-estimating what might be available.
- 20 Because I was thinking back that, you know, each
- 21 time an existing model, components may change,
- change the suppliers, or change of plan, different
- 23 techniques in building it would require going back
- 24 and retesting them.
- MR. WISCHHUSEN: Maybe I misunderstood

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1 your question. I thought you were asking if that
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- number of SKUs we used, which was 24,000, if that
- 3 really under-estimated what was actually out
- 4 there.
- 5 MR. PETERSEN: That's correct, that's my
- 6 point.
- 7 MR. WISCHHUSEN: That may very well be
- 8 the case. I think when the industry went through
- 9 its version of how many SKUs do we have, it was
- 10 how many active SKUs did we have.
- MR. PETERSEN: Okay.
- MR. WISCHHUSEN: Now, it's an
- 13 administrative procedure to me to say this SKU is
- 14 now inactive. But there may still be thousands of
- them out in the marketplace, in dealers'
- inventories, waiting to be sold.
- 17 So the population of SKUs may be a
- 18 little bit more than the number that we consider
- 19 active SKUs. So there probably are more tires out
- there than what that number shows.
- 21 MR. PETERSEN: Okay. And then listening
- 22 to the challenge that Ray was talking about, in
- getting a real number. And going through this
- 24 modeling thing and so forth.
- 25 Ray, I was just wondering, do you really

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1 know, do you really need to know where the number
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- 2 came from? For instance, if they just gave you a
- 3 number and if they're tied down to the penalty of
- a self-certification process, wouldn't that be
- 5 sufficient?
- 6 MR. TUVELL: Yeah, understand the number
- 7 issue in this context for us, okay. I'm looking
- 8 at the underlying credibility of the program, as a
- 9 whole, okay.
- 10 What's the basis for it? What is this
- 11 program built on? So that ultimately if any
- 12 consumer, or you know, you at Consumer Reports,
- want to go back through the details and say, I
- 14 want to see, what is underlying this. I want to
- know if I can develop independent confidence in
- this program as a whole. Let's say it ended up
- being a five star program. That you could dig
- down and find it.
- 19 So far, right now, the only basis we
- 20 have determined to develop a level of confidence
- 21 in determining, assessing the energy efficiency of
- a tire is the testing. Either J1269 or 28580. We
- 23 know of no other basis for doing that. It yields
- 24 a number.
- 25 It's a number that has been used

1 commonly in this -- it's used by OEs day-in and

- 2 day-out. And apparently it works. And it works
- 3 to the hundredth, because those numbers are
- 4 commonly out there to the hundredth.
- 5 And so we looked at it and said,
- fantastic. Fantastic. In fact, they're making it
- 7 better with 28580 by coming up with a machine-to-
- 8 machine alignment process. So now we can compare
- 9 numbers from machine to machine.
- 10 So we look at that and we go, these
- 11 numbers provide the underlying basis for the
- 12 program, as a whole. Anybody can check it and
- 13 say, okay, I got some confidence here. I've got
- 14 some confidence here.
- 15 And I have yet to see come forward some
- other basis or a proposal for a basis that could
- 17 yield anywhere close to that level of confidence.
- 18 Without that confidence these government programs
- 19 are meaningless. They're meaningless.
- 20 And unfortunately, I think, it's also
- 21 part of the reason why it's one of the
- shortcomings of UTQG. And there's many reasons.
- I mean once I understood in depth how the UTQG
- 24 numbers were determined, and it's part of a self-
- certification, the minimum part is the testing.

1 It's just kind of like I don't have any confidence

- 2 in it, either.
- 3 MR. PETERSEN: Here's the question. Do
- 4 you see the state of California being very active
- 5 in doing auditing?
- 6 MR. TUVELL: Absolutely. Absolutely. I
- 7 can -- budget is simply not a problem for me on
- 8 that issue. This is a very important program to
- 9 the state of California. I don't have problems
- 10 getting money for this program. I can put
- 11 together a very aggressive auditing program and
- 12 fund it.
- 13 And one other point on the testing costs
- 14 and stuff like that that I wanted people to keep
- in mind. Hey, look, if it's going to cost you a
- lot to run the test, I have people who will run
- 17 the test for me pretty darn cheap. I'd suggest
- 18 you use them.
- 19 The analysis we did and presented at our
- 20 February 5 workshop was simply testing capacity of
- 21 the industry. We did not include independent
- 22 testing capacity. I mean I have a sense what they
- 23 are out there. I know exactly what they cost
- 24 because that's what they charged me.
- 25 If it ends up being as expensive for you

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guys as you represented up here, I would want to
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- 2 make a suggestion. Stay out of the business. Go
- 3 to the independents. You're going to save a heck
- 4 of a lot of money getting your testing done. They
- 5 do a very good job, by the way. And they're
- 6 quick, and I can depend on their price structure.
- 7 You'll save a lot of money.
- 8 MR. WISCHHUSEN: All right, I finished
- 9 my presentation a long time ago.
- 10 (Laughter.)
- MR. WISCHHUSEN: If there are no more
- 12 questions -- Julie?
- 13 MS. ABRAHAM: One quick question on --
- 14 THE REPORTER: Could you come to the
- 15 microphone, please.
- MS. ABRAHAM: Sorry. This is Julie
- 17 Abraham from NHTSA. Mike, just a very quick
- 18 question. The number that you reported, the cost
- 19 numbers that you reported, you said that's a
- 20 testing cost. Is that testing and recording, or
- just simply testing every single --
- MR. WISCHHUSEN: It was testing. We
- didn't add a separate number for reporting, but --
- 24 MS. ABRAHAM: Is there a cost associated
- with reporting the data to the government? And,

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if so, what is that cost?
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- 2 MR. WISCHHUSEN: There will be some IT
- 3 type overhead costs. You know, you're going -- if
- 4 you don't have server capacity to do the
- 5 information transfer.
- 6 I'm thinking back to early warning.
- Now, this is nowhere near the magnitude of early
- 8 warning, but you have that sort of infrastructure
- 9 requirements which I suspect everybody is probably
- 10 pretty well set for. You may have some software
- development costs upfront, and then maybe a small
- 12 ongoing maintenance cost for it.
- 13 My gut feels it's small compared to like
- 14 the hardware costs and the personnel costs of
- 15 staffing the test machine.
- MS. ABRAHAM: But you pretty much you
- 17 guys would keep a record somewhere in your company
- 18 of what every tire would -- and some spreadsheet
- 19 form of --
- MR. WISCHHUSEN: Yeah, I would --
- 21 MS. ABRAHAM: Regardless of whether it's
- tested or modeled or what-have-you, you would have
- 23 a --
- 24 MR. WISCHHUSEN: I would suggest --
- MS. ABRAHAM: -- record of that --

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MR. WISCHHUSEN: I would suspect or I
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 2
         would anticipate that data retention would be part
         of the regulation. I mean we'd be told how long
 3
         we had to keep the information.
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 5
                   You know, we, internally, have our own
 6
         data retention policies, but they are overridden
         by regulatory requirements.
                   MS. ABRAHAM: Okay. But I guess what
 8
         I'm asking is not just simply whatever rating it
10
         is, but you would keep the actual numbers, whether
         it's RRC or RRF or, you know, whatever it is. You
11
         would have that somewhere in your record?
12
13
                   MR. WISCHHUSEN: Now that may differ if
14
         you did it by -- if you actually ran the test. If
         you actually ran the test, yes, you got the test
15
         results.
16
                   If you do modeling to interpolate the
17
         number, you've probably got some sort of a report
18
         coming out of that finite element analysis, but --
19
                   MS. ABRAHAM: Um-hum, but some --
20
21
                   MR. WISCHHUSEN: -- I suspect, I suspect
         somewhere there --
22
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23

24

25

MS. ABRAHAM: -- number --

that would say this is why we gave it this value.

MR. WISCHHUSEN: -- would be something

1

21

MS. ABRAHAM: Okay. Thanks.

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MR. GUINEY: Dan Guiney, Yokohama. Ray,
 2
         if I understood the basis for the foundation for
 3
 4
         wanting to dig deeper and understand the
 5
         underlying foundation of everything that's done, I
 6
         guess the question I would have, do you have a
         sense of how many consumers in the state of
         California that are buying tires for a vehicle
 8
         would ever do that?
                   MR. TUVELL: Go down to that level of
10
         detail? Yeah, I talked to John Rastegger
11
         (phonetic) at TireRack a lot about this stuff. I
12
13
         don't know if you folks deal with the TireRack. I
14
         mean one of those reputable groups out there.
                   And he readily admits that his consumers
15
         are a different breed of folks. He and I think
16
         it's a relatively small percentage, definitely
17
         less than 10 percent, probably less than 5 percent
18
         that would actually dig deep to look at the data.
19
         Okay. That's ny sense, too.
20
```

foundation of the data. You mentioned we got to
go all the way to the underlying foundation -
MR. TUVELL: Yeah, yeah, here's what I
meant by that. The initial question in my mind

MR. GUINEY: And then the underlying

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that the vast majority of consumers, and I think
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- 2 Gene said that, and we've heard this over and over
- 3 again from retailers, the vast majority of
- 4 consumers do little or no research on tires.
- 5 You weren't at the November
- 6 presentation, the roundtable. We talked a lot
- 7 about the stress purchases. They come in, I need
- 8 a tire, I need it now, get me out of here quick.
- 9 What do you got in stock. Boom, that's it.
- 10 That's it.
- 11 And so without a doubt we need to come
- 12 up with a rating system that works in that
- 13 environment better than any other. Okay. Better
- than any other if we're going to be successful,
- 15 because that's how the vast majority of products
- are sold, we think, here.
- But understand, see, that's different
- 18 than what underlies the program. I got to be
- 19 able, ultimately when I give that information to,
- you know, that soccer mom who needs her tires, she
- 21 needs to understand there's a level of confidence
- 22 behind it.
- No different than, here's an example
- I've used time and time again. Any time you go
- out to buy a food product you will see a nutrition

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label on there, okay. Now, you may or may not
```

- 2 read it. I have to at my age or otherwise I'
- 3 going to get like this.m
- 4 I have a level of confidence in that
- 5 information because there's a government program
- 6 behind it that specifies exactly how the testing
- 7 was done, exactly how you can report that
- 8 information. It has a confidence behind it.
- 9 And that's what we need to establish for
- 10 this program. A level of confidence behind it for
- anybody who wants to trace it back to its source.
- 12 MR. GUINEY: Correct me if I'm wrong, so
- 13 the confidence building is for the government
- 14 agency, not for the end user.
- MR. TUVELL: It's for everybody. I
- mean, we're not -- there's no way I'm going to be
- 17 able to go to our Commissioners here and say,
- 18 willing to develop a program, by the way, and it's
- 19 based on data where we're just kind of accepting
- information because people say, here, take our
- 21 word for it. They'll throw me out in a second.
- MR. WISCHHUSEN: Yeah, I understand.
- 23 MR. TUVELL: Okay. It's for the
- 24 sanctity of the program as a whole. It's for
- 25 everybody involved. It's for us that are running

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1 it. It's for the public that's trying to use it.
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- 2 It's for the retailers that are using it to sell.
- 3 It's for you guys to advertise your
- 4 product. Think of it, I mean this is one way I
- 5 always kind of looked at this, man, I can make
- 6 your life so simple. I'm going to get all this
- 7 great data on every Michelin tire made, Dan. Now
- 8 you know exactly what your competition is like.
- 9 You don't have to do any testing, yourself. You
- just market your tires.
- Now you can go out to the public and
- say, we've looked at the data. Here, you can look
- 13 at it. Our tires are better than Michelin. Wham,
- 14 bam.
- MR. SPEAKER: Save you money, too.
- MR. TUVELL: And I know I'm going to
- 17 save Gene money because he's not going to have to
- do any rolling resistance testing anymore. He's
- 19 going to love me. Okay.
- 20 So, I look at this also as something
- 21 that, we're a whole advantage to the industry.
- You got reliable data you can use in your
- 23 advertising, and make claims about your products.
- I mean I'm just going to win/win.
- Is there a cost associated with it?

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1 Yes. Are there logistics associated with it?
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- 2 Yes. Okay.
- We're not as bothered by that side of
- 4 it, because we're used to doing that. We do it
- 5 with all energy efficiency products. But we
- 6 appreciate and understand the impact on this
- 7 industry, and that's why we're trying to nail this
- 8 down in some specifics. That's why I paid
- 9 Smithers to do the analysis, to come up with some
- 10 reputable numbers that I can use to get a grasp of
- 11 it.
- 12 MR. GUINEY: So the confidence we have
- 13 with our proposal has to be transmitted to you --
- MR. TUVELL: Well, I --
- MR. GUINEY: -- as the agency?
- MR. TUVELL: Well, what I've tried to
- 17 explain, Dan, is where I have concerns about the
- 18 proposals that I'm hearing from the industry.
- 19 But, also, understand, I've never, and still today
- I couldn't tell you exactly what the detail
- 21 proposal of the industry is.
- I'll give you a perfect example. Maybe
- this is a -- and if you don't want to answer this,
- 24 don't.
- Is the industry committed to ISO 28580

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1 as the test protocol for this program?
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- See, I've never heard the industry step
- forward and say, ISO 28580, we're happy, get it
- 4 off the board, let's go. Next issue.
- 5 MR. GUINEY: I think in the one workshop
- I was in that we discussed that, we said that we
- 7 believe we understand the transition between the
- 8 two, and we don't see a problem. I believe that's
- 9 what we said.
- 10 MR. TUVELL: Okay, no, I heard it that
- 11 way. But, see, that's not as clear as saying the
- 12 industry accepts ISO 28580 as the official test
- 13 protocol for the Energy Commission program and the
- 14 NHTSA program. Done issue, guys, let's focus on
- the real issues. See, it's --
- 16 MR. GUINEY: That's another note we'll
- 17 take --
- 18 MR. TUVELL: Yeah, see, I mean I would
- 19 love to get a clear understanding of where the
- 20 industry is coming from on each one of these
- 21 issues today. Because I couldn't tell you right
- out, what is the industry proposal. I couldn't
- tell you.
- I mean I'm getting little pieces every
- 25 now and then, but I still don't know what it is.

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1 I still don't know what it is.
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- So, yes, as you put it, am I lacking in confidence, yeah, I don't understand. How can I
- 4 be confident? I don't get it yet.
- 5 MS. NORBERG: Maybe just because I think
- 6 it's 5:18, and maybe if we can kind of wrap up in
- 7 a way that I think we understand and hear your
- 8 needs. And maybe we can take all of this good
- 9 discussion and discuss among our members how we
- can try to provide you with the clear explanation,
- I guess, of the proposal.
- 12 I thought we kind of got through that
- 13 today, but we can take another stab at it during
- 14 the comment period and submit our comments for the
- 15 record to try and clarify so that everyone
- 16 understands where we are -- where we stand, as an
- industry, on test methods on the RMA proposal.
- 18 And we can discuss internally the
- 19 conversation that we've had just now, and how we
- 20 can be responsive to I think what we're hearing.
- 21 If it's helpful, we can do that and get back with
- you during the comment period.
- MR. TUVELL: I really appreciate that.
- 24 And, throughout the presentations today I've made
- 25 numerous requests for -- more specific requests,

1 you know, for data and breakdowns and that sort of

- 2 stuff, you know, that frankly is complicating
- 3 things for us.
- 4 It's dragging on. We're not getting the
- 5 level of specificity we need. We're pretty much
- 6 getting to the point where we're concluding it is
- 7 not going to be forthcoming, you know, you
- 8 expecting it any more, time to move on.
- 9 MS. NORBERG: Yeah, I'm sorry, you may
- 10 have missed what I said after the break, but now
- 11 that we've heard all the input on the data
- 12 analysis and Mark Hawley's presentation, that we
- will be adding that data report and providing a
- 14 data report on the underlying data at the end of
- 15 the comment period from this workshop.
- 16 I'm sorry, you may have been out of the
- 17 room when I stated that here. But that's
- 18 definitely our plan, and I'm sorry if others
- 19 didn't hear about it, but that's definitely our
- 20 plan.
- MR. TUVELL: Yeah.
- MS. NORBERG: And I did state that
- 23 before --
- 24 MR. TUVELL: And I really appreciated
- 25 that. And just as on, you know, that outstanding

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1 list of information requests that our
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- Commissioners submitted, you know, that's still
- 3 all very important to us.
- 4 MS. NORBERG: Well, I think it's, for
- 5 use, just kind of closing by that list. For those
- 6 who haven't seen the list, the items on the list
- 7 are the data, which I think we've covered in
- 8 detail today. And, as I said about a minute ago,
- 9 we will be providing the full list of data and the
- 10 report during the comment period, taking into
- 11 account all of the discussion and additional
- 12 considerations that we heard today.
- 13 So that -- the second item -- I mean the
- first item. The second item was a whitepaper on
- self-certification that we provided you back in
- June 2008. And we've spent, I think, a lot of
- 17 time this afternoon going through self-
- 18 certification in more detail. If there's more
- 19 that we need to provide on self-certification
- 20 we'll talk about that internally in our group and
- see what more we can provide.
- 22 The fourth request was about testing
- 23 capacity. Mike just gave a lot of information
- 24 about testing capacity here today. We've heard
- 25 your concerns and we'll go back and see what more

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1 we can do to give you more detail.
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- 2 I think the challenge with the request
- 3 to provide the testing capacity data as requested,
- 4 but as Mike explained, the issue is not as simple
- 5 as that.
- And so what we've tried to do in the
- 7 presentation that Mike went through was to give
- 8 our best assessment of how we would do that in a
- 9 way that make sense, given the industry's testing
- 10 situation -- so then we can take all the
- 11 discussion that we've heard today and see what
- more we can provide.
- MR. TUVELL: But, on the testing
- 14 capacity, see our request that has been
- 15 outstanding, It's very simple. Name of company,
- 16 number of test machines, location.
- 17 MS. NORBERG: Yeah, I understand that.
- 18 The request was simple, but the answer isn't that
- 19 simple. And so, I mean -- honestly trying to
- 20 fulfill that request is impossible how it's
- 21 written. So we're trying to be responsive in a
- 22 way that is possible. And we will talk internally
- 23 to see what more we could give you on --
- MR. TUVELL: Okay.
- MS. NORBERG: -- and, you know, provide

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1
         comments --
                   MR. TUVELL: Right, and then so I would
 2
         encourage you to look at that entire list of
 3
 4
         requests, because it is more detailed and it is
 5
        very specific. And, as you're restating them now,
 6
         no, they haven't been forthcoming. And it's still
         out there. And there are people who want it and
         are wondering why it's not forthcoming.
 8
 9
                   MS. NORBERG: As I've gone through, I
         think we've addressed all four. And what I
10
        provided, and we can submit additional material
11
         during the comment period, and --
12
13
                   MR. TUVELL: Okay, but look, --
14
                   MS. NORBERG: -- and we can see where we
15
         are.
                   MR. TUVELL: Okay, but --
16
                   MR. SPEAKER: California sales --
17
                   MS. NORBERG: I'm sorry? California
18
         sales, right. And that's just not information
19
20
         that exists, so --
21
                   MR. TUVELL: It's not California sales.
         I can put up the list if you want. But, Tracey, I
22
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just -- I don't want to -- I hate belaboring this

point, but no, we do not believe you're in any way

compliant with that request. So, please, don't

23

24

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1 imply that, yes, you have supplied all that
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- 2 information and everything is fine.
- 3 It is not, okay. And until we get it
- 4 and tell you, yes, thank you, you've satisfied our
- 5 needs, you haven't.
- 6 MS. NORBERG: Okay, maybe I can restate
- 7 what I just said. We will provide the data by the
- 8 end of the comment period along with the analysis
- 9 of that data where Mark provided the summary
- 10 today.
- 11 Number two, we've gone through the SKUs
- 12 and we've addressed those. We think the Smithers'
- 13 estimates are accurate.
- 14 Number three, the whitepaper -- I'm
- 15 sorry if you don't have a copy of what we provided
- 16 you --
- MR. TUVELL: I have.
- MS. NORBERG: -- in June. We --
- MR. TUVELL: I have the whitepaper.
- 20 MS. NORBERG: -- completely submitted
- 21 that again.
- 22 And number four, the testing
- availability. We've tried to be responsive in the
- 24 way that it's possible, given the industry's
- 25 configuration. We will go back and discuss that

Τ	further to see what additional information we may
2	be able to provide, and provide that during the
3	comment period.
4	And so, just to be clear, I'm not saying
5	that now we have completed the request. I'm
6	saying that I've answered each point today, and
7	that we will look forward during the comment
8	period to be further responsive.
9	Is that clear?
10	MR. TUVELL: Yes, that's helpful.
11	MS. NORBERG: Okay, great. Thank you.
12	And thank you, everyone else, for all the time
13	today. It was kind of a marathon session, but
14	thank you all very much.
15	(Whereupon, at 5:25 p.m., the staff
16	workshop was adjourned.)
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CERTIFICATE OF REPORTER

I, PETER PETTY, an Electronic Reporter, do hereby certify that I am a disinterested person herein; that I recorded the foregoing California Energy Commission Staff Workshop; that it was thereafter transcribed into typewriting.

I further certify that I am not of counsel or attorney for any of the parties to said workshop, nor in any way interested in outcome of said workshop.

IN WITNESS WHEREOF, I have hereunto set my hand this 1st day of May, 2009.

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